



# নির্মাণ

(স্টীল বিল্ডিং শিল্পের মুখপত্র)



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Association of Bangladesh (SBMA)**

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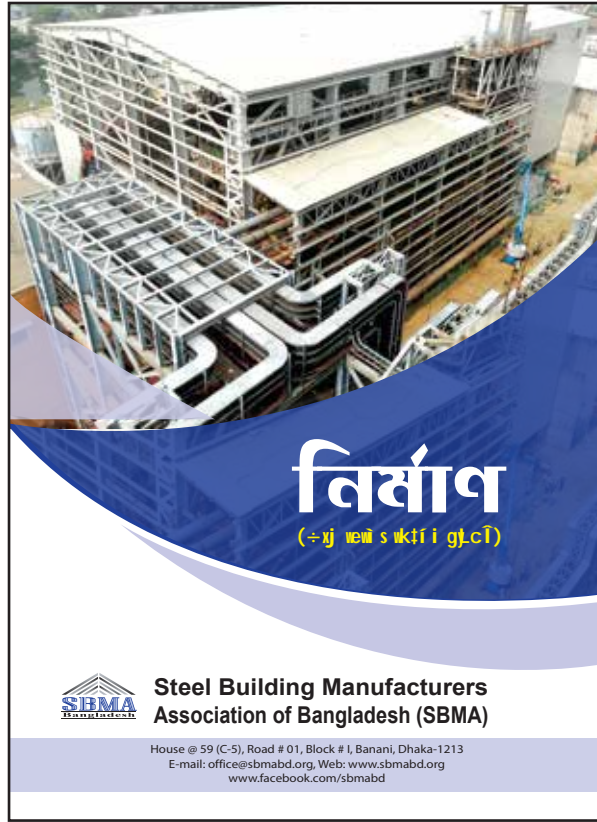
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# তীর্ষাণ

(÷xj বেঐ s ঝক্ৰী i গ্ৰ.ঢী)



## Steel Building Manufacturers Association of Bangladesh (SBMA)

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### **Date of Publishing**

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Օրեմույց արևի և ցուրտի և անց



Հանրապետության  
Ընտրության կոմիտեի  
Կենտրոնի ղեկավար

ԵՐԿ

Առաջին օրվա ՎԵՐԿ

Բնական ընտրության օրվա կարգի և ընտրության արդյունքի մասին

Հայաստանի Հանրապետության Հանրապետության ընտրության կոմիտեի կողմից 2021 թվականի հունիսի 1-ին կատարված ընտրության արդյունքի մասին հայտարարություն

2009 թվականի մի կողմից ընտրության արդյունքի մասին հայտարարություն 2021 թվականի հունիսի 1-ին կատարված ընտրության արդյունքի մասին հայտարարություն

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Հայտարարություն  
Ընտրության կոմիտեի կողմից

Ի. Կարապետյան  
Ի. Կարապետյան



**Engr. Abu Noman Howlader**  
President  
Steel Building Manufacturers  
Association of Bangladesh

## Message

I am very glad to know that Steel Building Manufacturers Association of Bangladesh (SBMA) is going to publish a Magazine for the first time which is very appreciated.

Through this Magazine all our valuable customers stakeholders may know about the steel structure. They can know how a big structure and construct in short period, saving time comparing to the concrete structure and if necessary it can be removed easily, people can know it's sustainability during earthquake. Demolishing a concrete structure, a lot of waste will appear but steel structure almost zero. It has resale value and also environmental friendly.

Most of the developing countries depend on steel structure when they are going to build giant structure. In Asian countries, China, Korea, Japan, Thailand, India are the pioneer in this steel structure.

But Bangladesh the exceptency regarding steel structure is not desirable, because we are not able to reach with the benefit of this structure to the people. Publicity is the main instrument to familiar of any think. In this point of view Magazine is one of the fruitful instrument. So I believe this Magazine "**Nirman**" can play a significant role.

I welcome the publishing of this Magazine and hope that SBMA will publish this regularly. Wish them all.

**Engr. Abu Noman Howlader**  
President







**Engr. Md. Rezwanul Mamun**  
General Secretary  
Steel Building Manufacturers  
Association of Bangladesh

## Message

Publishing Magazine is definitely very much appreciable which is a part of various initialization of SBMA. It gives me immense pleasure to learn that SBMA is publishing Magazine "Nirman" every after six months.

I strongly believe that this Magazine will reach every corner of Bangladesh and people can know about the steel structure and I can sure they will come forward about the steel structure.

Every thing has been changing day by day. Changing wave also touch the construction sector. Giant construction has been not constructed with concrete, it is constructed with the steel materials. It is durable, construct easily, easy removable, cost effective, It has resale value and also environmental friendly. I hope multi beneficial message will disseminate through this Magazine "Nirman" .

This Magazine "Nirman" will make steel structure more closer to the people. I appreciate the noble initiative of publishing the Magazine and wish all success.

**Engr. Md. Rezwanul Mamun**  
General Secretary





## Few words on behalf of the Editorial Board

On behalf of Editorial Board of this magazine "Nirman" I as the Convener, i am immensely happy to hand over the magazine to all its readers. Particularly the stakeholders of the Steel Building Manufacturers Association of Bangladesh (SBMA) for the first time. I also apologies that the magazine could not publish in time. I will be happy if the readers can get any benefit through this magazine.

Now Bangladesh is stepping up as a developing country. Agriculture is the main source of our income. Side by side industry is playing an important role also. To set up an industrial structure is badly needed first. We the members of SBMA could assure that to build a qualitative structure because we use world class steel that we import form abroad. No company can produce best quality steel in our country. Any pre fabricated steel company who can not achieve desire quality that company will not get the membership of SBMA. I also mention here that if any litigation occurs between the SMBA member and client and if that matter brings to the notice of SBMA then SBMA takes the matter seriously and solve it with a fruitful manner.

I am grateful to all our members. They gave their writeup to enrich this magazine and I also grateful to them for their financial support.

At the end, I again obliged to my board members and all those who involve directly and indirectly to publish this magazine. I also apologies for any mistake in the magazine. I will highly appreciate the readers and stakeholders if they pointed out the lapses of this magazine and let us informed.

Last of all, we hope that with the help of our members we want to publish the magazine half yearly. Insha Allah

**Md. Rashed Khan**

Convener

Magazine Committee



**Steel Building Manufacturers Association of Bangladesh (SBMA)**

[www.sbmabd.org](http://www.sbmabd.org)

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## Steel Building Manufacturers Association of Bangladesh (SBMA) At a Glance

Date of Jurny	:	9th October 2012
Number of Members	:	27 Nos.
Location of SBMA Office	:	House # 59 (C-5), Road # 01, Block # I Banani, Dhaka-1213, Bangladesh
E-mail	:	office@sbmabd.org
Facebook	:	www.facebook.com/sbmabd www.facebook.com/sbma.org/mbox
Website	:	www.sbmabd.org



## Executive Committee (2017-2019)



**Engr. Abu Noman Howalader**  
President



**Engr. Md. Rezwanul Mamun**  
General Secretary



**Engr. M. A. Razzak**  
Senior Vice President



**Engr. Md. Ziaur Rahman**  
Vice President



**Engr. Muhammod Arman**  
Joint Secretary



**Md. Rashed Khan**  
Organizing Secretary



**Mohammad Rafiqul Islam**  
Treasurer



**Engr. Asadul Haque**  
Member



**Md. Shahnewaz**  
Member



**Engr. Kazi Abid Hassan**  
Member



**Emran Mustafiz**  
Member

## 1st President & General Secretary



**Engr. Md. Akkas Ali**  
Passed President  
(2008 - 2013)



**Engr. HM Jahidul Islam**  
Passed General Secretary  
(2008 - 2013)



## 2nd President & General Secretary




























**Engr. Md. Zakir Hossain Sarker**  
Passed President  
(2014 - 2016)



**Engr. HM Jahidul Islam**  
Passed General Secretary  
(2014 - 2016)

## List of SBMA Members

01	 <b>A A STEEL LTD.</b>	15	<b>Multi-Spain Steel Building Solutions Ltd</b>
02	 <b>Akij Steel Mills Ltd.</b>	16	 <b>Modern Structures Ltd.</b>
03	 <b>ALM Steel Building Technology Ltd.</b>	17	 <b>NDE Steel Structures Ltd.</b>
04	 <b>Bangladesh Building Systems Ltd. (BBS)</b>	18	 <b>Newaz Steel Ltd.</b>
05	 <b>Bildtrade Engineering Ltd.</b>	19	 <b>PEB Steel Alliance Ltd.</b>
06	 <b>Bangladesh Machine Tools Factory Ltd.</b>	20	 <b>Quantam Builders &amp; Engineering Ltd.</b>
07	 <b>Composite Steel Structures Ltd.</b>	21	 <b>Sarker Steel Ltd.</b>
08	 <b>Confidence Steel Building Technologies Ltd (CSBT)</b>	22	<b>Steel Frame Building Solution Ltd.</b>
09	 <b>GEO Steel (BD) Ltd.</b>	23	 <b>Steelmark Buildings Ltd.</b>
10	 <b>Jalalabad Steel Buildig Ltd.</b>	24	 <b>Three Dots Ltd.</b>
11	 <b>KR Steel Structure Ltd.</b>	25	 <b>Tootal Steel Building Products Ltd.</b>
12	 <b>McDonald Steel Building Products Ltd.</b>	26	 <b>SteelCraft PEB Ltd.</b>
13	 <b>M/S. Harun Corporation</b>	27	 <b>Masud Steel Design BD. Ltd.</b>
14	 <b>Multi-Concept Steel Building Products Ltd.</b>		



## Formation History of Steel Building Manufacturers Association of Bangladesh (SBMA)

**Engr. Md. Akkas Ali**

Founder President

&

Managing Director

Multi-Concept Steel Building Products Ltd.

Steel Building Manufacturers Association of Bangladesh has started its journey on 9th October in 2012. Engr. Md. Akkas Ali, Managing Director of Multi-Concept Steel Building Products Ltd. is the Founder President of SBMA.

In 2004, an idea came from Engr. Akkas Ali to form an association for Steel Building Manufacturers. He thought without an association Steel Building Manufacturers could not properly reach their ultimate goal. Then he made contact with Lee Tsai Steel Ltd. He got there Mr. Tofael Ahmed Tapan, General Manager of Lee Tsai Steel Ltd. and his Managing Director Mr. Shamsul Haque Mollah.

He disseminate his idea to them to form an association for the benefit of the companies involved in this business. Mr. Tofael Ahmed Tapan took a good initiative on behalf of Lee Tsai Steel Ltd. for this matter. Once they met other member companies at Golden Chimney Restaurant (ground floor of Engr. Akkis Ali's office), Sonar Tori Tower at Bangla Motor. Initially Mr. Shamsul Haque Mollah was kind enough to sponsor some meeting. After 2/3 meeting a committee has been formed to get registration for this association from Ministry of Commerce.

Engr. Akkas Ali was the convener of the committee and Engr. HM Jahidul Islam of ALM Steel Building Technology Ltd., was the member Secretary. They took an initiative to prepare the Memorandum and Articles of the Association. Regarding the preparation of document Late Mr. Seraj Ahmed Chowdhury of McDonald Steel Building Products Ltd., gave an effective and excellent affords. Advocate Mr. Mosrarrof Hossain was appointed for preparing the Memorandum and Articles. They also met several times at Arambag office, Dhaka. During preparation of the documents suddenly Advocate Mr. Mosrarrof died. Due to this registration process had been disrupted. Then they met with Honorable Minister Col. Faruk Khan, Minister for Commerce. But he refused to give registration as because the member of association was only 22 and it was only Dhaka based not all over the Bangladesh like other association. After couple of month Engineer Muhammad Arman with other Member of SBMA met with former Minister GM Kader and took clearance certificate from ministry of commerce. Then they again made an approach to the present Minister. At last they were able to convince the honorable Minister about the importance of this association. Honorable Minister gave his consent to get registration as Government registered association in Bangladesh. After that the memorandum and articles of association came into focus in 9th October 2012. Initially 22 stakeholders were listed in the memorandum and articles. Engr. Md. Akkas Ali acted as president and Engr. HM Jahidul Islam as Secretary from 2008 to 2014.



From 2004 to 2008 SBMA's meetings were held in Sonar Tori Tower at Bangla Motor. This place was also the office of Engr. Md. Akkas Ali.

Then the SBMA office had been shifted to Mohakhali DOHS, House No. 472, Road No. 31. The space of new office were not enough for accomodating the all members and facilities were not upto the requirement. All members decided to shift the association office at a suitable area. After that it has been shifted at present location 4 years back. The location is House no. 59, Flat No, C-5, Road No. 1, Block-I, Banani, Dhaka-1213.

To get registration those who were extended their necessary supports they are Engr. Md. Zakir Hossain Sarker, Managing Director, Sarker Steel Ltd. Mr. Tofeal Ahmed Tapan, Managing Director, AA Steel Ltd. Mohammed Rafiqul Islam, Managing Director, Quantam Builders & Engineering Ltd., Engr. Md. Rezwanul Mamun, Managing Director, Steelmark Buildings Ltd., Engr. HM Jahidul Islam, Managing Director, ALM Steel Building Technologies Ltd. Engr, Abu Noman Howdader, Managing Director, Bangladesh Building Systems Ltd., and Engr. Asadul Haque, Managing Director, Three Dots Ltd., Mr. Saidul Islam, Director, Steel Frame Solution Ltd., Managing Director, Steel Frame Solution Ltd., Mr. Majedul Islam, Managing Director, Steel Frame Solution Ltd., Mr. Shamsul Alam, Managing Director, Haque Engineering Ltd., Mr. Harun or Rashid, Proprietor, M/S. Harun Corporation and Mr. Humayum Huda, Managing Director, Benifix Steel Building Development Ltd. also extended their necessary supports.





# Quantum Group



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## KYUAKkb n'UeK (cög Ask)

BuÄbqvi gnv=§ Avigvb  
(GgieG (AvBueG, XivKv ueKte`ij q)  
ueGmm Bb imwfj BuÄbqvms (e§qU)  
e`e`Icbr cmi Pvj K  
Kt±úuRU ÷ij óIKPvi ij ug±UW

### মুখবন্ধঃ



সারাবিশ্বেই কম্পট্রাকশন নিয়ে বিভিন্ন গবেষণা প্রতিনিয়ত হয়েই যাচ্ছে। বিশেষ করে কম্পট্রাকশন ম্যানেজমেন্ট একটা বড় বিবেচ্য বিষয় হয়ে দাড়িয়েছে। স্থান, কাল ও কম্পট্রাকশন রিসোর্স যেমনঃ দক্ষ জনবল ও ম্যাটেরিয়ালের প্রাপ্তি প্রত্যেকটা কম্পট্রাকশন কাজের মূল প্রতিপাদ্য। উদাহরণস্বরূপ চীনের কথা বলা যেতে পারে। চীন বর্তমানে কম্পট্রাকশন কাজ খুব দক্ষতার সাথে করতে পারছে। তার কারন তাদের যেমন দক্ষ জনবল আছে তেমনি বিভিন্ন ধরনের কম্পট্রাকশন ম্যানুয়াল তারা অনুসরণ করে থাকে।

অন্যদিকে আমাদের দেশের সবচেয়ে বড় সমস্যা হল দক্ষ জনবলের অভাব। এটা সত্যি আমাদের বিপুল জনবল রয়েছে। কিন্তু বাস্তবতা হল আমরা তাদের দিয়ে সঠিক সময়ে সঠিক কাজটি করাতে পারছি না। একজন চাইনিজ কর্মী যতটা কাজ একদিনে করতে পারেন তা মাঝে মাঝে আমাদের কয়েকজন কর্মীর সম্মিলিত তুলনায়ও বেশী হয়ে যায়। এজন্য শুধু যে কর্মী একাই জড়িত তা নয় কর্মকর্তার সঠিক নির্দেশনার অভাবও ভীষনভাবে পরিলক্ষিত হয়। অত্যন্ত দৃঃখের সাথে লক্ষ্য করা যায় যে, আমাদের প্রাতিষ্ঠানিক জ্ঞান শুধুমাত্র বই কেন্দ্রিক, প্র্যাক্টিক্যাল ফিল্ডে চর্চা ও তার পাশাপাশি ট্রেনিং এর অপ্রতুলতা আমাদের জনবলের সঠিক ব্যবহার নিশ্চিত করতে পারছে না। যার ফলে আমাদের দেশীয় বিভিন্ন নির্মাণ প্রতিষ্ঠান বাইরের প্রতিষ্ঠানের সাথে প্রতিযোগিতায় পিছিয়ে পড়ছে। দেশে বর্তমানে যেভাবে মেগা প্রজেক্ট হচ্ছে তাতে বাইরের দেশের প্রচুর প্রতিষ্ঠান কাজ করছে। ক্ষেত্র বিশেষে তারা নিজ দেশ থেকেও জনবল নিয়ে আসছে। এতে একাধারে যেমন আমাদের বৈদেশিক মুদ্রা দেশ থেকে চলে যাচ্ছে অন্যদিকে আমাদের বেকারত্ব হ্রাস করার সরকারি বা বেসরকারী উদ্যোগগুলো পুরোপুরি সফল হচ্ছে না।

উপোরোক্ত বিষয়গুলো বিবেচনায় রেখেই আমাদের দেশের বিভিন্ন প্রতিষ্ঠানগুলো স্ব উদ্যোগে দেশীয় ভাবে কম্পট্রাকশন কাজগুলোর গুনোগত মান রক্ষার জন্য বিভিন্ন ম্যানুয়াল বানিয়ে নিয়েছে। তাদের প্রতি প্রথমেই আমি জানাই কৃতজ্ঞতা। তাদের ম্যানুয়ালগুলোর বিভিন্ন উপাদানগুলো যাচাই করে আমার এই ম্যানুয়ালটি বানানোর সময় ভুলভ্রান্তি থাকাকাটাই স্বাভাবিক। সে অর্থে, কারো উপদেশে যদি ম্যানুয়ালটি পূর্নতা পায় সেটা খুব সাদরে গ্রহন করা হবে। পাশাপাশি, আমার এ ক্ষুদ্র প্রয়াস যদি কারো কাজে আসে তাহলেই পরিশ্রম স্বার্থক হবে বলে মনে করি।

বর্তমানে স্টীল বিল্ডিং এসোসিয়েশনের সংখ্যাটিতে পাতার সীমাবদ্ধতা থাকায় বিভিন্ন অংশে ভাগ করে পরবর্তী সংখ্যাগুলোতে বাকী অংশগুলো প্রকাশ পাবে বলেই আশা করছি।

## ইলেকট্রিক্যাল ওয়ার্ক

নং	বিষয়	যে অংশে থাকছে বা থাকবে
০১	ইলেকট্রিক ওয়ার্ক	প্রথম অংশ
০২	ইটের কাজ	প্রথম অংশ
০৩	প্লাস্টার ওয়ার্ক	দ্বিতীয় অংশ
০৪	কাঠের কাজ	দ্বিতীয় অংশ
০৫	থাই এলুমিনিয়ামের কাজ	তৃতীয় অংশ
০৬	মেটাল ওয়ার্ক	তৃতীয় অংশ
০৭	টাইলস ও মার্বেল ওয়ার্ক	চতুর্থ অংশ
০৮	মার্বেল ওয়ার্ক	চতুর্থ অংশ
০৯	পেইন্ট ও পলিশের কাজ	পঞ্চম অংশ
১০	স্যানিটারী ও প্লাম্বিংয়ের কাজ	পঞ্চম অংশ
১১	ফরম ওয়ার্ক	ষষ্ঠ অংশ
১২	আরসিসি ওয়ার্ক	ষষ্ঠ অংশ

## ইলেকট্রিক্যাল ওয়ার্ক:

ইলেকট্রিক্যাল ওয়ার্কের সময় কাজের গুণগত মান ও দ্রুততা বজায় রাখার জন্য নিম্নের মত করে কাজ করলে উপকার পাওয়া যাবে:

### ওয়ালে গ্রুভ কাটা এবং পিভিসি পাইপ ফিটিং:

১. বেশী গ্রুভ কাটার সময় অবশ্যই মেশিন ব্যবহার করতে হবে।
২. গ্রুভ মোটামুটি সোজা হতে হবে এবং প্রয়োজন ব্যতীত বেশী কাটা যাবে না।
৩. বীম এর তলায়, ব্রিক ওয়ালের শেষ প্রান্তে অথবা যেখানে জয়েন্ট পড়বে সেখানে পারতপক্ষে গ্রুভ না কাটাই ভাল।
৪. গ্রুভের ভেতরে পাইপগুলো মোটামুটি সোজা ও সারিবদ্ধভাবে রেখে পেরেক ও জি আই তারের মাধ্যমে বেধে রাখতে হবে।
৫. ২ বা ততোধিক পাইপ বসালে প্লাস্টারের পূর্বে অবশ্যই ওয়ারনেট ব্যবহার করতে হবে।
৬. প্লাস্টার করার পর যথাযথভাবে কিউরিং করতে হবে।
৭. ড্রয়িং মোতাবেক ইলেকট্রিক্যাল রুট অনুযায়ী পাইপ বসাতে হবে যাতে তার কম লাগে।

### সুইচ বোর্ড, জয়েন্ট বোর্ড ও এমডিবি ফিটিং:

১. সুইচবোর্ড এর স্টীলবোর্ড বসানোর জন্য অবশ্যই ওয়াটার লেভেল করতে হবে।
২. সুইচ যেন বাকা না হয় সেজন্য স্টীল বোর্ডের কান দুটি অবশ্যই সোজা রাখতে হবে।
৩. ড্রয়িং এবং ডিজাইন অনুযায়ী স্টীল বোর্ড রাখতে হবে।
৪. এমডিবি বোর্ড বসানোর জন্য ব্রীক ওয়াল অন্তত ৮” হওয়া প্রয়োজন।
৫. এমডিবি বোর্ড বসানোর পর অপরপাশে ওয়ারনেট বসাতে হবে।
৬. ইন্টারনেট কানেকশনের জন্য পাইলিং এবং স্টীল বক্স বসাতে হবে।

### ওয়ারিং:

১. ওয়ারিং করার পূর্বে সুইচ ও অন্যান্য বোর্ড ভালোভাবে পরিষ্কার করতে হবে।
২. স্টীল বক্সের ভিতর আর্থিং অংশে আর্থিং ওয়ার ভালভাবে লাগাতে হবে।
৩. ডিজাইন অনুযায়ী তারের সাইজ ঠিক করতে হবে।



৪. ইলেক্ট্রিক্যাল তার ছড়ানো ছিটানো অবস্থায় রাখা যাবে না, কাজ করার পর অবশ্যই গুছিয়ে রাখতে হবে।

৫. ওয়ারিং করার সময় অবশ্যই কালার কোড মানতে হবে:

- ফেইয়ে লাল কালারের তার
- নিউট্রাল এ কাল তার
- আর্থিং এ সবুজ তার

৬. এ ছাড়াও ইমার্জেন্সী ও জেনারেটরের তার অন্য কালারের হলে ভালো হয়।

৭. টানা তার সুইচ বোর্ডের ভিতর ৯” এর বেশী হবে না।

৮. পিভিসি পাইপ ছাড়া কোন তার টানা যাবে না, প্লাস্টারের নীচে খালি তার রেখে প্লাস্টার করা যাবে না।

৯. ওয়ারিং এর সময় পাইপ ড্রপিং এ যে বোর্ড থাকে তার ওয়ারিং করার সময় সাবধান থাকতে হবে।

১০. জি আই তার বা স্পিং এর সাহায্যে তার টানতে হবে।

১১. তার টানার সময় ইন্সুলেশন যাতে নষ্ট না হয় খেয়াল রাখতে হবে।

১২. নেকেড ওয়ার পাইপের ভিতর রাখা যাবে না, প্রয়োজনে উপরে ও নীচে প্লাস্টার করে দিতে হবে।

১৩. কানেকশনের পূর্বে কেবল চেক করে নিতে হবে, পিভিসি টেইপ সঠিকভাবে ব্যবহার করতে হবে।

১৪. তার টানার পর ভেতরে যেন কিছু খালি স্পেস থাকে।

১৫. তারের অতিরিক্ত বেণ্ড করা যাবে না।

১৬. পাইপের ক্র্যাংকে তারের জোড়া দেয়া যাবে না।

১৭. তার টানার পূর্বে ক্লায়েন্ট ফাইল ভালোভাবে স্টাডি করতে হবে।

১৮. টিভি কেবলের কানেকশন ছাদের উপরে উপরে রাখা যাবে না।

### সুইচ, সকেট ও লাইট ফিটিং:

১. সুইচ, সকেট ও লাইট ফিটিং বসানোর জন্য উপরিভাগ যেন সোজা ও সমান্তরাল হয় অর্থাৎ লেভেল যেন মেইনটেইন করা হয়।

২. কানেকশন লুজ রাখা যাবে না।

৩. সুইচ, সকেট কানেকশনে লুজ ওয়ার রাখা যাবে না।

৪. কানেকশনের সময় লাইট, ফ্যান এর ক্রম/সিকুয়েন্স ঠিক রাখতে হবে।

৫. সুইচ, সকেট ফিটিংয়ের উপর স্ক্র এর পজিশন ক্যাপ লাগাতে হবে।

৬. লাইট ফিটিং গুলো যেন কোন বীমে না পড়ে।

৭. এম,ডি,বি এর সার্কিট ব্রেকার ডিজাইন অনুযায়ী করতে হবে।

### সাধারণ সাবধানতা:

১. টেম্পোরারী লাইট কানেকশনের জন্য এলোমেলো ভাবে লাইন নেয়া যাবে না।

২. তারের জোড়াস্থানে অবশ্যই পিভিসি টেপ ব্যবহার করতে হবে।

৩. ব্যবহৃত তারে কোন লিকেজ থাকতে পারবে না।

৪. প্রজেক্ট হ্যান্ডওভার দেয়ার আগে প্রতিটি মেইন সাপ্লাই চালিয়ে টেস্ট লাইট ও অন্যান্য ইকুইপমেন্ট চালানো দেখতে হবে।

৫. ইলেক্ট্রিক্যাল মালামালের জাস্ট ইন টাইম মেথডে করতে হবে।

৬. সুইচ ও সকেট পয়েন্ট ও তার টানার পূর্বে ক্লায়েন্ট/ওনারের ফাইল ভালোভাবে স্টাডি করতে হবে।

৭. সার্টারিং খোলার পর ছাদের পয়েন্ট পরিষ্কার করে জিআই তার ভরে রাখতে হবে।

৮. সাব স্টেশনের পজিশন ঠিক করার আগে টয়লেট থেকে দূরে এবং এইচ টি ক্যাবল কম লাগে এমন জায়গায় ঠিক করতে হবে।



## মডিফিকেশন ওয়ার্কঃ

১. ওনার/ক্লায়েন্টের চাহিদা অনুযায়ী মডিফিকেশন ওয়ার্ক করার পর অনেক সময় লোড বেড়ে যায় সে অনুযায়ী সার্কিট ব্রেকার লাগাতে হবে ও প্রয়োজনে রিডিজাইন করতে হবে।
২. মার্কিটিংয়ে ওনার/ক্লায়েন্ট প্রথমে তাদের নিজস্ব পছন্দ বলবে তারপর টেকনিক্যাল ডিপার্টমেন্ট এটাকে হ্যান্ডেল করবে এবং ফাইনালি মার্কিটিং ডিপার্টমেন্ট এটার অনুমোদন দিবে।
৩. ছাদ ঢালাইয়ের পর ছাদ কেটে কোন বস্তু বসানো যাবে না।

ইলেকট্রিক্যাল ফিক্সারের স্ট্যান্ডার্ড উচ্চতা (সবগুলো উচ্চতায় স্টীল বক্সের নিচ পর্যন্ত)

নং	আইটেম	উচ্চতা
১	সুইচ বোর্ড ও ইন্টারকম পয়েন্ট	ফিনিশড ফ্লোর থেকে ৪'-০"
২	টিভি/ টেলিফোন সকেট	ফিনিশড ফ্লোর থেকে ০'-৮"
৩	ওয়াল লাইট পয়েন্ট	ফিনিশড ফ্লোর থেকে ৭'-৬"
৪	২/৩ পিন সুইচ সকেট (স্কাটিং লেভেলে)	ফিনিশড ফ্লোর থেকে ০'-৮"
৫	এসি পয়েন্ট (লিন্টেল লেভেলের নিচে এসির জন্য)	
	৩ পিন সকেট	ফিনিশড ফ্লোর থেকে ৪'-৯"
৬	এসি পয়েন্ট (লিন্টেল লেভেলের উপরে এসির জন্য)	
	৩ পিন সকেটের জন্য (কমার্শিয়াল ফ্লোরের জন্য)	ফিনিশড ফ্লোর থেকে ৭'-৩"
	ডিপি সকেটের জন্য	ফিনিশড ফ্লোর থেকে ৪'-০"
৭	ওয়াশিং মেশিনের সকেট	ফিনিশড ফ্লোর থেকে ৩'-০"
৮	কিচেন হুডের সকেট	ফিনিশড ফ্লোর থেকে ৫'-০"
৯	গিজারের সকেট (ডিপি)	ফিনিশড ফ্লোর থেকে ৪'-০"
১০	বারান্দার ২/৩ পিন সুইচ সকেট	ফিনিশড ফ্লোর থেকে ৫'-৬"
১১	ফায়ার এলার্মের সুইচ	ফিনিশড ফ্লোর থেকে ৫'-৬"
১২	ওয়ার্কটপের উপর কিচেনের সুইচ	ফিনিশড ফ্লোর থেকে ৪'-০"
১৩	স্ট্যান্ড লাম্পের সুইচ সকেট	ফিনিশড ফ্লোর থেকে ০'-৮"
১৪	ইন্টারনেটের জ্যাক	ফিনিশড ফ্লোর থেকে ০'-৮"
১৫	বাথরুমের সুইচ সকেট (শেভার সকেট সহ)	ফিনিশড ফ্লোর থেকে ৪'-০"
১৬	স্পেশাল ওয়াল লাইট	ফিনিশড ফ্লোর থেকে ৭'-০"
১৭	স্পট লাইট	ফলস্ সিলিং এ থাকবে
১৮	সিলিং ফ্যান	সিলিং এ থাকবে
১৯	শ্যাভেলিয়ার	সিলিং এ থাকবে
২০	ছবির জন্য প্রোজেক্টেড লাইট	ফিনিশড ফ্লোর থেকে ৭'-২"
২১	টেবিল ডিমার বিশেষত হোটেলের জন্য	ফিনিশড ফ্লোর থেকে ২'-০"
২২	ওয়াল মাউন্টেড টিভির সকেট	ফিনিশড ফ্লোর থেকে ৩'-৬"
২৩	রিডিং টেবিলের নিচে সুইচ সকেট	ফিনিশড ফ্লোর থেকে ২'-১"
২৪	জিমনেশিয়ামের জিম ইকুইপমেন্টের সুইচ সকেট	ফিনিশড ফ্লোর থেকে ০'-৮"

## ইটের কাজঃ

### কাজের পূর্বেঃ

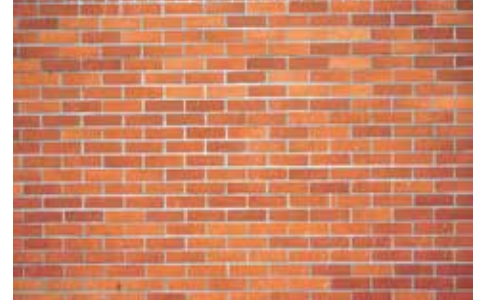
১. ড্রয়িং ও ডিজাইন অনুযায়ী লে আউট দিতে হবে।
২. লে আউট দেওয়ার পূর্বে ভাল করে চিপিং করে পরিষ্কার করে নিতে হবে।
৩. পরিষ্কারকৃত জায়গা ভালো করে সিমেন্ট দিয়ে গ্রাউট করে নিতে হবে।
৪. লে আউট পর ক্লায়েন্ট ভিজিটের জন্য মার্কিটিংকে জানাতে হবে।
৫. ওনার/ক্লায়েন্ট লে আউট ফাইনাল করে স্বাক্ষর নিয়ে কাজ করতে হবে।
৬. ওনার/ক্লায়েন্ট ফাইনাল করে স্বাক্ষর দিতে ৩ দিনের বেশী দেবী করলে তাকে প্রজেক্ট দেবীর ব্যাপারে সাবধান করে দিতে হবে।
৭. ইটের কাজ শুরুর ১২ ঘন্টা পূর্বে ভিজিয়ে রাখতে হবে।
৮. কাজ শুরুর ১ ঘন্টা পূর্বে ভিজানো ইট হাউজ হতে উঠিয়ে শুকাতে হবে।
৯. ইটের আকার ৯ ১/২" X ৪ ১/২" X ২ ৩/৪" হতে হবে।
১০. ২৪ ঘন্টা পানিতে ভিজালে শুষ্ক ইট তার ওজনের ১৫-২০% অতিরিক্ত ওজন লাভ করে।

### কাজ শুরুর পরেঃ

১. বালি ও সিমেন্টের মিশ্রণ কমপক্ষে তিন বার কাটতে হবে, যাতে সিমেন্ট ভালোভাবে বালির সাথে লেগে যায়।
২. বালি ও সিমেন্টের মিশ্রণ প্রজেক্ট ইঞ্জিনিয়ার ও প্রজেক্ট সুপারভাইজের এর উপস্থিতিতে করতে হবেঃ  
সিমেন্ট ও বালির অনুপাতঃ
  - ১০" গাথুনীঃ ১:৬
  - ৮"/৫" গাথুনীঃ ১:৫
  - ৩" গাথুনীঃ ১:৪
৩. একদিনে সর্বোচ্চ ৪'-৬" উচ্চতার গাথুনি করা যাবে।
৪. তিনধাপে ১০' উচ্চতার ইটের কাজ শেষ করতে হবে। প্রতিটি ধাপে অন্তত ২ বার করে ভারতিক্যাল ও হরাইজন্টাল লেভেলের এলাইমেন্ট যথাক্রমে ওলন ও স্পিরিট দ্বারা চেক করতে হবে।
৫. দুই ইটের গাথুনির কাজ ইংলিশ বন্ড প্যাটার্ন ফর্মেটে করতে হবে এবং ফ্রাগ মার্ক উপরে থাকতে হবে।
৬. দুই ইটের মাঝখানে রেকার ডেপথ সর্বোচ্চ ১০ মিলি (৩/৮") ও মটার ডেপথ সর্বোচ্চ ১০মিলি (১/২") হবে।
৭. ইটের কাজের সময় নীচে পলিথিন রাখতে হবে এবং মটার পড়ার ১ ঘন্টার মধ্যে তা ব্যবহার করতে হবে।
৮. বালি ও সিমেন্ট মিশ্রনের পানি মিশানোর পর ১ ঘন্টা অতিক্রম করলে তা কোয়ালিটি কন্ট্রোল প্রকৌশলীকে জানাতে হবে ও পুনর্বীর ব্যবহারের উপযুক্ত কিনা তা জানতে হবে।

### ইটের কাজ শেষ করার পরঃ

১. ইটের কাজ শেষ করার ২৪ ঘন্টা পর প্রতিটি ধাপে অমোছনীয় কালি দ্বারা নির্মান তারিখ লিখে রাখতে হবে।
২. ২৪ ঘন্টার পর থেকে অন্তত ১০ দিন কিউরিং করতে হবে।
৩. উক্ত কিউরিং কাজ চলাকালে কোন ধরনের পরবর্তি কাজ যেমনঃ ইলেক্ট্রিক্যাল কাজ, গ্রুভ ওয়ার্ক, লিন্টলের কাঠ ফিটিং ইত্যাদি করা যাবে না।





# Quantam Group

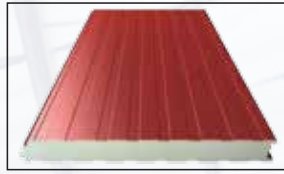


**Quantam Sandwich Panel & Porta Cabin**

**www.winpenbd.com**



EPS Sandwich Panel



PU Sandwich Panel



Rock Wool Sandwich Panel



Portable Cabin



Sandwich Panel Machine Production Process



Worker Dormitory



**Prefabricated Sandwich Panel House (Low Cost)**

## Services

### ❖ **Manufacturer and Erector:**

1. EPS/Rockwool wall and Roof Sandwich Panel
2. Portable Cabin/Worker Dormitory sandwich panel
3. Low-cost prefabricated house

### ❖ **Supplier and Erector:**

1. PU wall and roof Sandwich panel

## Advantages

- ❖ Economical and environmental friendly
- ❖ Heat and sound insulated
- ❖ Economical fast and easy installation
- ❖ Low maintenance and long life
- ❖ Water proof performance

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Cell : +88 01841544726-27



# “emv-emvR” m=úmvY I wkívtb miKvti fvgKv

tgvt ivtk` Lvb

tPqvi g`vb

gWvY@-tKPm@j ngtUW

mvsMVvbK m=úv`K

÷xj wevi s g`vbgd`vKPv im`G`vfmvmtqkb

Ae evsj vt`k (GmievGgG) I cwi Pj K

evsj vt`k BtÚvUs GtR>Um&Gtmmvmtqkb



## fvgKv

evsj vt`ki ivR%bWZK, mvsveambK I e`emvq emvR`i Dbqbtbi BwZnm AtbK cjtbbv| tmB 1498 mtj i K\_v| BwZnm I A\_@bWZi MtelK-uetkK eú Mš` c@YZv mtj LK Wt ggvv` b`v` Bmj vg Zvú ÚveúUK fviZ ivR%bWZK I mvsveambK Dbqbt Mš` vj tLÚb, cÁ`k kZtKi tkl fvtM cZ@Rt` kxq fvt`v`-v-Mgv `vY AvcdKvi gvnj g bweK Avng` Beb Aváj gvr` i mnvqZvq 1498 mtj i 27 tg AvcdKvi cúg-ce`Dckj- Nj eivei mg`ct\_ fviZetl`Avmvi c\_ Awe`vi Ktib Ges Kvj KU e`ti DcbxZ nb| cZ@Rt` i fviZ AvMgb me`úg Rjct\_ fviZ AvmgtYi D`vniY `fc| fvt`v`-v-Mgv mvdj` DrmnnZ ntq cieZx` eQtii (1500 mj) gta`B tctWú Avj fvtR Kvetj bvtgi bweKti tbZtZ; 13 uL Rvnr, 1200 cZ@R Ges cPž cwi gY emvR` cY` ubtq Kvj KU AvrgtL hv`v Ktib GKúL ewYK tMvóx| GúJB cZ@R ntZ uZxq emvR` Avfhub| Avj fvtR Kvj KtU tctúB Kvj KtU ivRv Rvtgmi tbi kÍZ cwi YZ nb| Kvj KU e`ti H mgtq AmsL` Avie ewYK emvR` e`vct`tk hvZvqZ KiZ| e`Z Kvj KU e`ti mgv` Avie ewYKmtYi mnZ emvR`i dtjB Mto Dtvúj| wKs` Avj fvtR Kvj KU e`i ntZ Avie ewYKt`i weZwóZ KitZ D`Z ntj `fveZB Avj fvtR-Rvtgmi tbi msNI`Aubevh`ntq ltv| H mgq ntZB cZ@R ewbKMY emvR`bWZi mt\_ mt\_ `vY fviZxq ivRbWZtZl AskMóY KitZ `vtK| hvtrvK, GB új cZ@R ewbKt`i emvR` Dtl`tk` AvMgb I ivRbWZtZ c`vc`bi msvYBmvi| AvtiKUZetj ivLv fvtjv cZ@Rt`i Gt`k Avmvi gj- KviY úQtjv uL`v ivó` tji Dci ZrKvj b gvnj g kvmtk`i AwacZ` I e`emvq emvR` m=úmvYi dtj cZ@Riv fix mš;`ntq cto I ubtRt`i t`k tÚto fvi Zxq Dcgvnt`k cwo RgvZ `vtK| wKs`GLvtb Zviv e`emvqK I ivR%bWZK cÚZcý wntmte Avie gvnj t`iB gttvglyx ntjv| Zvi gvtb ntjv, ZrKvj b wetk; gvnj g MYB e`emvq-ewbR`, wkí-mvnnZ` I ivRbWZ I kvmb e`e`vq AMóh i gvb úQtj b|

## B÷ BúQv tKv=úvbxí bvtg BstíRt` i evsj v-fviZ AvMgbt

i`vdj dxP 1591 mtj fviZetl`mdi Ktib| Zui Drmnn I cZ@Rt`i emvR`K mvdj` BstíRt`i tK fviZetl`emvR` KitZ wetk fite AvMóh Kti Ztj úQj| cÚP`i mt\_ emvR` Kivi Dtl`tk` BstíRiv 1599 mtj i 24 tmP`st Ugvm `BtWi mfvicúZtZ; GKúL emvR`K msN Mvb Kti| H eQiB A\_@ 1599 mtj Rb vj t`i b nj Bsj`vti ivYx Gvj Rvtet`i (kvmbKij 1558-1603 mj) KvQ t`tk GKúL Abtjva cT` ubtq m=úv AvKetii `ievti nvrri nb| H AbtjvacT` BstíR ewYKt`i tK cZ@R ewYKt`i gtZv emvR`K mjev cÚvtbi Abtjva Rvbvtb nq ivYxi cý t`tk| ivYx Gvj Rvtet`i cÚvtet`i dtj GB emvR`K msN cieZx`eQi cÚP`i mKj t`tki mt\_ emvR`K m=úK`vctb mg`nq| 1600 mtj j Útb cÚwóZ G emvR`K msN GKB mtj i 31 tk uLtm`st ivYx Gvj Rvtet`i GKúL mb` tctq ÚveúUK B÷ BúQv tKv=úvbxí bvtg cwi úPvZ cvq| GB tKv=úvbxí tkqvi tnví vi úQj 218 Rb| GKRb kvmb KZv` 24 Rb tkqvi tnví vi Úviv GB tKv=úvbxí Kivhbevh`x cwi l` MvZ ntqúj |

ÚB÷ BúQv tKv=úvbxí cÚg KtqK eQi fviZetl`P mt\_ emvR` `vctbi tPóv bv Kti mgv`v, Rvfv, gvj v`v cÚvZ. `vtb gkjvi e`emv Avie`Kti| Úv` K`v`R wnt`vix Ae BúQv Móš`i fvl` gtZ K`vtPb DBij qig nwkY 1608 mtj Bsj`vtÚi ivRv cÚg tRgtmi mgvni kcT` ubtq emvR`K m=úmvYi Dtl`tk` mgvú Rvni`xti i `ievti AvMgb Ktib| K`vtPb DBij qig nwkYi Avte` tbi tctq`Z mgvú Rvni`xi 1613 mtj fviZi cúg Dckj-xq e`i mjtU BstíRt`i emvR` Kvj vbg`Yi AbgnZ t`b| 1623 mtj gNj mgvú Rvni`xti mt\_ Pvj kZ@Rvnti BstíR tKv=úvbx evsjvq I gNj mgvR`i me`P webv ite emvR` Kivi Awakvi jvf Kti| fvgKv GLvtb tkl KitZ PvB GB etj th, miKvti cÚ`q mnthwMzv Qvov e`emv-emvR` m=úmvY tKv fiteB m=é bq|



## evsj v`tki A\_...ZK Dbq`bi BwZnm t

Lóce`Or k kZvāx chŚlevsj v`tki A\_...Zi m̄yúó Z\_ BwZnvtm cvl qv hvq bv| 2400 eQi AvtM evsj v`tk tešx I `Rb atgP Awefie NtU| Gmgq evsj vq ýž²ýž² `řaxb ivR" uQj | 320 mtj evsj vi cāvib Ask tešx m`řR"i Awatb Ptj hvq| tešx iv 1130 muj muj chŚlevsj v`tk k vmb Kti| Gici i iæ nq un` ymb estki ivRZKij | Zviv cūq 1200 muj chŚlevsj vq kumb Kih`cui Pij bv Kti| tKvb ce`avi bv QivovB 1199 mtj BLwZqvi Dwi b ggv`ř` web eLwZqvi uLj Rxi b`xqv I j`yYeZx Awfhrvbi ga" w`tq i iæ nq hvq evsj vq ggvj gvt`i kumtbi tmvbjx hM| 1757 mtj i cjvKx UtřRuW chŚlevsj vq kumb enuj \_vtK| Gici i iæ nq BstiR tebqv`i A%ea kumb| un` ř` i mnvqZvq i iæ nq ggvj g ubab| KòP`ř` Rieb Kwnbx i PiqZv i mRe řj vPb řj řLb, òun` yRig`vi I cāvibMY mivRDř` řj vK msnvmbP`ř` Ki řZ lohtš; wj B nřqQřj b| mcvnř uec-ři e`\_řvq evsj vi un` yey`Rixiv Dj řtm řdřU cřob| ggvj gvt`i cūZ wa`vi Rmbtq M`M` řivvq Zviv BstiR kumKř` i cūZ Zř` i AvbMYZ" ubte`b Křib| mwnZ" mguU Fw eřwřP` `Přcva`vq mser` cřřvKi G řj řLb,

òřn cvVK, mKřj Dòv nBqv Ckř`řK ab`ev` w`qv Rqařnb KwřZ KwřZ bZ. Ki| Avgv` i cāvib řmbvřwZ gnvkq gřg nBqv w` řj ucřek KwřqvřQb| cvVKMY Rq Rq evj qv bZ. Ki, un` yçRv mKřj, ř` evj řq cRv `vl, Avgv` i ivřR`kř` křřq nBřj bò|

Avi Kve Ckř` ř ggvj gvt` i cūZ wa`vi Rmbtq M`M` wřřE BstiRř` i cūZ AvbMYZ" i kxi ubte`b Kři wj Lřj bt

òheřbi hZ esk Gevsk Geřti nře aři nře ařsm  
 mwnRqvřQ řKv`řvbx i řmbv  
 Mi" Ri" j ře řKřo, Pvc ř` řo hZ řbřo  
 GB řejv mvgvř mvgvř K  
 Kve Ckř` ř wřřKřřj i Rb" eřwřkř` i ivRZ; Kvgbv Kři Avi I wj Lřj bt  
 wřřKřřj nq řhb eřwřkř` Rq|  
 eřwřkř` ivRj řřřw` ři řhb iq \  
 Ggb mřřLi ivR" Avi bwn nq|  
 kv`gřZ GB ivR" ivgivR" Kq \

gvvj g ueřòl, eřwřkř` `řj wj I ubKó. miv`ř` wřqKZv řhb GKmřř` Mj vMwř Ki řQ! Ckř` řBi Avři Kw ubKó. KveZv...

GřKevři gřiv hvq hZ Pvc ř` řo (Pvc `vno l qvj v)|  
 Nvřdřvř Kři hZ c`řvřřřLvi řbřo \  
 ueřkl Zř cvKv `vno řcU řgvřv řřř|  
 ři ř` řwřq řcřU řřřřK řbov gv`v dřřov \  
 KwnR řKřj v wřqv řgvř v `vno cřj v avi |  
 KvQv řLvř v řZevřřj v eřj Avř un gwi \

GB miv`ř` wřqKZvi cui big th řiv řeřřP BwZnvtm řgvřUB cūZKi nqub hv BwZnm Abřřwř cvKveř` i Rvřv AvřQ|

gvvj ř` i mwi řq ř`qv nq i aykumb e`e`v ř`řK bq, Zř` i řK eřwřZ Kiv nq mKřj i wřřř mřřřM-mřřev ř`řK, wřřřvi Awakvi ř`řK, Pvkřři Awakvi ř`řK, wřřř-mwnZ" ř`řK, mřeřcui e`emv-emwR" I wřřř cūZòib Movi Awakvi ř`řK|

## Kj KvZvq MYnZ`v-gnvZ`vhÁ

AtbřKB 1857 mtj i gnvveř` řnřK Avgv` i cūg `řaxbZv mšMōg gřb Křib| G avi Yv mivK bq| Avgv` i `řaxbZv mšMōg i i" nřqQř řmb 1757 mtj i 23 Rř řřř b cjvKxi AvgKřbřb evsj vi `řaxbZvi mh" A`wřZ nřqQř Zvi Ae`enwZ ci ř`řKB| Avi řmb `řaxbZv mšMōgi řbZZ; w` řqQřj b ueřřmNvZK gxi Rvřd i Avř xi RvřvZv gxi Kwřkg| eř hř ueřMōni ci Zvř Ki`b gZ`yřřj I wřnb KLb l BstiRř` i mřř` mūi K`v Křř bvl Křř bwb|

umcwnx uecet `taxbZv I A\_`%wZK gyt<sup>3</sup> i Uwbs<sup>c</sup>ctqUt

gxi Kwkgtgi ci gRbykvtni tbZtZj dki uece, wZZnggti evtki tkjvi msMtg, nuRx kixqZjyn I `yngqvi tbZtZj divtqRx Avf`vj b, `wY fviZti wUcynjZvtbi `taxbZvi msMtg, %nq` Avng` tej fxi tbZZtaxb wRnv` Avf`vj b cfiwZi cvkvcwk evsj vt`tki bxj uef`in I wwfbaKIK uef`tn ubhZZ gytj gvb`i fvgKv wQj c`avb|Gme uef`in I `taxbZv clyi`xvti i mk`;msMgtgi cUfngtZB msNuUZ nq 1857 mtj i umcwnx uece| th uecetK HwZnuwKMY gnuef`in etj AwfinZ KtiQtob|

1857 mtj i gnuef`tni KviYt

K) ivR%wZK KviYt

Athva`v `Lj, gNj mgutUi cZ `y`envi, BstiR KgPft`i Rjy-g-`tkvly, AvikZ ivtR` Kkumb, DcRwZ, tji uef`lrf, gytj gvb`i `ykf

L) A\_`%wZK KviYt

A\_`%wZK tkvly I Rng`vit`i weZvob, Rng`vi tkvxi ewk uef`ivax gtbvfi I KIK`i Awl`R `je`v, Kyli wktf`i wej`f, ewnef`yR` BstiRt`i GKK KZg, abm`u` uef`Utb cvPvi, t`kixq wktf`i wej`f, RmeKv ubeftn e`vNvZ, tkv`uvbx i tj vf-j yj mv|

M) mvgwRK KviYt

fviZemxi cZ BstiRt`i NYv, Pvkjxi t`f`T AeAv, kvmtZi cZ AeAv, mgea`gvb cvDvZ` cfiwe, mvgwi K KgRZg`i `bZ|

N) agrq KviYt

fviZemxi agr`st`xZ nI qvi fWZ, wL`vb atg` wY Z Kivi tP`v, cvDvZ` w`lrf cZB I agrq ms`vi, gRwn` Avf`vj tbi cfiwe, agrq cUvq n`f`c, kvn ubqvgZDj uni fiel`r evYi cfiwe|

O) mvgwi K KviYt

`t`tk Mgth umcwnx`i AvciE, teZtbi e`vcti %alg`gj-K bWZ, umcwnx`i teZtbi `f Zv, BstiR mvgwi K Awdmvi`i J`x`c`e`envi, t`kixq %wb`i mgy`cvox w`tZ eva` Kiv, ct`vbZi e`vcti %alg`gj-K bWZ, umcwnx`i msL`vbgvtZ BstiR %wb`i Kiv, w`lrf qvi h`xi cZw`vqv|

P) cZ`q KviYt

Pve`gukZ KvZgRi e`envi cZw`vqv, gt`ij cvEi uef`in tNvlyv|

Kij`guk`mi gtZ, BstiR teibqv tkv`uvbx kvmtbi weif`x tkvlt`i AZ`vPvi AwZg`vqv Ki I i`e Avtvc t`kixq wktf`i webk mvab cfiwZ| wZub etj b tkvlt`yi I ubcwo`tbi dtj Ggb Ae`vi Dt`K nq th, uef`in Auberh`ntq Dt`vQj |

gyng-g-ce`evsj vq gvb`i c`avb tckv wQj Kul.I ci`c`y b Ges grm AvniY| w`y teSx kvmbigtj esj vt`tki wwfba `vtb kni Mto I tV| mBg kZv`x chS`w`j`y cvim, Avie, Pib I AwdKv chS`ewnef`yR` ue`li KtiwQj | mBg t`tK Ov`k kZv`x chS`mgqKvtj gytj gvb ewYKMY wBKU cP` uef`klZt fviZxq w`y teSx ewYKt`i wBKU t`tK ewYR` `Lj Kti tbq Ges dj k`ZtZ evsj vt`kmm mgMOfvi ZetI`gyng gvb e`emvqt`i c`avb` cZw`vZ nq| e`emv-ewYR`i m`f`ati Gt`tk gytj gvb`i AvMgb NUtj I Zviv mt`\_ Kti w`tq Avtm Bmj vg atg`P mgnvb Av`k` KzAvtbi gva`tg Bmj vg c`vti i mgvt` GLvtb mgvstq gytj gvb`i i ivR%wZK cZw`vE mgw`vZ nq| evsj vq gytj gvbMY T`qv`k kZv`x t`tK Aov`k kvZv`x chS`kvmbKvh`vj vq|

gyng g kvmbigtj Drcv`b e`e`v wQj mvgS`Zw`S K Kul.c`avb| Kul i wktf`i Pj ywQj | G h`jM evsj vt`tk Kul.KvtRi cFZ DbwZ mwaz nq| tmKvtj Rvigi Ee`Zv I Kul.RvZ dmtj i `f`gtj`i Rb` w`k`v`cx evsj vt`tki L`wZ wQj | Be`b eZZv 1345 mtj evsj vt`k cui`agYKvtj tgNvri Df`q Zxti mg`x Kul.t`yZ I dj -dj w`i evMvb t`L`tZ c`v| P`v cvi e`f`RK



cĀ`k kZvāxZ evsjv`tki Kul.tZ cwi cY`gvV t`fL etj uQ.tj b, 0`M`Gt`tk `Y`fXtj w`tqt00| er`kv AvKeġi gŠx Avej dRj evsjv`tk `āZ eaBkxj avbMvQ t`fL we`šq cĀkVik Kġi uQ.tj b| tmKvġj evsjv`tki Drcw`Z Pvj t`tki Pwv`v uqWtq cĀZekx`wY fviZ, wmsnj l gvj 0xġc iBvbx Kiv nZ| Pvj Qvovl tmmgq bwġtKj, gwġP,Av`v, nj`y,ucqvR l Ab`vb` Kul.RvZ cY`l Drcw`Z nZ Ges cvim` DcmvMiq t`kmgfġ, AwcKv, Pxb l `wY-ce`Gukqvi tKvb tKvb t`tk iBvbx Kiv nZ| BġvZ wPbl iBvbx nZ| G mgq cvġU Drcv`bl nZ, Zte Zv ewYwR`Kfġte wktġi Kvġgvj wntmte e`eüz nZ bv|

tki kvn fig e`e`vcbvq e`cK l hMvŠKvix cwi eZB Avġbb| m`u AvKeġi Avgġj evsjv`tki AwKvsk GjuVv uQj evi fBqvġ` l`Tj | AvKeġi A\_gŠx tUwġg ALU evsjv, weni l Dmol`ri Ask wġktġl 1 tKwU 6 j`y 93 nrvri UvKv ivR`^ wbaŲY Kġi uQ.tj b| tgvNj hġM cġ`wK t`l qvb gġk`Kwġ Lvġbi Avgġj evsjv`tki A\_0wZ mevġc`yv AM0wZ jvf Kġi | wZib fig ivR`^Av`vq cxwZtZ hMġcvġwM l hMvŠKvix cwi eZB Avġbb| ZvU Avgġj ivR`^t cwi gvY GZUvB ewx cvq th, gNj m`ġR` evsjv i vR`^mevġc`yv jvfRbK m`uġ` cwiYZ nq| gġk`Kwġ Lvġbi Avgġj evsjvq Kul.Drcv`ġbi cvkvcwK wktġi vcr`bl ewx cvq| Gi dtj Aóv`k kZvāxi cġg w`tk evsjvq PvDtj i`vg uQj gY cĀZ gvġ 25 cqm| hv BwZnm ntq iġqt0| miKvix bwZ l miKvġi miv`Qv th Kul.l wktġi KZ , iāZcY`Zv GLvġb Abgvb Kiv hvq| gġk`Kwġ Lvġb A\_0wZtZ miKvġi figKvġK cġtvlK wntmte cĀZóvi Dġ`wM M0Y Kġib| wZib w`fY cĀZtġvġi Rb` PvDtj i GKġPwUqv e`emv Ges iBvbx wvġx Kġib| 0wġqvR-Dm-mvj wZb0Gi tjLK etjġ0b th, gġk`Kwġ Lvġb Lv` kġm`i`vg m`l ivLġZ LgB mġPó uQ.tj b| wZib abx`i Lv` km` glRy KiġZ w`tZb bv| cĀZ mBvġnB Lv` kġm`i evRvi`ġi wġeiYx`Zix nZ Ges Mixe tjvġKiv mġZ`B wK`vg w`tq Gme wRwBm cġ`wKbġ0 Zv Zġbv Kġi t`Lv nZ|

hiv` t`Lv thZ th, Gme Mixe tjvġKi Kv0 t`tk PjwZ evRvi`ġi PvBġZ GK cqm| tekx tbqv ntqt0 Zvntj wZib tmB e`emvqv, gnj`vi l IRb`viġK bvbv fġte kwġ`l w`tZb| Zġ`iġK Mvavi wġtU Pwġtq miv kni tNvġv nZ, wZib miKvix KgPvġġ`i e`emv-ewYġR` GK tPwUqv AwKvi eU Kġi cĀZ.e`emvqvġ`i Rb` DchY cwiġek wġ0 Kġib| wZib cĀZ.e`emvqvġ`i h\_vh\_ ghv`v t`b|

gvġvj g kvmbvgġj ivRKxq cġtvlKZvq bvbvb aiġbi wktġi KviLvġv Mġo DġvUQj | evsjv`tki gvġvj b cġPxb Kvj t`ġKB wġktġeL`vZ| Lóxq cġg kZġK i wPZ 0ġcwi cum Ae w` Gwi wġqv mġ0 M0Š`iBvbx cġY`i Zvġj Kvq evsjv`tki gvġvj b et`j l Dġj l AvġQ| beg kZvāxZ Avie ewYK mjvqgvb wġtLġ0b th, evsjv`k Ggb m`e`ġ`Zix Kġi hv Ab` t`k`Zix KiġZ cvġi bv| H e`ġ`GZB m`uQj th GKwU tcvkK GKwU Aġjxi gġa` m`uYfġte cġek Kivġbv hvq| gNj kvMKMY evsjvq Kvco cġġzi Rb` Zvġġġ`i ivRKxq cġtvlKZvq KviLvġvq KvR Kivi mġeav w`tZb| gvġvj b Qvovl tm mgq tikgx l Kvcw e`ġ`Zix nZ| GQvov cġġġ`i Rb`%Zix tmvbi KvR Kiv Uac Avie l cvġm` iBvbx nZ| gNj ev`kviw cĀZwU gvġvj b kvxi Rb` ZrKvġj 200 UvKv w`tZb| 1793 mġj ewġk tevbqvġ`i Avgġj tmB gvġvj ġbi`vg tġtg Avġm gvġ 20 UvKvq| miKvġi mnvqZv Qvov tKvb wktġi B wUwKġ ivLv hvq bv, gvġvj b wktġi l ewġk miKvġi gvġj gvġ wġ0l x gġbvġġei KviġY aġsm ntq hvq| ġm Avgġj miKvix mnvqZvq RvnrR ev tġš wktġi e`vcK DbwZ NġUwQj | wRvi tdWwġġKi gġZ, Avġj KRvġ`ġvq wbgZ RvnrRi Zġbvq PUMġg`Zix RvnrRi AwK`K`i uQj | Zġġ`i mjZib MġMZ gvġb Dbġ etj PĒMġg t`ġK RvnrR`Zix KivġZb| tġibkxq ch0K wġkiv etjġ0b th, PUMġg l m`xġc RvnrR wbgvġYi Rb` DcġhMx DrKó. KvV cPġ cvlqv thZ| beve kvġq`l Lvġ (1664-1689 mj) l beve gxiRgvj XvKvq iYZix wbgvġ Kwiġq Zv hġx e`envi KiġZb| beve gxiRgvj cZġR l gM Rj`mġj i wġfġx XvKvq wbgZ iYZixġZ tġšhġ cwiPvj bv KiġZb| kvġq`l Lvġ Rj`mġj i Kġvġi nġ`l`gb Kivi dtj BġiR ewġKiv e`vcK fġte Zġ`i e`emv-ewYġR` wġbtqW ewx Kġi| mjZib wMqvdġ`xb AvRgkvġni Avgġj (1389-1409 mj) evsjv`tk`et`wK ewYġR`i e`vcK cġvi NġU| Pxbv ch0K gvġtqb ZvU eY0vq G mgġcġ` evsjvq wġcġj ewġeYġR`i K\_v Dġj l Kġib| mgġAx biRvnrRi āvZv Beġxg Lvġ evsjv kvMK wntmte XvKvq Ae`vbKvġj (1617-1623 mj) t`tki Kul, wktġi, l ewYġR` miKvix cġtvlKZvq hġ`0 AM0wZ jvf Kġi | ġm mgq t`tk hġwġM0b bv`vKvq A\_0wZK KivRjvc ewx cvq| XvKvi gvġvj b l wġe gNj ivRcwi evġi ivRKxq tcvlġKi cġvb Dcv`vbiġc e`eüz nZ`i iāKġi |





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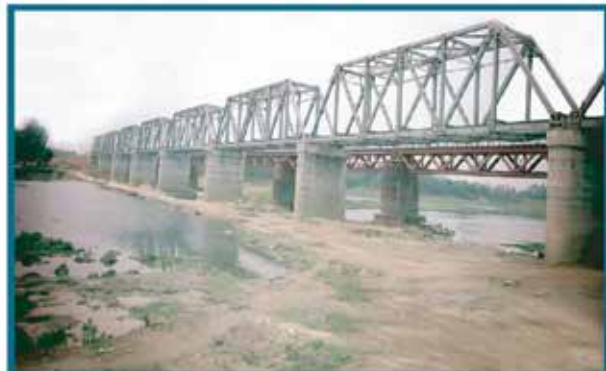
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## মেজর কবি লব্বি মী

চৌকস্কজ x কবির আমে` নবম  
e`e`ব্রব্র চমি পূজ K  
Kব্রদ্রতWY ÷xj wein s tUKtbrj mRm wj t

eZgub chitek wechq GKU euj Avtj WPZ nelq| wekji mPZb gvbj i GKU j y` n`Q Zvi me UKQZK hZUv m`e chitek evUe Kiv| chitek evUe avibrK Avtjv KtqKUW cOZka` Oviv cKvk Kiv n`q`v`K hvi gta` GKU n`Q` M`Y ev meR| GK K\_vq ej tj meR gvb n`Q` chitek evUe, kuz` mrvkq, Avivg`vqK, `r`Ki | M`b wein s ev meR `vcbv eZgub mgta` L`B chimpZ| uk`i Kvi Lvbv GKUW t`tki RvZxq Dbq`b Rb` Ri`ax| GKUv mgq` utjv` hLb Kvi Lvbv gvbB ka, a`jv, Gtjv`gtjv, AveR`v GK K\_vq A`r`Ki chitek eSv`Zv| Zte mgq e`tj`tQ, gvbj i gvbw KZv e`tj`tQ| wek`v`cx cPuj Z meR Av`v`j`b`i` dmj` intmte meR Kvi Lvbv GLb mvi`v` wek`B chimpZ n`q` D`v`tQ|

wek`v`cx So tZijv meR Av`v`j`b`i` t`XD GtmtQ evsjv` t`k`l | wek`l`Z bivr ai`b`i` Sv`gtjv` t`cm`tq` evsjv` t`k`i` t`c`l`v`K uk`i` DrKl`Zvq` GLb` Abb`Zvq` mvg`b` Gm`tq` Pj`tQ | ivbv` c`R`v` a`y`mi` t`b`v`Zev`PK` c`O`Z`O`me` c`v`k` K`v`U`q` meR` Kvi` Lvbv` Dbq`b` evsjv` t`k` GLb` c`O`g` m`m`i` GKUW` b`v`g | 2011` m`t`j` Bk`j`x` B`v`c`R`t`W` w`f`b`t`UR` t`W`v`b`g` ÷`m`v`l` BDGM` M`b` wein` s` K`v`D`v`Y`j` i` chitek` evUe` m`t`er`P` wj` W` c`m`U`b`v`g` m`b` AR`B` t` t`k` we` t`k` e`v`c`K` Avtjv`ob` `Zix` Kti | Gi` c`ti` Gb`f`q,` c`m`g,` t`i`v`g,` Gm`K`D` m`n` Avtjv` A`t`B`\_`t`j`v` c`m`U`b`v`g` m`m`U`e`v`B`W` Kvi` Lvbv` t`c`l`v`K` uk`i` A`z`b` D`v`ni`Y` `Zix` Kti | evsjv` t`k` chitek` evUe` Kvi` Lvbv` v`b`g`v`b`i` e`v`c`v`ti` Av`M`b` I` D`t`v`M` `Zix` n`q`t`Q | Avtjv` tek` UKQZia`Pkj` t`c`l`v`K` e`em`v`q`v`i`v` Gm`tq` Avtmb` chitek` evUe` t`c`l`v`K` Kvi` Lvbv` v`b`g`v`P | Kg`v`d`U` M`b` wj` d` Ggb`B` GKUW` Kvi` Lvbv` hv` BDGM`M`b` wein` s` K`v`D`v`Y`j` KZR` chitek` evUe` meR` Kvi` Lvbv` intmte` t`M`v`i` m`m`U`e`t`t`KU` AR`B` Kti`tQ | evsjv` t`k`i` `b`v`g`ab` uk`i` t`M`v`o`x` B`q`y` M`a`c` Gi` KY`v`i |

meR Kvi Lvbv gvb meR istqi UKsev meR MvOcvjvq tNiv tKvb Kvi Lvbv bq| eis GKUW `vcbv KZUKzcwitek evUe Zv vbbqji Rb` vbr`O` UKQzc`v`i`v`v`g`v`i` UK` Kti` t`q`v`n`q` tek` KtqKUW` c`t`q`b`U` GKUW` feb`tk` we`P`v`i` Kti` meR` ev` chitek` evUe` intmte` Gi` Ae`v`b` t`N`v`l`Y`v` Kiv`n`q`| meR `vcbv` mem`g`q`B` chitek` Ges` Kiv`R`j`v`t`ci` gta` GK` ai`b`i` f`v`i`m`v`g` e`R`v`q` t`i`L` Kiv`R` Kti | GK`g` chik`i`b`v` t`\_`t`K` i`i`a`K`ti` b`K`k`v` `Zix,` feb` v`b`g`v`P,` chimp`j`b,` i`y`Y`t`e`y`Y,` m`v`i` Ges` Ggb`v`K` t`f`t`z` t`d`j`v` t`Kvb` UKQ`B` Gi` ev`B`ti` b`q | BD` Gm` M`b` wein` s` K`v`D`v`Y`j` c`e`m`Z`Z` wj` W` (wj` W`v`i`k`x`c` Bb` Gb`m`R`G`U` Gb`f`v`i`q`i`b`t`g`U`v`j` v`W`R`v`B`b)` m`m`U`e`t`t`K`k`b` int` ÷`g`v`U` m`v`i`v` c`w`\_`e`x`e`v`c`x` t`e`k` R`b`v`c`q` Ges` m`g`v` `Z | Av`g`v`t` i` t` t`k`i` t`c`l`v`K` uk`i` g`j`-Z` BDGM`v`e`i`m` t`\_`t`K` wj` W` m`b` v`b`t`q`\_`v`t`K |

Bqy M`a`c`i` chitek` evUe` meR` Kvi` Lvbv` v`b`g`v`B` BD` Gm` M`b` wein` s` K`v`D`v`Y`j` i` h`\_`v`h`\_` v`b`t` `R`b`v` t`g`t`b` Kvi` Lvbv`i` m`K`j` v`W`R`v`B`b` Ges` v`b`g`v`P` Kiv`R` m`v`u`b`a`Kiv` n`q`t`Q | c`O`\_`v`g`K` chik`i`b`v`q` Kvi` Lvbv`i` t`g`v`U` G`j`v`K`v`i` we`k`v`j` R`v`q`M`v` GK`g` t`L`j`v` i`v`L`v` n`q`t`Q` Ges` c`v`t`q` n`v`U`v`i` c`\_`O`v`o`v` e`m`K` R`v`q`M`v` t`x`t`K` t`q`v` n`q`t`Q` A`K`v`i`g` me`j`R`i` P`v`t`i` | j`v`M`t`b`v` n`q`t`Q` t`k`x`q` c`"R`v`i`Z`i` we`f`b`a`M`v`Q | ce` c`v`O`t`g` c`j` v`Z` ÷`xj` ÷`i`K`P`t`i` v`b`v`g`Z`-26,000` e`M`e`t`j`U`i` Av`q`Z`v`K`v`i` feb`v`U` K`t`p`u`m`R`U` v`b`U` Kvi` Lvbv` feb` intmte` e`e`u`Z` n`t`e | g`j`- Kvi` Lvbv` feb` Ggb`f`v`t`e` Kiv` n`q`t`Q` t`h`b` w` t`b`i` Avtjv` m`t`er`P` e`en`v`t`i`B` D`r`c`v`b` Kiv`R`j`g` m`v`u`b`a`Kiv` hv`q | Kvi` Lvbv`i` A`f`S`i`x`Y` chitek` `r``Ki` Ges` k`i`g`K`t`i` g`v`b`m`K` we`K`v`t`k`i` m`v`v`q`K | Kg`t`j` ch`P`B` R`v`b`j`v` Ges` `Q` K`v`P`i` t`q`y` P`v`i`w`t`K`i` me`j`R`i` m`t`\_` Kvi` Lvbv`i` w`f`Z`t`i`i` chitek`t`K` GK`v`Z`i` Kti` t`Z`t`j` | we` `y`m`v`k`q`x` h`S`j`e`en`v`i` Kti` Kvi` Lvbv`i` t`f`Z`t`i` chik`i`"O`b`e`g`y` ev`Z`v`f`m`i` c`e`v`n` Ges` m`n`b`x`q` Z`v`c`g`v`i`v` v`b`v`i`O`Z` Kiv` n`q`t`Q |

chitek`evUe` feb` v`b`g`v`B` GKUW` \_`i`a`z`c`Y`e`l`q` n`Q` v`b`g`v`P` t`K`S`k`j` Ges` v`b`g`v`P` m`v`g`M`b | Kvi` Lvbv` feb` v`b`g`v`B` m`t`er`P` m`Z`K`Z`v` t`g`t`b` Kiv` n`q`t`Q | v`b`g`v`P` K`v`t`R`i` i`i`y`t`\_`t`K`B` GB` m`Z`K`Z`v` i`i`a`l` d`v`D`t`U`K`b`i` Rb` `g`v`U` K`v`U`v`i` mg`t`q` D`c`t`i`i` `t`i`i` D`e`P` g`v`U`t`K` Av`j`v`v`f`v`t`e` m`si`y`y` Kiv` n`q`t`Q | feb` v`b`g`v`P` t`k`t`l` G` g`v`U`t`K`B` Ave`v`i` we`v`Q`t`q` t`q`v` n`q`t`Q` ev`M`v`b` Ges` j`b` G`j`v`K`v`q`| we`f`b`a`e` v`b`g`v`P` D`c`K`i`Y`t`K` Av`j`v`v` Av`j`v`v` R`v`q`M`v`q` \_`v`Q`t`q` i`v`L`v` n`q`t`Q | d`t`j` GK`v`t`K` t`h`g`b` Av`t`k`c`v`t`k`i` chitek` b`o` n`q`v`b` t`Z`g`v`b` UKQ`z` D`O`Z` Ask` c`y`i`v`q` e`en`v`i` Kiv`i` m`j`h`v`M` n`q`t`Q |



mvaviYfite Avgvt`i t`tk ubgvP mvgM0 intmte iW, intgU, evjyKsqutUi e`envi ntq AvmtQ| uKs` eZgvtb chny`i mtefEg e`envi Ges cikvcnk cwi tek evUe intmte mvk0x gtj` uc0tduefKtUW w-j ÷iKPvtii w`tk ubgvZvt`i AvM0 evotQ| w-j i`Zwi AeKvVtgvv tyt` GKvati eR`thgb Kgvq tZgub ubgvP mvgM0 clyte`envi Kivi Kvi tY GvU mvk0x| w-j gj-Z clyte`envi thvM` ubgvP mvgM0 Ges c0q 40% w-j tgvUj `Zwi nq `lvc t`tk| ZvB GtZ cwi tetki Dci weifc c0Zvuvq cote bv|

Kgvdu M0b vj tdi m`uy`AeKvVtgvvZB itqtQ GB chny`i mtefEg e`envi | c0gz w-j ÷iKPvtii wRvBb| AZtci w-j tgvUjtj i Qv, immo, M`vj fivvBR ÷iKPvtii tWvKs Ges feb `Zwi tZ Ab`vb` hv jvtM Zv c0q meB w-j i`Zwi | KsqvU Kjtvtgi cwi etZ`AvtQ w-j Kjvg| w-j exg,tjvi Dci u0`hP BtUi t`qj Ges 3.5 BvAi Xvj vB Qv`| AvMabivcEvi velqUv gv\_vq titL w-j Kjvg,tjvtK tXtK t`qv ntqtQ AvMvuvqK istqi AveitY|

KvilibvU %Zwi Kiv ntqtQ, cwi tekeUe DcKiY I chny` e`envi Kti| ubgvP DcKi tYi 90 kZvskB t`kxq Drm t`tk msM0h Kiv ntqtQ| KvV tcvotbv BU e`envi Kiv nqub| Af`SliY t`qv t` m`sz %Re is e`envi Kiv ntqtQ| thme DcKiY evBti t`tk msM0h Kiv ntqtQ tm,tjvi h\_vh\_ cwi tek evUe mZ`qb cI hvPvB Kti tbqv ntqtQ| 0vi mvBvKs0 c`wZtZ Kiv nt`Q Kvilibvi eR`e`vcbv| cwb cwi tkvab Kti e`envi DcthvMx Kiv nte|

evsjvt`tki tcvvctU cwi tek evUe meR Kvilibv ev`evqb Ly KvVb tKvb KvR bq| wefkl Kti BDGm Mx0b wev s KvDvYtj i MvBW jvBb AbvviY Kti tcvvK Kvilibv ubgvP tKej B Dt`vMi e`vci gvI | Avgvt`i t`tki ZvcgvIv mnbxq chvq| Ly Ai uKQzmgq e`Zix Avgvt`i chvB mh`jvK AvtQ, Avgvt`i t`tki gvU AZ`SDeP, Ai cwi k0g mefRi mgvtivtn t0tq hvq Pvi`K| cwb GKvU mjyf Ges mnR c0c` Dcvv| me vgvj tq c0KwZK m`ut`i tKvb Afve tbB| c0qvRb iay GB m`ut`i mgy e`envi Ges c0wZ. I cwi tetki GB `evP`tk ati ivLv| Kgvdu M0b vj d meR Kvilibvi Dt`vM vbtq t`tki cwi tek msi`yY Avt`vj tb m`PZbZvi cwi Pq w`tqtQ|

cwi tek evUe meR Kvilibvi `evk0 nlqv DvPZ th meRtK e`envi Kite Zvi KgPvix I k0gKt`i kvi ixK I gvbumK mYZv Ges Drcv`bkj Zvi KvtR| Kgvdu M0b vj d Kvilibvq e`envi Kvix`i Rb` Avivg`vqK Ges vbi v` Kg`evitek vbi0Z Kivi tP0v AvtQ| fetbi ZvcgvIv vqS`Yi Rb` Qvt`i Dcti cwi KbvutUi Avjv`v GKvU `li t`qv AvtQ| Zvi Dcti I Avevi Zvc vbtivax istqi c0jc t`qv AvtQ| Rvbjvi MvMl wefkl aitbi hv Avtjv c0etk mrvv` Kite uKs` Zvc c0etk evav t`te| GK K\_vq evj hvq cwi Kiv Z bKkv Ges ubgvP tKSkj I DcKi tYi e`envi GKvU KvRi cwi tek evUe Kg` cwi tek `Zix Kivi tP0v c0ksmbxq|

Kve0 vbtmiY BmYtZ cwi tekev`x Avt`vj b μgvstq kv`kvj x nt`Q A\_vP mKj uK`i Kvilibvi Rb` Kve0 dlv0U c`Z Kiv GK mgq eva`ZigjvK ntq cote| GLbB hv`i c0wZ \_vKte bv Zvt`i tK nVr KtiB eo aitbi e`emvqK Svk tgvKvejv Kitz nte| mgvMZ ev`Zv ej tQ mrvv c`vexi gZ evsjvt`tki uK`i Avb`tkI AvR tnvK Kvj tnvK Aek`B cwi tek evUe uK`i ifvshiz ntZ nte| Kgvdu M0b vj tdi gtZv meR Kvilibvi M` ,tjv ntq DVK evsjvt`tki AeKvVtgvvMZ Dbq`tbi c0Z`Qve|







## msew` cfi gjgtx

tgvt ivtk` Lvb

tpqvi g`vb

gWVY@-iKPvm@ij ugtUW

mvsMvibK m`uv` K

÷xj newi s g`vbgd`vKPrim`G`vfmvmtqkb

Ae evsj vt`k (GmieGgG) I cwi Pij K

evsj vt`k BtUwUs GtR>Um&Gtmvmtqkb|

### musew` K t evsj vt`tki vki veKvtk ÷xj newi s vktfi i m`tebv KZUK?

tgvt ivtk` Lvb t Avcbvri c`k` evsj vt`tki eZg`vb veKvkgvb A`%awzi tcl`vctU LgB ZvrchEY` fFwZK AeKvWtgv %ZixZ c`qurB tUKmB chny` Avi cwi tek evUe KgfyT | KviLvbwU ntZ nte Dbk` Avi vbcEvi Rvtj cwi temoZ | KviLvbn feb ubgv`Y hvi iW, BU, evj yvmtgU BZ`w e`envi Kiv nq Zte Zv eZg`vb figK`u` c`eb vek` tcl`vctU LgB SdkcY`Ges Avu`R fiteI mvk`bq | GtytI vcl`vctU KtUW ÷xj newi s chny` KvhRi figKv ivLtz cvti | KviY figKt`u` ÷xj newi s mnRB vkt`K`vktZ cvti | iayZvB bq ÷xj `Zix fetb Ae`vbiZ gvby | Ab`v` m`u` I mjwYz`vkte | vcl`vctU ÷xj newi s chny`Z mgq mvk`bq nq d`vix tkWi tytI vzb fivMi `B fivM Avi euZj febtI tytI Qq fivMi cvB fivM | Avu`R mvk`bq nq d`vix tkWi tytI vzb fivMi GK fivM | Zte euZj febtI tytI LiP tekx nq Qq fivMi GK fivM Zte mgq vnmve Kijt GLvbi Avu`R fite mvk`bq nte | th tkvb vki veKvtk mi Kvix mnvqZv gly` figKv cvj b Kti`vkt | vKs` Avgt`i t`tk tkvb mi Kvib vki evUe bmvZ AeJ`b Kti evRU c`qb Kti bv | Gevti 2015-2016 A`eQtii evRU Zvi e`vZvg bq | Avgt`i GB vkt` Gvmtq AvmtQ GK`j Ziab Df`v`v` hvi v`tki tmiv vekte`vq ntZ chny` ve`vq vlvMvix A`ev D`P vkyvq vkyvZ | Zvivi mi Kvix m`vav evAZ ntj I tgav, mZZv Avi vnmv vbtq Gvmtq Ptj tQ`evP MvZtZ | GtytI musew`K fivqiv` iaZcY`figKv cvj b Kitz cvtib | evsj vt`k c`z MYgra`g itqtQ | MYgra`tg MVbgj- tj Lbxi gva`tg ÷xj newi s vktfi i c`vi I c`hvi Nvrbv m`e etj Avig gtb Kvi |



### musew` K t Av`mvgwRK Dbqb, tekvi Z; nvm Ges cwi tek i q`vq G vki KZUKyfigKv cvj b Kitz ev m`tebv KZUK?

tgvt ivtk` Lvb t GB vki vU k`y Nb nI qvq Av`mvgwRK Dbqb I tekvi Z; nvm LgB ZvrchEY`figKv ivLtz cvite | eZg`vb GB vkt` (c`z`y I ctivy) `y-A`y ugtj clq 3.5 j`y gvby KgPZ AvtQ | vKs` mi Kvix m`vav I RbmtpZbZv evx Kitz cvitj GB vkt` b`bzg 30 j`y Rbkv` KvR jvMvrbv m`e | cwi`QvbkG`cwi tek I meR evsj vt`k MotZ ntj Avgt`i tK vcl`vctU KtUW ÷xj newi s chny`i gva`tg me aitbi feb ubgv`Yi v`tk Gvmtq AvmtZ nte | vek` Ges evsj vt`k Avakvsk MvY c`R± GLb GB chny`i gva`tg vbiqZ nt`Q | Lg Kg mgta ubgv` KvR m`ubvKiv hvq vearq Kgms`vbi `z m`v nq | vcl`vctU KtUW ÷xj newi s v`vivi vbiqZ fFz AeKvWtgv mgr` tekxi fivMB Kjvg g` nI qvq gj-abx hScvZ emvZ m`vav nq Ges Kg`cwi mi I vnmfj newi s Gi Z`bvq Avak cvl qv hvq | hv GKRb vki Df`v`v` Rb` mnvqK vntmte KvR Kti |





**মিসেঝি K t AeKwVtgv Dbqtb, wekI Kti thMvthM e'e-vi Dbqtb wctdwekKtUW ÷xj weñi s ukf'i mæbev evsj v`tk KZUv?**

tgvt ivtk` Lib t Avgvt` i t`tk `Uxj weñi s ukf'w bZb nl qvq mi Kvix I temi Kvix AeKwVtgv Dbqtb tZgb , iazj cvt`Q bv| A\_Q GB ukf'i gva`tg Avgvt` i t`tkB kZ el`c`te epr epr AeKwVtgv ubigZ ntqtQ| iv`i-NvtU Avgvt` i mi Kvix KgZMY hLb Pj v`div Ktib ZLb Zviv mæEZ NvgtqB cvi Kti t`b| c`KSkj wekpe`vj q,tjvl wK tZgub, Zvt` i cvW` mPktZI wctdwekKtUW (evsj v`k c`KSkj wekpe`vj q t`tk wmfj BwAwbqwis G GB RjvB 2015 tmktb hviv tei nte Zviv c`g c`ZombK fite ÷xj wRvBb ukfL tei nte) ÷xj ÷iKpvi corbtv nq bv| evsj v`tki meæpr tij weR (Kwqvi nwmA weR) Kwqvi MovB b`xi Dcti Kqv tij weR, `fitei `fie b`xi Dci tij weR meB wctdwekKtUW ÷xj weñi s c`h`y`z ubigZ| GB tij tmZz,tjv meB weUk kvmbvtj GLb t`tk kZ el`c`te`ubigZ ntqtQ hv AvRI Tawxb I tkvb ifc tgivgZ ev ms`vi QvovB mPj i`qtQ| wKs`tmBw`b ubigZ hgyv tmZz (eZgvtbi ezeUzmZz` dvUj t`Lv w`tqvtjv hv tgivgZ Kiv ntqtQ| Avgvt` i t`tki AvBb c`YZwMYI Zv t`Lb wKbv Avj mB Rvttb!

eZgvtb tc`yvc`tu c`Uv tmZz g`Zv eo tmZz w Aek`B wctdwekKtUW ÷xji gva`tg ubgv` Kiv DivR KviY wmfj Kb÷iKktbi Zz`bvq ÷xji gva`tg t`fS AeKwVtgv AwK Tawg` Kiv mæe| iayZvB bq ÷xji ubigZ ntj tmZwI I Rb Ktg Avmte AšZ 30 fwm hv tmZw`K `NRxeb `vb Kite| dvUj aivi mæbev i`tb`i tKvUvq tbtg Avmte| ubgv` e`q Kgte Ges ubgv`Y mgq Kg jwMte| ÷xji gva`tg GB tmZw ubigZ ntj tmLvb t`tk th A`I mgq mik`q nte Zv w`tq t`šj Ziv qv-cvUw qv ctqtU wZxq c`Uv tmZybg`Y Kiv hite|

evsj v`k GKwU b`xgvZK.t`k| mivv t`tk b`x-bvjv, Lvj wej I tktbj Qwotq wQwU`q i`qtQ hv t`tki thMvthM e'e`vq `weiZv mw` Kti ti`L`Q| GB mKj b`x-bvjv, Lvj wej I tktbj ,tjvi Dci w`tq hv wctdwekKtUW ÷xji gvatg tmZz ubgv` Kti t`qv hvq Zvntj Kg mg`q I wmfj Kb÷iKktbi Zz`bvq gv` 30 kZvsk Li`PB tm,tjv ubgv` Kti RbM`Yi Pjv`tj i Rb` Db`y` Kti t`qv mæe| GRb` `iKvi miKv`i w`xv`š`Avi c`KSkj`i c`qvRbxq `yZv I Avb| `yZv ew`i Rb` ÷xj weñi s g`vbg`v`Kpvi m`G`v`tm`m`tqkb Ae evsj v`k KZ`y` c`KSkj`M`Yi Rb` wekI KgRvjv I c`k`y`y` c`v`tbi Rb` c`qvRbxq e'e`v M`Y Ki`Z` cv`i |





**মিসেস K t** এসজি'ত ক উঠেদেখা K t U W ÷ x j নৈমি s উক্তি i m P b v t z v n q 2003 মত্জ , G i c i t z v G K h m c v i n t q t m j | t m z j b v q G u k i c l z v k v A b h v q x m e k u k z n t q t Q K x ? v e t k l K t i u k c v e m i s u k t i i z j b v q ? G u l u u k i B t z v G K B m g t q h v i v i i " K t i t q ?

ত্গত i v t k ` L u b t b v | A v m t j G B u k t i h v i v i i a n t q u Q t j v 1999 m t j | Z L b g j - z v e t ` k t z k ÷ x j ÷ i k P v m e m i s A v g ` v b x K t i d ` v i x t m W t j v u b g v P K i v n t z v | Z L b A v g i v h v i v G B t u t W K u R i i a e K u i Z L b u k i D t ` v v m t y i t v t i t h t q e s v z i g t h , A v c b v i d ` v i x t m W u c o t d i e t K t u W ÷ x j ÷ i k P v t i i g v a t g ` z i x k i z | Z L b z v t i u b K U A v g v t ` i G B n e m i s c h o y i a v i b v b z b g t b n t z v | d t j Z L b G K u u t m W n e m i s u e m q K i v L y b ` i a n e ` v c v i u Q t j v | u k s ` G L b A v i K u D t K B G B c h o y i K v e j s t q e j v c o q v R b c t o b v | d t j A v g v t ` i c l z v k v A b h v q x A v g i v m v a i Y u k i D t ` v v m t y i u b K U c h o y i u i m n R j f ` z v I M h Y t h W ` z v m y i ` y z v i m t \_ t c s t Q u t z t c t i u Q | u e k u k z K i v i t y t i m i k v i x I t e m i k v i x c h o q i m n t h W M z v c o q v R b | t m L u t b | A v g i v u K Q t v n t j | m d j n t q u Q | u c o t d i e t K t u W ÷ x j ÷ i k P v i n e m i s G L b G K u u u k i L v z u t m t e m i k v i x ` i k u z . j v f K t i t q , G u v A v g v t ` i G K u u u e i u A R B | u k c n e m i s G i t y t i m i k v i t h m K j m j h v m - m y e a v c o v b K t i t q z v A v g v t ` i t k t ` q v n t ` O b v | t h g b e t u W I q ` v i n v D R m y e a v | u k c n e m i s u k i e t u W I q ` v i n v D R m y e a v i g v a t g t h L u t b i Y ` i t e K i P v g v j A v g ` v b x K i z c v i t Q t m L u t b m i k v i A v g v t ` i m t \_ u e g v z v m j - f A v P i Y K i t Q G e s t K v b t K v b t y t i m u t u q z n e m i s A v g v ` v b x i D c i 1 % e v i Y ` f v M K i t i v c K t i A v g v t ` i u k i u e K u t k i t y t i A s h i v q m u p K t i t i t L t Q | A v e i B t j t b k I u c u u u g u u l q v z A v g v t ` i u k i u b t q t z g b t K v b A v t j v P v t b B u k s ` u k c n e m i s u b t q e ` v c K A v t j v P v I c P v i b v e ` g v b |

**মিসেস K t** GB u k t i n e u b t q M K Z U v j v f R b K I u b i v c ` ?

ত্গত i v t k ` L u b t m K j e ` e m v t z B j v f - t j v K m v b A v t Q | z t e G B u k t i i D t ` v v m y t k A e k ` B K u i M i x A v t b i A v a K v i x n t z n t e | A b ` v q t j v K m v b K i v i m e e b v t e k x | n e u b t q M u b i v c E v n x Z L b B n q h L b b v e j s n e u b t q M K i v n q A \_ e v A u z D r m v n x n t q t h t K v b e ` e m v t q c y R n e u b t q M K i v n q | A v c u b t h e ` e m v i 100 f v M b v e s t e b t m e ` e m v h z B j v f R b K t n v K v n t K t b v t m L u t b n e u b t q M K i t e b b v | A v c u b u b t R t e t S b b v u k s ` A v c b v i c u U v i t e t S t m e ` e m v t z I c y R n e u b t q M K i t e b b v K i t j A v c b v i c y R n u m i t q h v l q v i m e e b v 80 f v M | A v c b u t k A e k ` B m s u k o e ` e m v m e u t k 100 f v M R u b t z n t e | z t e A m g g t b K u i A v g v t ` i G B u k t i i f i e l ` z L y b f i t j v K v i Y ÷ x j ÷ i k P v t i i u b g z f e b m e u e t e P b i q u b i v c ` I ` a z e v ` e r q b t h v M ` I c o q v R t b ` a z m u i t q t d j v e v L t j t d j v t b v m e e | f i e l ` z G t ` k i g v b y z v t ` i e m e v t m i R b ` I ÷ x j ÷ i k P v t i i g v a t g N i e v o x u b g v P K i t e | t m i b A v i t e k x ` t i b q |

**মুসেবী K t eZgub G ঊক্ৰী ঊক্ৰকী ঠ্ৰীঠ ঠ্ৰব Aশ্বiq ঠ্ৰq0 ঊK? Ge'vcvfi miKvfi cŃ ঠ\_ঠK Avcbiv Kx ঠ্ৰঠYi mñthwMZv cŃ'vkv Kঠib?**

ঠ্ৰv ঠ্ৰk` Lvb t Avgv`i GB ঊক্ৰী cঠvb Aশ্বiq ntv miKvfi fj ঊক্ৰi bñZ| ঊক্ৰী Rb` Kivgvtj Dci thgb ié Kgvbv`i Kvi tZgub Avevi H ঊক্ৰী ঠK i'v Kivi Rb` mঠubñqZ H cঠY'i Avg`vxi Dci mtePP Kivfivc Kivl miKvfi `ñqZj| miKvfi DñPZ Avgv`i GB ঊক্ৰী eŃUW Iq'vi nñDR mñav t`qv, t`ঠki `Ń\_Ń'ঊক্ৰiqvbi `Ń\_Ń' Ges mKj ঠ্ৰঠ' mঠubñqZ ÷xj ঊঊ ঠ্ৰqi Dci mtePP Kivfivc Kঠi GB ঊক্ৰী ঠK ঊbvcÉv `vb Kiv| miKvi ঊঠR ঊঠR ঠKvb Dbqb gj-K KivR KঠZ cvfi bv| miKvi ঠK Aek`B ঠemiKvix D`'vঠ' i KivRi cঊঠek Kঠi w tZ nte| Zvntj B ঠKej t`ঠki cŃZ. Dbqb Kiv mঠe nte|

**মুসেবী K t G chšAvcbv`i ঠKঠvbv KZঊ cŃí ev`evqb KঠZ ঠ্ৰঠi0 ev Avcbiv KZUŃ mdj Zv ARŃ KঠZ ঠ্ৰঠi0b eŃj gঠb Kঠib?**

ঠ্ৰv ঠ্ৰk` Lvb t gWvY÷'iKPmñj ঊgŃUW G chšfŃvU-eo Oq kZvñK d'vix ঊঊ s mdj Zvi mŃ\_ Zvi MñKMŃYi ঊbKU n`lšfi Kঠi0| ঠKঠvbvxi thvM`Zv Abñvqñ GB msL`v Lg tekx bq| gWvY`msL`vi Zj'bvq , YMZ gvঠbi w ঠK ঠekx , iæj t`q| AñKš-gWvY÷'iKPmñj ঊgŃUW ঊbññi Z mŃqi gঠa` cŃR± n`lšfi Kঠi mŃvŃgi mŃ\_ e`emvq KivŃg cঊPj bv Kঠi AvmŃQ| ঠKvb ঠKvb ঠ্ৰঠ' gWvY`' ঠki epÉg cŃR±I AZ`š`'yZv I mdj Zvi mŃ\_ mঠubñKঠi evRvfi mŃvg ARŃ Kঠi0|

**মুসেবী K t cieZŃZ Avcbv`i ঊঠkl cঊKíbv Kx? ঊঠkl Kঠi Avevb, chŃb, Kgñkqvj feb ঊgŃ ev AeKvŃv Dqb Avcbvi ঊঠkl ঠKvb D`'ññb'Qb?**

ঠ্ৰv ঠ্ৰk` Lvb t Avgv`i j`y` I Dঠk` n`Q t`ঠki tUKmB Dbqb mivmvi fñgKv ivLv| ঊক্ৰী AeKvŃv hñ tUKmB Ges Kgñk tek evUe bv nq Zvntj cŃZ. cŃŃte `ñ'Ńtgq`x Dbqb mঠe nte bv| ঊক্ৰী D`'vঠ Ges miKvঠK Avgiv eŃvŃbvi tPón Kiv0, mKj tŃñZK AeKvŃv ঊঠdñe'KঠUW ÷xj ঊঊ s chñ'p i gva'g Kivi Rb`| tñB AeKvŃv nZ cvfi d'vix ঊঊ s, Avevb cŃí, chŃb tK`', cvR ev mñZ Zviv AvñbK tñvUj, emñR`K feb, moK tñZzñj tñZz BZ`w |

Avgv`i D`'ññ ঊbñB me nŃq hŃte bv| tñy'Ń msukó KZŃ'vঠ' i GñMŃ AvmŃZ nte| ej tZ cvfi b KZŃ'e'vঠ' ঠK? DÈi n`Q, mKj `ñqZkxj e'vঠ' thgb, gvbbxq cঠvbgsx, mKj gš'vj ঠqi gvbbxq gš'ñMY, mñPeMY, mKj `Bi AñB`ঠi cঠvbMY, cŃŃKšj MY AñKš-mtePP Av`vj ঠZi ঊPvi KMYI tŃŃZ AeKvŃv Dqb ঊঠdñe'KঠUW ÷xj ঊঊ s chñ'p e`enŃi e'vcvfi Zv`i ঊm`vš' cŃvb KঠZ cvfi b| ivbv cñRv ev Ab`vb` `vcbv aŃmi ci cŃZ'ঠKiB DñPZ ঊঠ dñe'KঠUW ÷xj ঊঊ s chñ'p e`enŃi gva'g Zv`i `vcbv ঊgŃ Kiv| Avgiv Avgv`i GB chñ'p i cŃy` cŃvi cPvi bv PjvŃbvi Rb` tek ঊKQZ D`'ññ ঊbñq| thgb, cŃŃKšj ঠ' ঊbñq ঊefbæmfv, tñvgbvi, ঊঠ'vñRqv| cŃŃKšj ঊekŃe`'vj ঠqi ঊk'ñMY ঠK Avgv`i d'vix cঊ'kŃ Kivbv, Zv`i t`ঠK cñvg`MñY I cv`mPŃZ ঊঠdñe'KঠUW ÷xj ঊঊ s chñ'p ঊk'v`vbi Rb` DŃy` KiY| cŃŃKšj ঊekŃe`'vj q nZ cvm Kiv QvŃ-QvŃ' ঠK Avgv`i cŃZvŃb BvUvbx` Kivbv n`Q| tŃŃZ AeKvŃv %ZixZ hviv K'vŃe`U ঊñmte KivR Kঠib Zv`i ঠK ঊbñq ঊঠdñe'KঠUW ÷xj ঊঊ s chñ'p e`enŃi thš'v`KZv Zj` ঠi tñvgbvi-ঊঠ'vñRqv Kiv| mñgZ AvKvfi Bñ ±ñbK I ঊŃU ঊgñq'ŃZ ঊAvcb t`qv n`Q Ges Zv AvŃv tRvi`vi Kiv| Kj vñg ÷ I ঊPvi tñ LKMY ঠK AvKó. Kiv n`Q hvŃZ Zviv Avgv`i ঊঠdñe'KঠUW ÷xj ঊঊ s chñ'p e`enŃi DcñwMZv I DcKvixZv mñvñ'Yi gঠa` Zj` ঠi tZ cvfi b| GKvR Avgiv tek i f j y t`L tZ cvi 0|





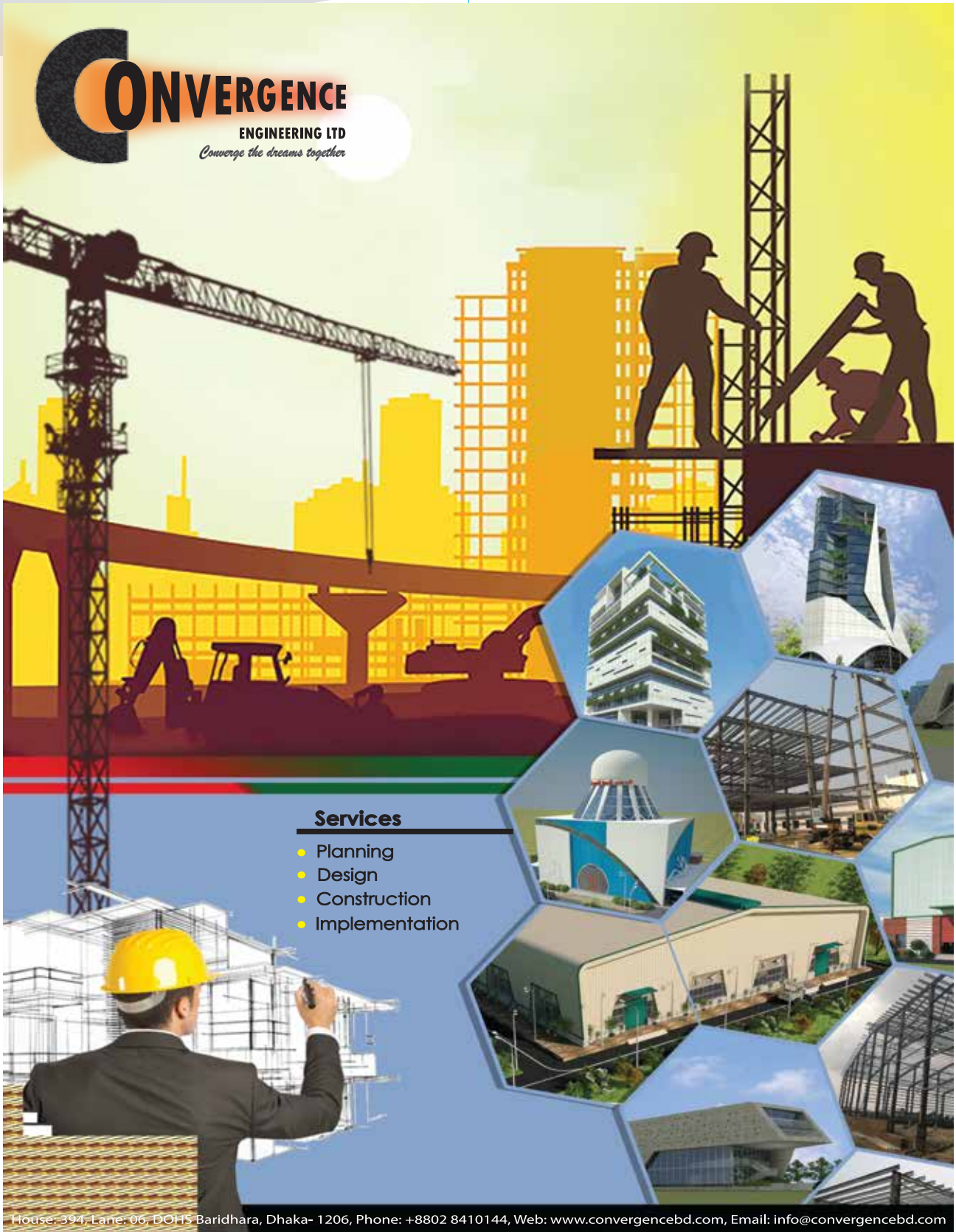
**মস্বেই ক ত মবরুচী ÷xj তদগ ^Zvi মমববু মতগম ফেব Av, b বগষ্টY হ্ó তেM ততZ নq|**  
**আমবেক Kগন RবতqQb, ÷xj বেই শq Av, b তবতব mnR bq| G e'vcvfi Avcbvi gšé" Kx?**

তগt i'fK` Lvb t Avcbvi G cকu h\_v\_ঔ Zte আমবেক Kগন AvcbtK মmVK Z\_িU w'fZ cvfiub| KviY মমববু  
 মতগম বেই সu Av'vKW'G'vj vtqY I KgcvtqY তgfb বগZ নqub etj Avgiv RvbtZ tctiuQ| Av, b atí 19/20 NvUv Rj tj  
 tKvb বেই s B u'K\_vKte bv, tmUv ÷xj বগZ তnvK ev Avi um um fZ বগZ তnvK| তtKvb ফেব ev 'rcbvq Av, b Rivxq  
 `Mbvri ukKvi ntZ cvfi| Avgvt`i'fK chfB আমবেক e'e'rcbv glRy ivL'fZ nte Ges feb ev 'rcbvq h'fZ mntR  
 আমবেক KগনY cকek Kti cvb, evj y' M'im e'envi KifZ cvfi b Zv ubu'Z KifZ nte|



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# ওমেবি আফিম চৌক্যরব ষখ মাসুফকাবো

চৌকস্কজখগ Gm Gg AmZKjy ingvb (ug\_ly)  
e`e`vcbr cui Pjy K  
KbfiRf BwAbqmis iij vgtUW



ঠde`qvi x gym | fvlv Avf`vj`bi gym | k`xv Avcb KiuQ`tmB  
mKj gvblyf`i hv`i AvZ`v`fMi weibgtq AmRZ`ntqtQ GB  
eivjv fvlv | hv`i Rxeb Drm`mP`Rb` GB`tj LwU AvR  
eivjvq`tj Lv m`e` nt`Q | fvlv kin`f`i``Zi Pi`Y iBj  
nvrvtiv`mij vgl |

cU`tg ab`er` RvbvB` ÷xj` weis` g`vbgd`vKPrivm`  
A`v`tmvmtqkbtK GiKg GKwU my`i Df``m` t`bl`qvq Ges  
tmB m`t`½ KZÁZv RvbvB GLvfb Avgv`f`K` WKQy`f`j Lvi m`j`h`M  
Kti`f`l`qvi Rb` |

Avgv`i`f`tk` Ksqm`f`Ui` Rbuc`q`Zv` A`tbK` t`enk` \_vKvq  
ic`d`d`iet`K`f`UW` ÷xj` GB` cU`Z`h`m`Z`vq` Avkvb`j`f`c` Gm`f`q` t`h`Z`  
c`v`i`ub` | Aek` weMZ` K`f`q`Ke`Q`ti` ic`d`d`iet`K`f`UW` ÷xj` feb

ubg`f`y` cU`Z`v`f`bi` msL`v` ewx` cvl`qvq` mevB` GLb` G` m`as`u`f`K`R`vb`f`Z` cv`i`t`Q | GKUv` mgq` wk`i` I` K`j` K`vi`L`ub`v` \_uj` Q`v`on` ÷`x`j` i`  
feb` cU`q` f`L`v`B` t`h`Z`v` b`v` | Z`te` e`Z`v`f`b` kni` G`j`v`K`v`q` em`Y`i`R`K` Ges` Ave`m`K` feb` ubg`f`y`i` f`q`f`i`l` g`v`b`y` ic`d`d`iet`K`f`UW`  
÷`x`j` i` w`f`K` S`y`f`t`Q | G`u`U` Aek`B` Av`k`ve`Á`K |

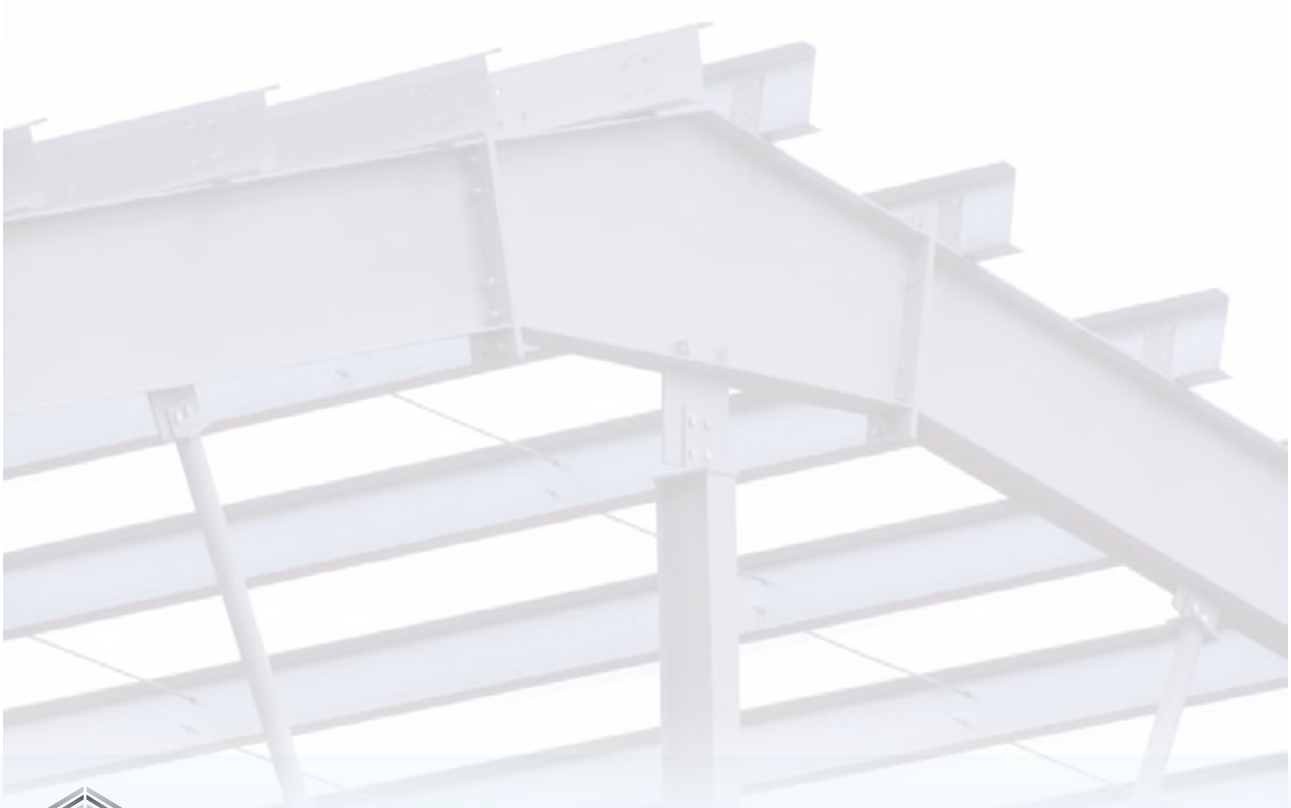
÷`x`j` i` %`Z`ni` Ae`K`v`v`t`g`vi` cU`Z` Av`M`f`ni` Ab`Z`g` c`a`v`b` K`vi`Y` nj` G`u`U` ubg`f`y` Li`P` Ges` mgq` `w`B` A`tb`K` Kg` j`v`t`M | Z`v`Q`v`on`  
÷`x`j` i` fe`b`i`l`R`b` K`sqm`f`U`i` Z`j`v`b`q` A`tb`K` Kg` n`l`qvq` Gi` d`v`D`f`U`k`f`bi` Li`P`l` A`tb`K` K`t`g`h`v`q | t`h`g`b`-G`K`w`U` Q`q` Z`j`v` feb`  
K`sqm`f`U` Ki`t`j` t`h` Li`P`n`q` Z`vi` Z`j`v`b`q` ó`x`f`j` ubg`f`y` Ki`t`j` cU`q` 20` f`t`K` 25` k`Z`v`sk` Li`P`K`g` n`q | K`sqm`f`U`i` t`ej`v`q` I`B` fe`b`w`U`  
%`Z`ni` Ki`t`Z` cU`q` `B` e`Q`i` mgq` j`v`t`M` A`\_P` ó`x`f`j` Ki`t`j` Q`q` f`t`K` Av`U` g`v`t`mi` g`t`a`B` m`as`u`b`a`K`iv` m`as`e` | G`f`q`f`i`l` cU`q` `B` Z`Z`x`q`v`sk`  
mgq` m`v`k`q` n`q | G` \_uj` i` c`i`k`v`c`v`nk` ÷`x`j` i` c`b`e``en`v`i`t`h`m`Z`vi` %`e`w`k`ó`l` G`f`K` m`v`avi`Y` g`v`b`j`i` K`v`f`Q` Av`i` I` M`h`y`t`h`m` K`ti` Z`j`v`Z`  
m`n`q`Z`v` Ki`t`Q |

K`sqm`f`U`i` `vc`b`ri` m`t`½` Avg`iv` A`tb`K` t`enk` c`v`i`w`P`Z` \_v`K`v`q` Gi` D`c`r`v`b` Ges` Z`vi` \_Y`v` \_Y` m`as`u`f`K`P` mevB` h`f`ó` c`v`i`w`P`Z` | t`h`g`b`-  
K`sqm`f`U`i` g`j`-t`h` w`Z`b`w`U` D`c`r`v`b` A`\_f`r` w`m`t`g`U` \_ev`j`y`Ges` c`v`\_i`- G` m`as`u`f`K`P`mevB` K`g`t`enk` R`v`f`b` | G`g`b` w`K` e`Z`v`f`b` i`w` c`U`Z`K`v`ix`  
cU`Z`v`b` \_uj` i` we`A`v`c`f`bi` t`m`S`R`f`b`w`U` G`g` w`U` ev`i` ev` 500w` k`w`³` m`as`u`b`a`e`i`t`w`i` m`f`\_l` mevB` c`v`i`w`P`Z` | w`K`S` ÷`x`j` i` K`v`v`t`g`vi` t`ej`v`q`  
t`enk`i` f`v`M` f`q`f`i`l` m`v`avi`Y` g`v`b`j`i` g`v`t`S` GK` ai`t`bi` t`av`q`k`v` f`L`t`Z` c`v`l`q`v` h`v`q` | h`Z`q`Y` ch`S`-GB` t`av`q`k`v`i` R`v`q`M`w`U` c`v`i` `vi` b`v`  
n`te` Z`Z`q`Y` ch`S`-GB` f`q`f`i`l`w`U` Av`k`v`b`j`f`c` D`b`q`b` n`te` b`v` | Av`i` GB` c`v`i`w`i`Z`i` c`v`i`e`Z`B` K`ivi` R`b` ubg`f`y` cU`Z`v`b` f`t`K`i`i` K`ti`  
b`w`Z`i`b`a`f`K` Ges` c`v`ri` g`v`a`g` m`K`j` f`K`B` K`Z` \_uj` m`j`b`i`r`i` cU`q`v`i` g`a` w`f`q` f`i`g`K`v` i`v`L`t`Z` n`te` |

A`tb`K` f`q`f`i`l` e`j`f`Z` t`k`v`b`v` h`v`q` ÷`x`j` i` %`Z`ix` K`v`v`t`g`vi` f`vi` en`b` q`i`g`Z`v` (Load bearing capacity) K`sqm`f`U`i` Z`j`v`b`q` Kg | G`U`v`  
m`as`u`f`K`P`-av`i`Y`v` | c`v`\_ex`i` cU`q` me` m`D`P` feb` ev` `vc`b`ri` g`j`-K`v`v`t`g`v` ÷`x`j` i` %`Z`ix` | we`f`k`l`Z` f`i`g`K`P`ú` m`n`b`x`q` K`ivi` R`b`B`  
A`f`S`i`x`Y` K`i`v`j` K`v`v`t`g`v`w`U` ÷`x`j` w`f`q` %`Z`ni` K`iv`n`q | G`Q`v`on` K`sqm`f`U`i` f`q`f`i`l` w`R`v`B`b` A`b`j`v`q`x` Gi` k`w`³` (Strength) w`b`w`D`Z` K`ivi`  
R`b` \_b`M`Z` g`v`b` w`b`q`S`y` (Quality control) Ges` ubg`f`y` K`i`f`R`i` m`w`K` cU`q`v` (Construction workmanship) e`R`v`q` i`v`L`v`U` L`g`  
R`i`'ix` | f`L`v` h`v`f`Q` t`h` `q` cU`K`S`k`j`x` Q`v`i`v` w`R`v`B`b` K`iv`t`q` Ges` f`ij` g`v`t`bi` ubg`f`y` m`v`g`M`x` (i`w` \_ev`j`y`c`v`\_i` Ges` w`m`t`g`U) e``en`v`i`  
K`ivi` c`i`l`i` a`g`v`l` ubg`f`y` m`sp`u`S`-c`x`w`Z` \_uj` m`w`K`f`i`f`e` A`b`j`v`i`Y` b`v` K`ivi` d`t`j` m`as`u`f`K`P`e`l`q`w` GK`w`U` A`w`b`D`q`Z`v`i` g`t`a` c`to` h`v`q` |



÷xtj i tñtñ G aitYi mgnv ZjybygyK Kg| tKbbv thme AvbywzK Dcivb w tq ÷xtj i feb wbgz nq, tm, wj i , Yv, Y  
wbdš-KiZ cvi t j B AwbðqZvi eivci , wj A t b K i s t k K t g A v t m | G i c i w R v B b A b l y q x m i w K f i t e t d i e t K k b K i v G e s  
R t q t U i R v q M v , w j t z t K w A b l y q x S v j v B (welding) K i v t M t j A v i t K v b A w b ð q Z v \_ v t K b v | B t i K k b G i t ñ t ñ m e t t K  
i " Z c Y e i v c v i n j t m d i U | K v i Y ÷ x t j i e o e o K j v g e v e x g , w j h L b t m b w t q D c t i D w t q t R i o v j v M v t b v n q Z L b  
N b v i A v k 1 / 4 v \_ v t K | K v t R B B t i K k b P j v K i j x b m g t q w b i v c E v i e i v c v i , w j w b w ð Z K i t z c v i t j B m a u Y c a u q v i g t a "   
G K i U w b i e w Q b a w b ð q Z v i A v e n e R i q \_ v t K | A v g v t i t t k e Z g v t b ÷ x j ÷ w K P r i w R v B b K i t z R v b v c ð K S k j x t i m s L v  
L y m m w g Z | G i c a v b K v i Y A e k c ð K S k j n e k t e i j q , w j t z m a z K c h e q i c v W j u g | ÷ x j m a u t K m a z K c h e q i t k t l i  
w t k t h m v g v b " G K U y a i Y v t l q v n t q \_ v t K Z v t g v t U I e v e t ñ t ñ w R v B b K i v i R b h t o b q | G t ñ t ñ c v m P a t z A v i l  
n e k f i t e G i U t K A s f y K i v t b v L y R i i x | c v k v c n k A v B B n e t z m d U I q v i G e s e v n e K A v b v t b i R b h v w K O y t K u m  
P j y K i v t b v h v q Z v n t j m w R v B b v i w n m i t e K g R x e b i i " K i t z h v l q v c ð K S k j x t i R b L y m n v q K n t e | t h t n Z y  
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t c k v v i w R v B b v i t i K v t R i c v i m i l e v o t o | ÷ x j A e K v w t g v w b g p c a z o v t b i m s L v e w x . c v l q v q G m K j c a z o v t b  
w R v B b v i w n m i t e K v R K t i w t R i t c k v v i x ñ t z v t K A v i l n e K u k z K i v i m s h v M \_ v K t o |





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### ÓAeKvWtgvMZ Dbqtb ÷xj ÷vKPvti i vecj mætebvó

Aa'vcK Wt Gg kvxg tRW emjov

Gtgvi Um Aa'vcK

cjtKSkj wefM, BDubfvmu Ae Gukqv c'vmmvK

mvtE Aa'vcK

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BvAvbqvmbYvUvUDKb, evsj vt`k (AvB B ve)

Avmmvj vgyAvj vBKg|

ii`tz kvvti`i `ji Y KiwQ tmB me gubvt`i hviv evqvbe GKtk tdeqvixZ kvn` ntqvQtb gvZfvv evsj vi `ventZ|

ab`ev` RvrvB ÷xj wevi s gvbgd'vKPvrmA'vmmvtqkbtK GiKg GKvU mvj AvtqvRtbi Rb`|

weMZ GK`ktK evsj vt`k AeKvWtgvMZ Dbqtb Ges c0KSkjMZ `vZvi tvti vekvixi mvgtb j vYvq `ovS-Dc`vcb KiZ mvg ntqtQ| vekl Kti cUv euglx tmZycKti i tvti mg`weZK,mf`n, Avk/v Ges Avb0qZvtK tCQtb tdtj evsj vt`k AvR vekti mvgtb `vbfPkvj Zvi GK D3vj D`vniY| Avi Gi cvjvUvB mæe ntqtQ MYcRvZSx evsj vt`k miKvti i gubvix cåvbgSx tkL nvmvbi evj ó tbZZ; mgtqvPZ vmvvS-Ges Acvix mvg mvmvKZvi gtbvfvtei KviY| hvi dj kvZtZ cUv tmZy vZvq `v`vbl AvR Avgt`i mvgtb `k`gub| Rb tbtxi GB B`vuv`p.gubvKZv GtK GtK ifccj cvigvveK we`ycKti, cvqv Mfvi mgve`i, tgvUvtij cfvz.mvnr.cKti vj tki ev`evqvtbi vvi c0S-GvMtg vbtq Pvj tQ|

c0KSkj Ges Kvvi Mvi w K t`tK evsj vt`k GLb AvbKvUvB `vbfP| GKvUv mgq vQj hLb mKj KgRvtE %at`vKk civgkR cUv0vtbi cvkvvK %at`vKk vbgv cUv0vtbi c0qvRb nZ| eZvvtb G Ae`vi AvbK cvieZ0 ntqtQ| GLb t`kvq cUv0vb vj I AeKvWtgv Dbqtb Ae`vb ivLtz mvg nt`Q| vekl Kti MZ Ktq eQti v0dvteKtUW ÷xj vbgv cUv0vb vj vki tvti Feb ev tkW vbgvYi tejvq Avfvbix mvdj` AR0 Kti tQ| KvRgvj vntmte ÷xj tcvAv`vbx Kti vbr`tdvteKkb c-vU KvWtgv vevfbaAsk %Zix KivZ vbgv e`q AvbK Ktg tMtg| `f LiP Ges `f mgtq vbgv Kiv hvq etj B`vbx emvR`K `vcv vbgvYi tvti I G ev`vvti e`vcK AvM0 j v` Kiv hv`Q|

cUv euglx tmZy ev`vvti gvbt i AvteM Ges AvM0ni KgvZ tbB| euj Avtj vPZ Ges cUv vZv `tce GB cUv tmZy gv-KvWtgv t`tK ii` Kti Avil AvbK vKQZB ÷xj i e`envi nt`Q| cUv gb av hvK cvBtj i K\_v| GB tmZy cUvU `#0 vbtP c0q 10 dly e`vm Ges AvovB BvA cvjZvek0 B`vvtZi dvav cvBc w tq %Zix 6 vU Kti cvBj AvtQ hvi cUvU %N` c0q 400 dly| tmB vntmte mævY`tmZy 240 vU cvBj %Zix KiZ c0q t`o j v` tgvUK Ub ÷xj e`eüZ ntqtQ| GB cvBtj i Dci KsvtUv `vKti Zvi lcti ÷xj i %Zvi c0q 500 dly `vN`v`v`v emvbtv nt`Q| GB `v`v vj i GtKkvUv I Rb c0q 3200 tgvUK Ub| GiKg tgvU 41 vU `v`v w tq mævY`tmZy vbgvZ nte hvi tgvU %N`nte 6.15 vKtj vgvUv| `v`v`v`v`v ci Gi lci mvt0 6 dly Plov Ges 72 dly `vN`v`v`v KsvtUv `v`v `v`v`v`v Gi AvovAvovfvte cvkvvK emvbtv nte| Gici GB v0kv ÷ `v`v vj i gta` v0kv ÷ m Kti GKvUv m½ Avti KvU tRvov t` lqv nte hvi lci w tq Pvi tjb vevk0 iv`v nte| ÷xj i B `v`v vj i tvti w tq GK tjb vevk0 tjj jvBb `vcv Kiv nte hv w tq eWtMR Ges vgvUv tMR `v`v avtbi tUv PjvPj KiZ cvite| KvRb t`Lv hv`Q, t`tki BvZvvti Ab`Zg enEg GB c0Kti KsvtUv cvkvvK ÷xj l euj fvte e`eüZ nt`Q|



Avgt`i t`tk óxtj i%Zwi weii s Gi c`j b GKUy`ixZ ii" ntjI Ar mgtqi gta" GiU gvbjI MhYthvM`Zv ARB KiZ m`g ntqtQ| Avi G t`t`T ÷xj weii s g`vbg`vKPrivm`Gtmvmtqk`bi fiugKv Ab`Kvh`Zte thtnZy÷xj ÷vKPriv WVRvBb Kivi gZ `g c`KSkjx GLbl Avgt`i t`tk AcZjy, KvRB Gt`t`T vbg`YcZövb, wj tK bZy c`KSkjxt`i KvR Kivi Rb` Avil tenk m`hvm muó.Kti w`tZ nte| mWk ubqg I t`Kw t`gtb WVRvBb KivGes t`mB Ablyqx vbg`YmvgMöi, YMZ gvb wvöZKiY t`t`K ii" Kti vbg`YKvRi cZwU `fi mWk Ges m`bw`Bc`wZ, wj i w`tK Ly mZKfite j`g` ivLZ nte| w`tkI Kti t`dwe`Kkb Gi mgq SjvB ev I tqm s Gi e`vcrti Ly mZK`ntZ nte| tckv`vi t`jvK w`tq I tqm s KivZ nte| Avgti Rvbr gZ Avgt`i t`t`KB AvSR`mZKfite c`Kw`gZ Ges wbevÜZ A`bK tckv`vi I tqi vi itqtQ| I tqm s Gi e`vcrti t`Kv`W we`wii Z ejv AvtQ| G, wj tLqvj ivLZ nte| c`qur`tb I tqm s Gi gv`v mWk fite w`b`f`Yi Rb` G` -t`i cix`g`v Kti t`LZ nte|

gvb`y`K ÷xj ÷vKPr`i i mg`j Ges Gi myi`c`h`v`x`w` K, wj m`u`K`AeMZ KivZ nte| Dbz w`tkI c`q me m`D`P feb vbg`Y ÷xj e`eüZ nt`Q| Avgt`i t`t`Kl A`b`KB GLb `vcbv vbg`Y óxtj i w`tK Sk`t`Q| A`-i fiel`tZ vbg`Y mvgMö w`ntmte ÷xj I Ks`v`u`i gZ Rb`w`c`Zv ARB Ki`e G e`vcrti t`Kvbl m`n`bB|vbg`Y cZövb, wj h`w` mvg`w`RK `vqex`Zvi RvqMwU gv`vq t`t`L mWk I, YMZ gvb wvöZ KiZ c`rti, Zintj Av`v Ges AvMöni RvqMwU wvöZ Kiv m`e nte|

G`k Avgt`i mKt`j i| Avgti h`w` cZ`t`K w`R w`R Ae`vb t`t`K t`t`ki Rb` KvR Kti thtZ cwii, Zintj evsjv`k Ly kvNB m`u`Y`P`f`c `w`b`f`P ntZ cvite| i`ayc`v`r t`mZy`bq, fiel`tZ Avil th me eo eo c`Kí MhY Kiv nte t`m, wj i A`v`q`b t`t`K ii" Kti c`KSkj Ges Kwii Mwi w`K, wj i t`t`T`I Avgt`i thb Ab` Kvil Övi `ntZ bv nq| GB Avkver` t`t`L Avng ÷xj weii s g`vbg`vKPrivm`Gtmvmtqk`b Gi m`t`½ R`w`Z mKj cZövb Ges m`te`f`c`ix ÷xj ÷vKPr`i i GB wec`j m`te`b`v`g`q`x w`k`f`i fiel`r mgw`x. Kvgv KivQ|

ab`er` |  
Gg kvgxg t`RW em`b`q`v



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## Pre-Engineered Building (PEB) Sector of Bangladesh: Challenges & Opportunities

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&

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### Executive Summary:

More than three-quarters of Bangladesh's export earnings come from the garments and textile industries. However, other industries like shipbuilding, pharmaceuticals, jute etc. are rapidly playing major roles in total export volume. Another industry - the pre-engineered building industry has shown remarkable performance by gradually increasing the annual turnover, profit, workforces and export volume. To continue this performance sustainably, this is only possible for organized players with big capital. That is why many think that pre-engineered market will gradually go to the hands of organized players who only control 40 percent market share currently. So, proper guidance is being needed for expansion of existing production facilities, import of heavy machineries, incorporation of modern technologies and advanced training.

This challenges & opportunities study project was carried out during the internship period of the incumbent in Steel Building Manufacturers Association of Bangladesh (SBMA), a reputed construction firms association of pre-engineered building sector. Since its inception in 2001, the motto of SBMA members are to provide one stop solution to the client. That's why the pool of experts includes people from diverse sectors which provide the capability to complete multidisciplinary tasks of this sector. It picks the right ideas, methods and plan for the client and support with its expertise. The pool of experts includes professionals from the field of engineering, management, social and economic studies.

The challenges & opportunities of an industry is a very complex thing to find. Primarily quantitative research techniques have been applied to find the existing and remaining challenges & opportunities. Secondary research has also been done to find it broadly. For analysis, since the forecasts/projections relate to the future, actual results are likely to be different because events and circumstances frequently do not occur as expected and the differences may be material. Whilst due care and attention have been taken in performing the exercise, no liability can be inferred for any inaccuracies or omissions reported from the result.

### 1. Introduction

A pre-engineered building (PEB) is designed by a PEB supplier or PEB manufacturer, to be fabricated using best suited inventory of raw materials available from all sources and manufacturing methods that can efficiently satisfy a wide range of structural and aesthetic design requirements. Within some geographic industry sectors these buildings are also called Pre-Engineered Metal Buildings (PEMB) or, as is becoming increasingly common due to the reduced amount of pre-engineering involved in custom computer-aided designs, simply Engineered Metal Buildings (EMB).

Being one of the fastest growing sectors of Bangladesh, the Pre-engineered building (PEB) industry could well be the next economy booster. The total PEB market size in Bangladesh is estimated to be approximately BDT 25,000 million per year.

PEB sector of Bangladesh is primarily an industrial oriented division. There are around 26 enlisted and 44 non-listed PEB enterprises. There are around 15 large and organized firms and rest are small & medium. Some large firms have already established themselves as strong regional player. Many firms are also trying to get a foothold in local market. So, recently expansion of existing production facilities has become a common and well expected reality. There are also some strong foreign players in our local market like Zamil Steel, Kirby Building Systems Ltd., Buildtrade Engineering Ltd., Modern Structures Ltd., SteelMark Buildings Ltd., Sarker Steel Ltd., NDE Steel Structures Ltd., PEB Steel Alliance Ltd., Mammut Building Systems FZC, and Tiger Steel Engineering LLC. Actually foreign players introduced this system in our country first.

## **2. Background**

Local steel-building makers are expecting a bright future for the pre-fabricated building sector as an increasing number of conglomerates, including foreign companies, are setting up such structures for industrial use. The demand for steel buildings is increasing in the country as it needs low investment and less time, and provides high safety. A pre-fabricated steel structure is now being used for different purposes such as setting up factories, multi-storied buildings, power plants and bridges. A higher resale value of the steel structure is another reason it has gained popularity. Owners will be able to get four times the value if they sell the steel structure of the building as scrap even after 50 years, which is not possible for conventional buildings. The country has immense potential in steel infrastructure as steel consumption per capita is still very low against global standards. Currently, steel consumption per person hovers around 12 kilograms in Bangladesh, while it is nearly 459 kg in Germany and 506 kg in Japan and 477 kg in China, according to World Steel Association 2013. Many companies are setting up factories with pre-fabricated steel structure as it gives the flexibility to relocate at any time and makes maximum use of floor space. Setting up such steel-structure buildings began in Bangladesh in 1985. Initially, the structures and components were being imported. In 2001, local entrepreneurs first took the initiative to set up steel buildings locally, according to industry insiders. More than 100 companies are now involved in such businesses; some 24 companies are members of the Steel Building Manufacturers Association of Bangladesh (SBMA). The sector has so far invested more than Tk 1,000 crore, employing around two lakh people directly and indirectly, including 3,000 engineers. Presently, the annual demand for prefabricated steel buildings in Bangladesh is around Tk 2,500 crore, growing at more than 35 percent for the last several years. Local companies meet around 85-90 percent of the demand and the rest is imported. Pre-Fabricated buildings consist of several factory-built components or units that are assembled on-site to complete the unit. The factories made of prefabricated buildings are now mainly located in Gazipur, Narayanganj, Comilla, Chittagong, Manikganj and Savar. The construction cost of such a building is Tk 250-Tk 350 a square feet, which is 20-30 percent lower than a conventional building. Generally, it requires a year to build a 60,000-70,000 square feet building, while a steel building can be made in only two months. Hot rolled MS plate, CR coil, Nuts-Bolts and color coil are the key raw materials of the steel buildings and these are mainly imported from Korea, Japan, India and China. In the last five years, the country exported pre-Fabricated building materials worth around \$50 million, mainly to Sudan, Pakistan, India and the UAE.

## **3. Objective of the Report**

The main objective of the report is to assess the challenges & opportunities in the Pre Engineered Building (PEB) sector of Bangladesh. A thorough understanding of the Bangladeshi PEB industry and



the companies themselves is being required. The existing PEB market scenario, annual growth rate of the industry, industry and company turnover, demographics of workforce, export potential etc. should be analyzed to set the objectives. The specific objectives of this internship report will be:

1. To overview the PEB Sector of Bangladesh
2. To analyze the challenges & opportunities related raw materials in PEB Sector of Bangladesh
3. To analyze the manufacturing challenges & opportunities in PEB Sector of Bangladesh

#### **4. Scope of the Report**

This study will cover few local companies and one foreign company.

- Bangladesh Building Systems Ltd.
- McDonald Steel Building Products Ltd.
- Modern Structures Ltd.
- PEB Steel Alliance Ltd.
- Sarker Steel Ltd.
- Buildtrade Engineering Ltd.
- PEB Steel Alliance Ltd.
- Quantam Builders & Engineering Ltd.
- SteelMarks Buildings Ltd.
- Composite Steel Structures Ltd.
- Zamil Steel, KSA

#### **5. Rationale of the Report :**

The growth of Bangladesh PEB sector is evident both in local and in international market. PEB industry is very highly correlated with macro-economic performance. When the disposable income increases, the demand for steel building grows as well. This has been manifested through the industrial sector booming in Bangladesh as well as the increasing number of new entrants in the PEB production.

The micro and small firms are less efficient and need to upgrade skills and production techniques and technology. The medium are quite efficient by industry standards. However, they have less diversified product range and have to sell at lower margins. The larger firms are clearly the trendsetters of industry production and production processes, they have the capacity to export and respond quickly to changes in taste of domestic customers. Further analysis of the drivers of profitability indicates that diversity in the product variant mix and the input-mix are key factors.

Therefore, a broader marketing strategy, import of new steel processing machinery, financial feasibility analysis and matching production strategy should be drafted for individual companies. These initiatives will ultimately be effective in driving sales, providing value-added services and profitability performances.

#### **6. Methodology of the Report**

Some systematic steps will be followed for the completion of this report. Proposed methodology of this report is given below:

**Step 1 :** Identification and definition of the problem

**Step 2 :** Literature review

**Step 3 :** Data collection



The paper will be written on the basis of information collected from primary and secondary sources.

**(i) Primary Data:**

Primary data will be collected by surveying of the companies and in depth interview with the organizations' officials and top management.

**(ii) Secondary Data:**

For the completion of the present study, secondary data will be collected. The main sources of secondary data will be:

- Brochures, manuals and publications of the organization
- Websites and journal
- Data from published reports of various organizations
- Different Books, Journals, Periodicals, News Papers etc.

**Step 4 :** Data preparation and analysis

There will be both quantitative and qualitative data analysis. The quantitative data will be analyzed through Microsoft excel software and other statistical software if deemed to be necessary. The qualitative data analysis will be performed through thematic technique.

**Step 5 :** Draft report preparation

**Step 6 :** Final report and defense

Two reports will be submitted on this research work: Draft report and Final report. Draft report will contain all the necessary data analysis and finding on the research. After having feedback from the course instructor, the edited final report with conclusion will be submitted within few days of draft report.

**7. Limitations of the Report**

1. The companies are mainly private limited companies. The information provided by them cannot be verified by a third party.
2. Lack of Human Resource.
3. The forecasted growth pattern and turnovers may deviate significantly due to future domestic and global economic conditions.

**8. Industry Overview:**

Popularity of pre-engineered or prefabricated building is increasing in our country gradually. Different industrial organizations are involved in developing prefabricated building. Even the hospital authorities are using this type of steel building. Eventually steel building is becoming a new industrial sector commercially. The development of steel building has been started in our country since 1985. In the very beginning different structures and materials of such building were imported separately and assembled here in our country to make the buildings. However from 2001 local entrepreneurs have started making steel buildings in our country and in addition to that these buildings are exported these days. Nevertheless import or export of such building refers to the import or export of the structures and the materials of the building.

Per capita use of steel is a vital factor to understand the progress of a countries economy just the way per capita income is a significant indicator of a countries economic condition. In the developed countries for instance in America, in Canada, in Japan, in Germany and in Korea, per capita steel use rate is 500~700 Kg while in the rapid development countries like in India it is 59 kg, in China it is 460

kg and 123 kg in Brazil. The per capita steel use in the world is 215 kg where it is 240 kg in Asia and 40 kg in Bangladesh. From the evidence it is noticeable that Bangladesh has a poor per capita use of steel in comparison to the developed, developing and even neighbor country India.

The ratio of steel use in different sectors in a country is usually like as given below:

- Construction industry 27%,
- Structural Steel work 11%,
- Mechanical engineering 14%,
- Automotive 16%,
- Domestic appliances 4%,
- Ship building 1%,
- Tubes product 12%,
- Metal product 12% and
- Others 3%.



Basically because of ship building construction and prefabricated steel building industry the use of steel in Bangladesh has risen to a limit in last 10 years. Both of the industries are new in Bangladesh which started to flourish since 2001. By nature both the industries require good labor and as a result Bangladesh is in an advantageous position in comparison to other countries. Both of the industries are raw materials dependent and 70% of the raw materials are produced by India, Korea, Japan and China. All of the mentioned countries are geographically in neighborhood to Bangladesh which provides some additional facilities.

In the industrialization infrastructure and communication sector of our country steel buildings has added a new dimension. In our country prefabricated steel structure is being used in different kind of structural establishment. For instance this structure or building is in use in 98% industrial organization, multi-storied garments building, commercial building, office building, residential building, power station, flyover, and bailey bridge.

Apart from rapid industrialization there is no other alternative of rapid progress in an over populated country like ours which has agriculture based economy. Rapid industrialization requires sustainable establishment within the shortest possible time. In the prefabricated steel structure construction, the pillars (columns), beam and steel plate and sheets are produced which later on is assembled in the site to establish a building. Use of prefabricated steel structure/ building can only help construct establishment with the use of least money and time maintaining the best quality. Moreover prefabricated steel structure/ building can be replaced and renovated easily, it has very good resell value and most importantly is has less probability of collapsing due to earthquake or other accident.

Nevertheless thousands of people lost life because of RCC made establishment like Rana Plaza, Spectrum Garments etc getting collapsed due to construction errors. There is hardly any chance of collapse in the case of prefabricated steel structure/ building. Buildings constructed with prefabricated steel structure can be damaged or bended because of the ductility of steel material, earthquake or any other accident and reason like construction errors but they never collapse suddenly like those RCC constructed ones. As a result there is a chance to rescue life and asset meanwhile and thus no life is at stake. Only the use of prefabricated steel structure to establish building can be a safe and permanent solution to the problem that rose in the field of RMG industry, the biggest export sector of our country, after Rana Plaza being collapsed back in 2013. There has been an image crisis in the national and international market which is the result of lack in safe and sustainable establishment in garments sector and prefabricated steel structure/ building is a good remedy to overcome the crisis. Again it takes only one fourth of the construction time of

the regular RCC ones. There is no need to place columns that blockade the space, closely to support the load and thus there is enough space to situate the heavy machineries. The scrap that is the structure can be later on sold if not needed anymore.

In our country prefabricated steel structure/ building used to be imported before 2003. For the first time in 2003 industries that can manufacture prefabricated steel structure/ building developed and eventually in last 12 years the number of such industry raised up to 70. Now 3,000 engineers, 100,000 direct laborer and 100,000 indirect laborer is engaged in this sector. Factories that manufacture prefabricated steel structure/ building are mostly situated in Gazipur, Narayanganj, Cumilla, Pabna, Kushtia, Bogura, Chattagram, Manikganj and Savar. A very special aspect of this sector is that it has a high demand of skilled human resource like engineers, welder, fitter, fabricator and skilled and trained human resources from this sector can get high salary job facility in abroad. The amount of investment in this sector has reached 1000 thousand crore Bangladeshi taka. Against the demand of Pre-Fabricated Steel Structure/Building of a value of 2500 crore taka, the production rate is of a value of 3000 crore Bangladeshi taka which subsequently leading the sector opening the door of Export after fulfilling the local demand. In last 5 years there has been successful export of Pre-Fabricated Steel Structure/Building of 5 million dollar to India, Pakistan, Myanmar, Abu Dhabi, Sudan, Rumania etc. Being a labor oriented industry the easy to get skilled human resources like engineers, welder, fitter, fabricator has established Bangladesh as a strong competitor in the export of pre-fabricated steel structure/ building. Internationally the value of the raw material of prefabricated steel structure/ building is 600-700 us dollar per ton whereas the manufactured product costs 2000-2500 us dollar per ton. So value addition of this sector is much higher than to those of the garments and ship manufacturing industries and thus this industry has a good future from the perspective of Bangladesh.

Steel hot rolled coil, steel color coated coil, galvanized coil etc are the main ingredients of prefabricated steel structure/ building industry and the raw materials of this sector is mainly import dependent.

Pre-Fabricated Steel Structure/Building industry are facing a dual problem now. According to the import agendas of Bangladesh the raw material import of an industrial organization should at minimum tax that is 5 %. However the raw materials of this sector is imported at 10% tax as semi finished product and 25% tax as finished goods. On the other hand even though there is extra production of Pre-Fabricated Steel Structure/Building against the local demand still finished Pre-Fabricated Steel Structure/Building are imported under HS code 9406 at a tax rate of 2% which is contradictory to the import regulation. As a result the country is being deprived of import revenue of hundred crores of taka and again the local industries are getting in competition despite of being equal.

### **9. Association's Overview:**

Steel Building Manufacturers Association of Bangladesh (SBMA) members started its formal operation with most experienced and self-recognized professionals by each member of its top management. SBMA is having more than 07 Years of Quality Metal Construction Experience. SBMA is being backed up by a team of quality Professionals working for last many years in the Metal Roofing, Cladding and Pre-Engineering Metal Building Industry.

SBMA is pleased to introduce itself as one of the organization doing complete solutions of design, manufacture, supply and installation of Modern color coated steel Roofing, Wall Cladding and Pre-Engineered total Building Systems.



Steel Building Manufacturers Association of Bangladesh (SBMA) members have the ability to fabricate small, medium and large scale orders for steel building products. It serves in the following fields of industries: Ceramics, Warehouse, Garments, Knit Dyeing, Chemicals, Textiles, Spinning, Poultry, and Feed mills, Food and Beverage, Furniture's, Parking sheds and multistoried commercial buildings and many more.

**Mission:**

- ❑ Steel Building Manufacturers Association of Bangladesh (SBMA) members shall be committed to total customer satisfaction by under promising and over delivering.
- ❑ SBMA shall give cost-effective solutions by the use of latest software and technologies.
- ❑ SBMA will be a Leading Globally Competitive Company in the field of Pre-Engineered Steel Structures and Buildings.
- ❑ SBMA shall adhere to the highest ethical business practices.
- ❑ SBMA shall encourage continuous learning of the latest technology and systems.
- ❑ SBMA shall continuously invest in upgrading machines and design process for maximizing safety and material utilization and minimizing defects.
- ❑ SBMA shall never compromise on quality and safety.

**Vision:**

- ❑ Steel Building Manufacturers Association of Bangladesh (SBMA) members shall foster an innovative environment constantly creating value and attaining benchmarks in the steel building Industry.
- ❑ This will be accomplished through product Perfection, engineering Excellence, the Best customer Services and Best relationship with customers in the industry.

**Why SBMA ??**

**Consistent Product Quality**

ZINCALUME & COLORBOND steel as ingredient material for roofing and wall cladding application.

**Comprehensive Material Package**

Complete building shell Accessories  
Cost Competitiveness  
Single source responsibility  
Reduced manpower and requirement needs

**Design Flexibility**

Less time-consuming

**Flexibility**

Design layout based upon process requirements

**Architectural flexibility**

highly adaptable for future expansion (during specification and erection)

**Engineering Capabilities**

From concept to final design  
fully staffed engineering team

### **Manufacturing Capabilities**

Product flexibility  
Reduced Time frame

### **Erection Capabilities**

Builder network including fully trained erectors.  
Knowledge of local codes  
Knowledge of local construction methods

### **Transportation Capabilities**

Dedicated transportation specialist for timely delivery.

### **Strength of SBMA:**

Professional Sales & Customer Service:

Customer oriented Sales Engineers are always at hand to attend to any queries with the utmost attention to details. The highly professional Customer Service Department minutely looks into each project to offer the most economical solution to clients' need. Proposals generated by SBMA member's Sales & Customer Service Team fulfill customer requirements, as a truly professional offer is generated that not only contains competitive pricing but also includes detailed drawings so that customers get a true picture of the proposal for assessment at their end.

### **Expertise in Engineering:**

SBMA members have a lot of qualified and professional engineers who have had years of experience in the construction business of the country.

### **Excellence in Co-ordination and Team work:**

The Project Department ensures that smooth co-ordination is achieved between Sales, Engineering, Production Departments and customers. The co-ordination is done on a daily basis and starts from the point of sales till conclusion of building erection. This coordinated effort helps in smooth running of projects and keeping customers updated on the progress of their construction work.

## **10. Analysis and Findings:**

### **10.1 Opportunities and Challenges related to raw materials:**

According to the overview of the PEB Sector of Bangladesh and the response from the representatives of the companies as participants of the questionnaire there are several significant opportunities accompanied by many challenges related to import, raw materials, manufacturing and other issues.

#### **10.1.a : Import Related opportunities and Challenges:**

To begin with there are some Import Challenges which includes high customs duty that results in Industrial Benefit Loosing. In addition to that the representatives of the companies say that there is no business friendly policy of industrialization. Industrial Market Challenges like foreign players getting huge discount of customs duty at EPZ area & bonded warehouse area and in case of purchasing direct building from abroad, clients getting almost fully free customs duty have also been found in the analysis.

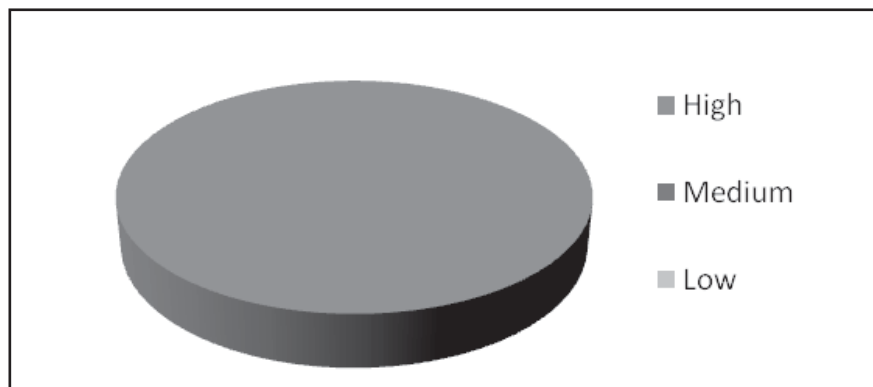
The respondents also pointed at some customs Hassle like Huge Speed Money and Delaying of time (time value loss). They have also mentioned that there is High Trade license fee and long lag time. Again because of third world country foreign suppliers are cheating with us to some extent. In addition to that for Pre shipment inspection (psi) importers have to pay 1% of total contract value for it and there is usually a long lag time and the supplier's power moderate is another challenge in import.

On the contrary there are some opportunities in this sector and the first and foremost opportunity is wide market all over the world. Moreover it is easy to communicate because of technological advances and as well as easy to compare the prices between different suppliers

A brief analysis of the data collected from both primary and secondary sources is given below.

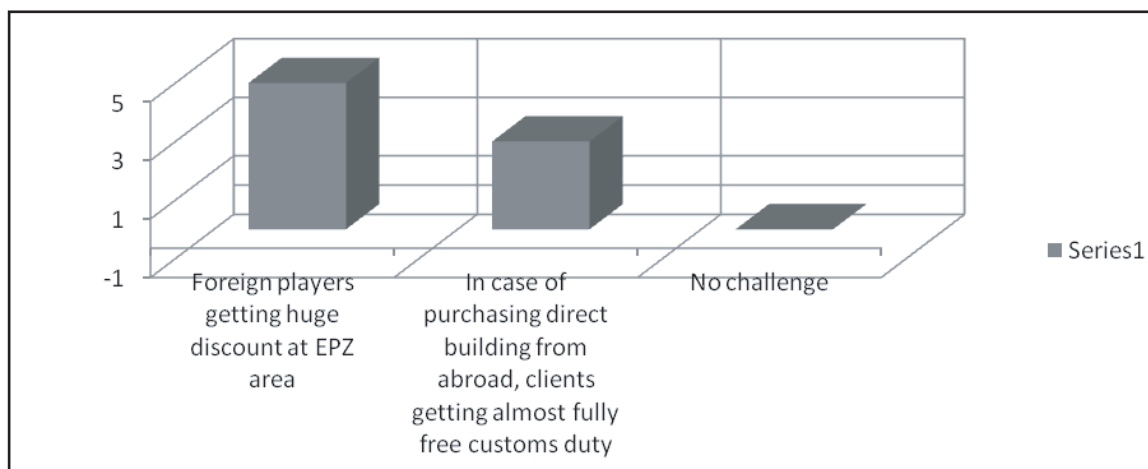
**Custom Duty:**

Customs Duty is high in importing raw materials for prefabricated steel structure/ building. All of the companies' representatives have common response in this regard.



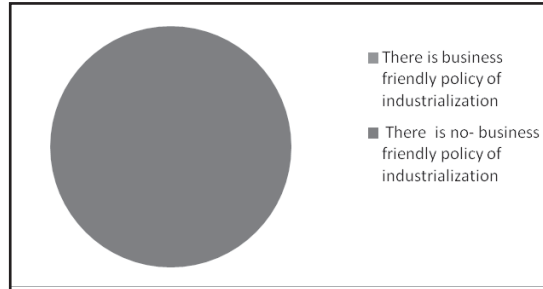
**Industrial Market Challenges:**

None of the company representatives said that there is no Industrial Market Challenges. The Industrial Market Challenges includes foreign players are getting huge discount of customs duty at EPZ area and in case of purchasing direct building from abroad, clients are getting almost fully free customs duty. The response of the company representatives are as showed in the graph.



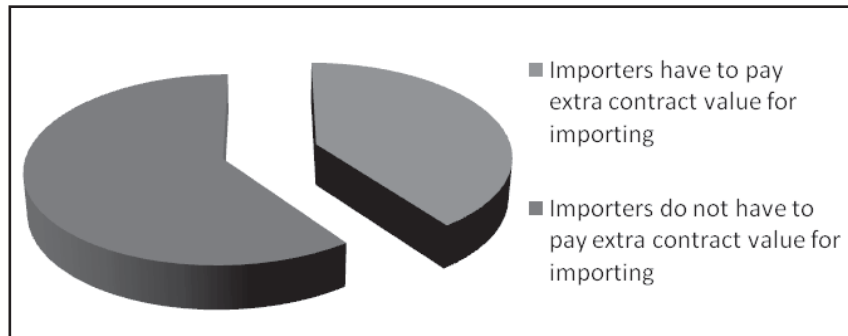
### Availability of business friendly policy of industrialization:

None of the companies' response shows that there is business friendly policy of industrialization



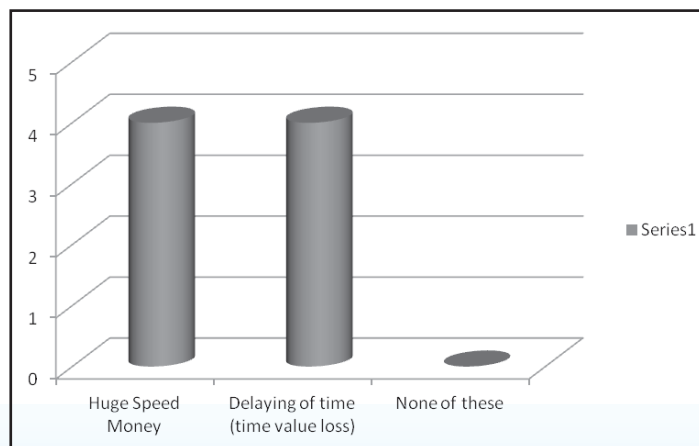
### Extra contract value for importing:

Paying extra contract value for importing in pre shipment inspection (psi) is another challenge found from the overview of prefabricated steel structure/ building industry. The company representatives were asked whether they have to pay extra contract value for importing in pre shipment inspection (psi) or not and the response is as below.



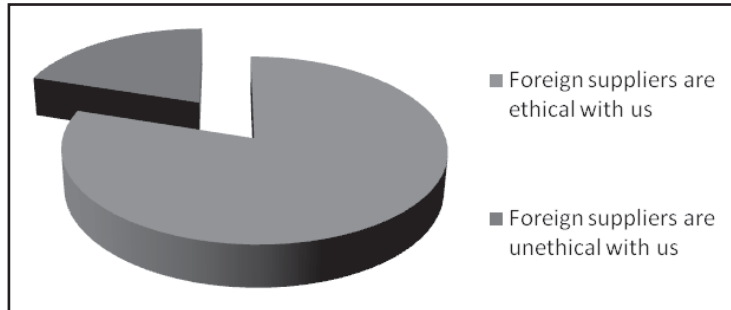
### Custom Hassel Faced by Companies:

According to the overview of the industry the customs hassles available in prefabricated steel structure/ building industry are Huge Speed Money and Delaying of time which results in time value loss. The response from the company representative shows there is no chance of not having such hassles. The graph shows the response:



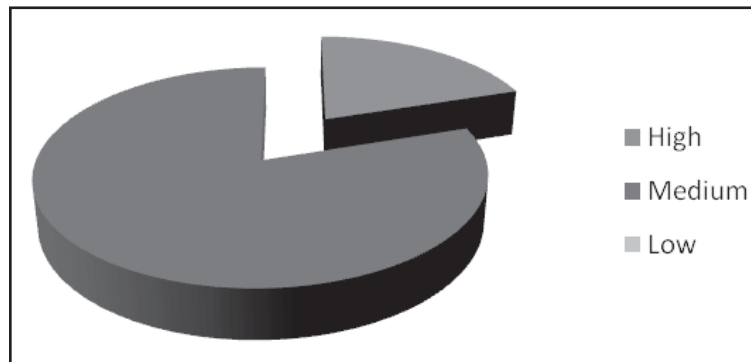
### Attitude of Foreign Suppliers towards Bangladesh as a third world country:

Because of being a third world country foreign suppliers are to some extent unethical with us as found from both the overview and collected data. The data analysis shows:



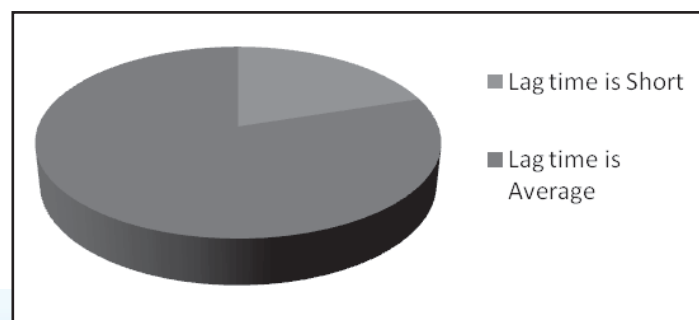
### Supplier's power issues:

Analysis of the collected data from the company representative shows that 20% of the companies have perceived the supplier's power to be high while rest of them says that it is medium and in contrary none of them has a belief that the supplier's power is low. Thus supplier's power issue is neither a vital challenge nor an opportunity for this sector since supplier's power is moderate.



### Lag Time:

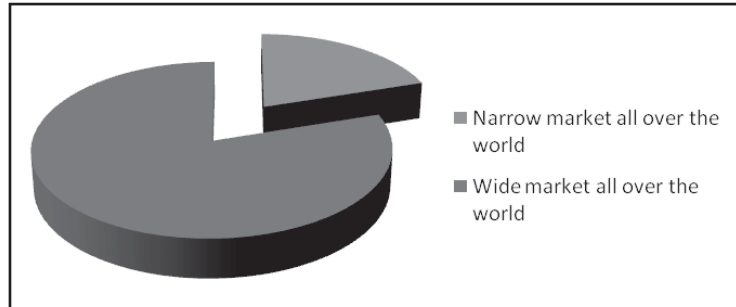
Lag time is considered as to be one of the vital challenges in import of raw materials in prefabricated steel structure/ building industry. The overview says that lag time is considerably longer than expectation and the analysis of collected data shows that it is not long rather it is average and 20% of the sample companies say that it is short.





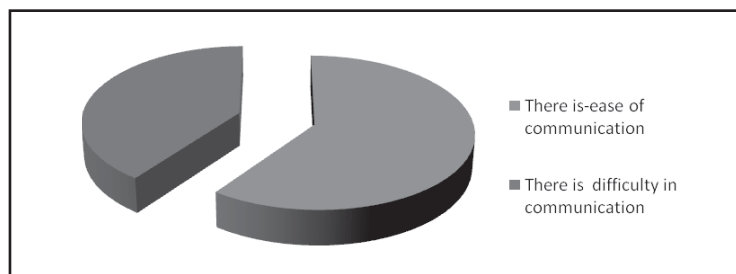
### World Wide Range of Market :

Considering the international market the pre fabricated steel structure/ building industry is having a wide market all over the world and it has been found from both the overview and company responses though 20% of the sample company representative refers this to have a narrow market. It is undoubtedly the strongest to be industry in the upcoming decade and thus Bangladesh as a good future in this sector having plenty of raw materials and skilled human resource as capital.



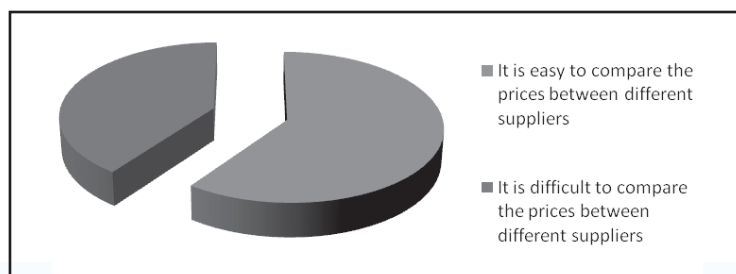
### Communication with Suppliers :

Because of technological advancement it is expected that there is ease of communication comparing the status when the pre fabricated steel structure/ building industry started flourishing back in 2001. However there is still difficulty in communication with suppliers may be because of language or medium barriers. The collected data shows that 2/5th of the company says that there is no ease of communication.



### Facilities to compare the prices between different suppliers :

Again bearing in mind the advancement of technology towards making the world a global village it is assumed that it is easy to compare the prices between different suppliers even though 2/5th of the company says that there is a difficulty to compare the prices between different suppliers.

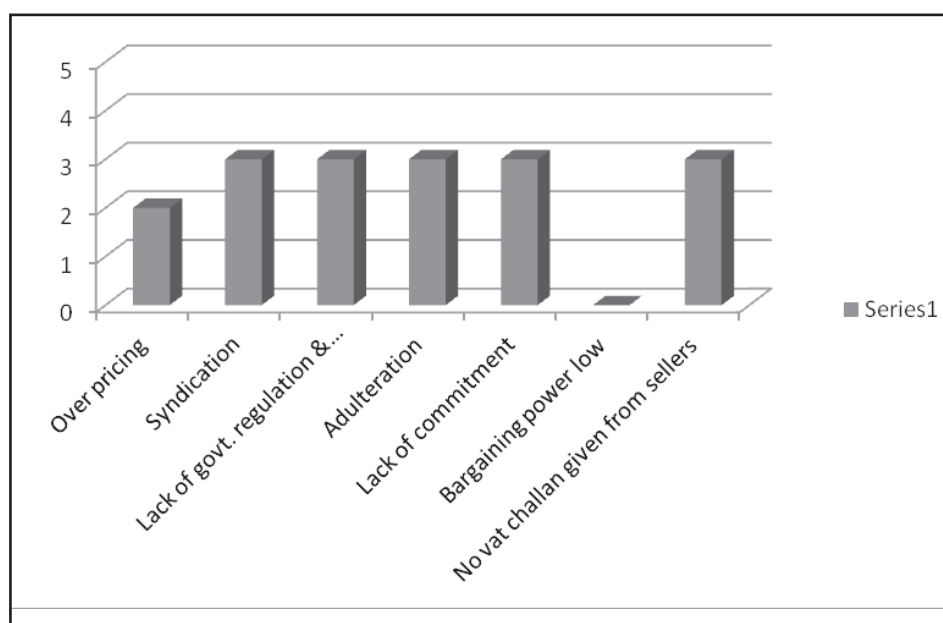


### 11.1.b : Local purchase challenges:

Compared to other types of structures, steel buildings are versatile and economical. However, steel buildings can be a difficult purchase because of the many styles and variations. While steel buildings being mostly used in commercial and industrial areas today steel buildings offer cost-effective and versatile solutions to storage and even work requirements. There are unlimited choices to create innovative designs to meet the aesthetic and practical requirements.

In spite of the Pre-Fabricated Steel Structure/Building industry of Bangladesh being partially dependent on the local raw material there are issues related to local purchase. Some of the variables are opportunities for the industry itself whereas some are considered to be challenges. From the industry overview it has been found that there are challenges like-Over pricing, Syndication, Lack of govt. regulation & monitoring in this sector. In addition to that there are other barriers like adulteration being very high which includes both Adulteration in weight and Adulteration in packing. There is also lack of commitment from the sellers and again there is another issue that no VAT Challan given from them which results in hassle by police/Customs Intelligence personnel in the transportation time and eventually time loss. Moreover the buyers have low bargaining power though there are some opportunities available in this sector identified and recognized from the overview. For instance there are opportunities like available credit facilities availability of materials is high and local purchase is time saving compared to import.

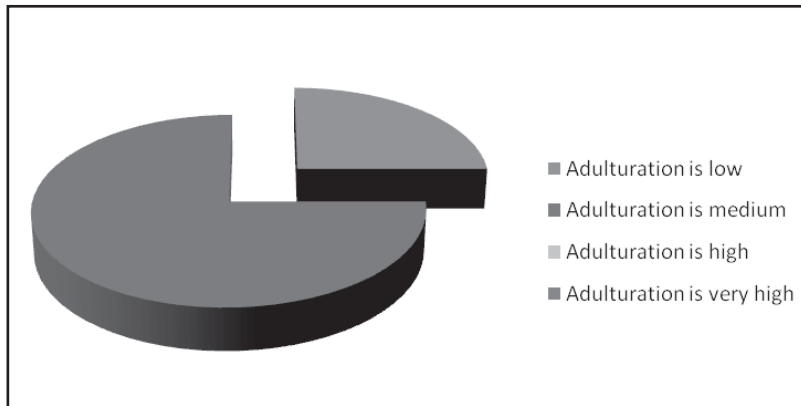
The Local purchase related challenges and opportunities identified by the companies in the collected are showed in the graph.



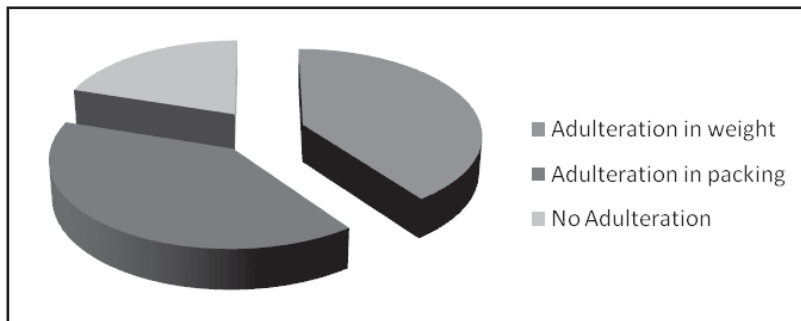
One of the sample company representatives identified some other challenges like unethical practice with the purchase people (buyers) and higher price in local purchase in comparison to importing materials.

### Adulteration :

There is adulteration in local purchase claims 80% of the 4/5th of the company representatives. Adulteration is low according to 1/5th of the company representatives and it is medium says 3/5th of the company representatives while 1/5th of the company representatives claims that there is no adulteration.

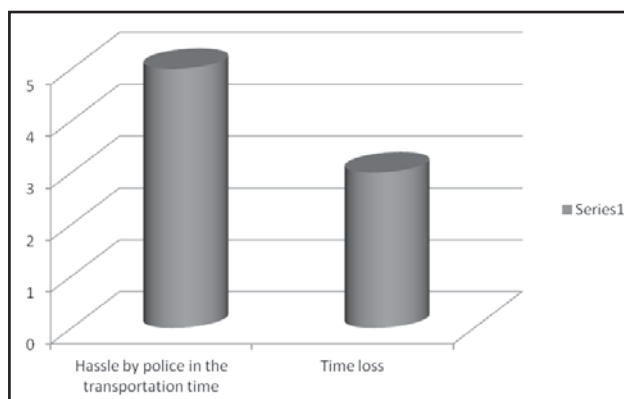


When the company representatives were asked to give opinion about what kind of adulteration is (if there is any) there, their response was as showed in the graph:



### No VAT Challan is given from the sellers :

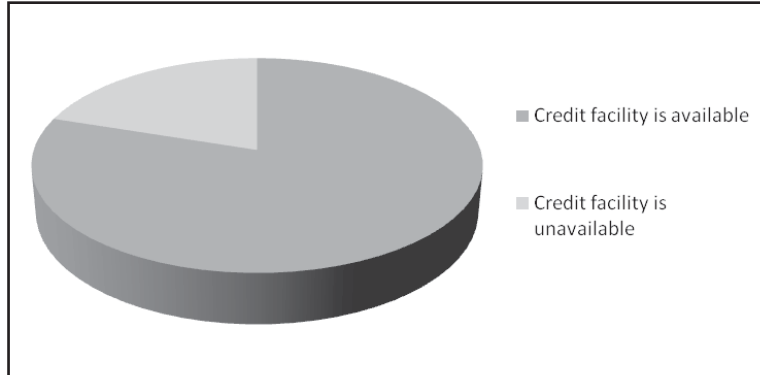
The companies' representatives responded to the query that if No VAT Challan is given from the sellers what kind of problems do arises and their response was as shown in the graph:



One of the company representatives identified other two challenges as hassles which includes Vat Rivet Gain Loss and low availability of size and grade.

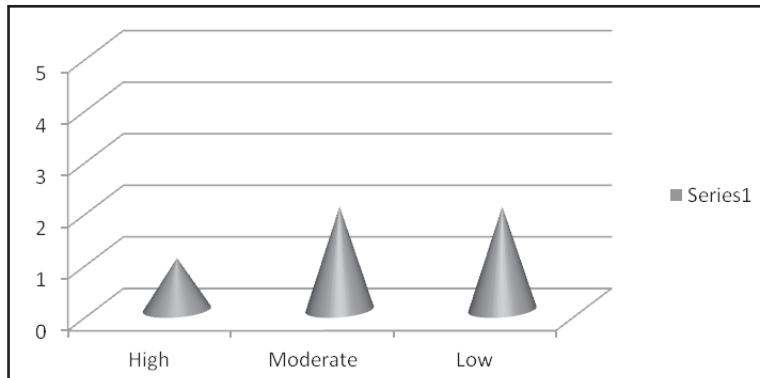
### Credit facilities

Credit facilities in local purchase is available as found from the overview but in the collected primary data it has been found that 1/5th of the sample says that credit facility is unavailable.



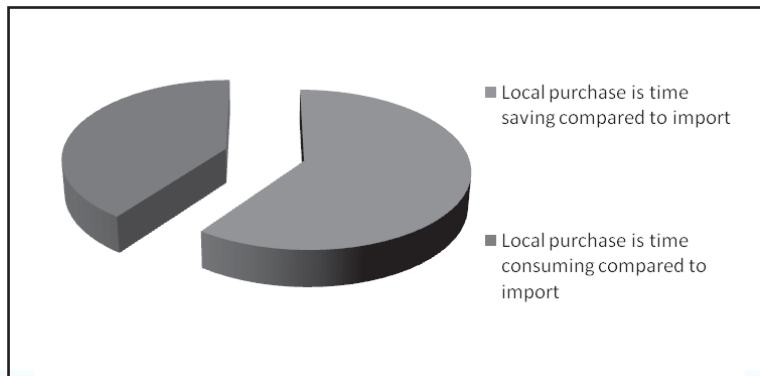
### Availability of raw materials in local purchase:

Availability of raw materials in local purchase is high as found from the overview. However the primary data shows something different as given below:



### Time Consumption

Local purchase is time saving compared to import as found in the overview as well as in the primary data though 2/5th of the sample company representative opted this to be more time consuming.



## **10.2 Challenges related to manufacturing:**

For the first time in 2001 industries that can manufacture Pre-Fabricated Steel Structure/Building developed and eventually in last 12 years the number of such industry raised up to 70. Now 3000 engineers, 10000 direct laborer and 100000 indirect laborer is engaged in this sector. Factories that manufacture Pre-Fabricated Steel Structure/Building are mostly situated in Gazipur, Narayanganj, Cumilla, Chattagram, Manikganj, Kushtia, Pabna, Narshindi, and Savar.

A steel building is a metal structure fabricated with steel for the internal support and for exterior cladding, as opposed to steel framed buildings which generally use other materials for floors, walls, and external envelope. Steel buildings are used for a variety of purposes including storage, work spaces and living accommodation. They are classified into specific types depending on how they are used. Steel provides several advantages over other building materials, such as wood as Steel is a "green" product; it is structurally sound and manufactured to strict specifications and tolerances. It is also energy efficient. Any excess material is 100% recyclable. Steel does not easily warp, buckle, twist or bend, and is therefore easy to modify and offers design flexibility. Steel is also easy to install, cost effective and rarely fluctuates in price. Moreover steel allows for improved quality of construction and less maintenance, while offering improved safety and resistance. With the propagation of mold and mildew in residential buildings, using steel minimizes these infestations. Mold needs moist, porous material to grow. Steel studs do not have those problems. However there is nothing completely free from drawback.

There are some challenges and opportunities regarding the manufacturing of pre fabricated steel structure/ building industry of Bangladesh as found from the overview. There is a utility challenge that includes challenges with Electricity, Gas, Carbon dioxide, Argon Gas, LP Gas, Oxygen, Diesel, and Octane. In addition to that there is Lack of govt. support, supply shortage and challenges possessed by high price. Moreover there are other issues like lack of supply chain management and problems like the pre fabricated steel structure/ building industry of Bangladesh being mainly mechanical based (crane) and there is lack of technical person.

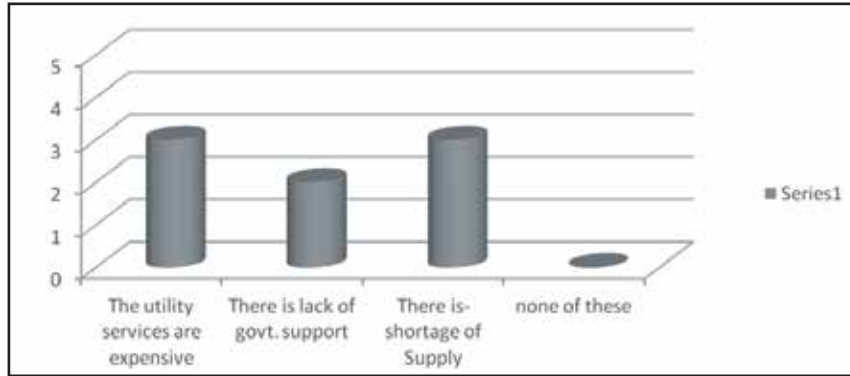
Apart from the mentioned issues there are other challenges like insufficient fund and Insufficient Bank Support which is creating heavy impact on cost of production and thus cost of production is increasing. Again the maintenance is costly & tough and there is local extortion and also time killing due to political turmoil.

In contrast to that there are several opportunities including huge Market Size, availability of good number of labors who are skilled and trained to some extent. Again more than 90% industrial buildings are done by steel structures and it is a rising economy (highly related to GDP growth). Moreover the raw materials needed for pre fabricated steel structure/ building industry of Bangladesh is available both in local & international market.

The chart and the graphs which are given below shows the findings from the primary data collected from the sample company representatives.

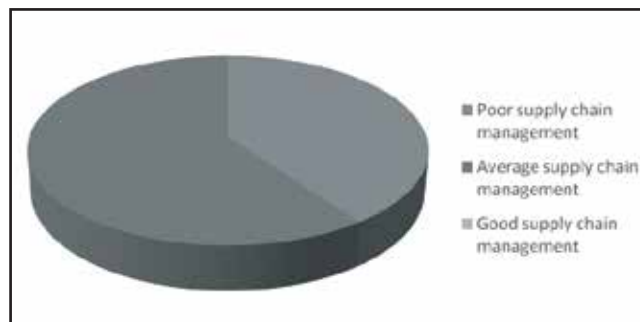
### Utility service related in Manufacturing

There are challenges like the utility services are of- high price, There is lack of govt. support in manufacturing and there is-shortage of supply in manufacturing prefabricated steel structure/ building industry of Bangladesh.



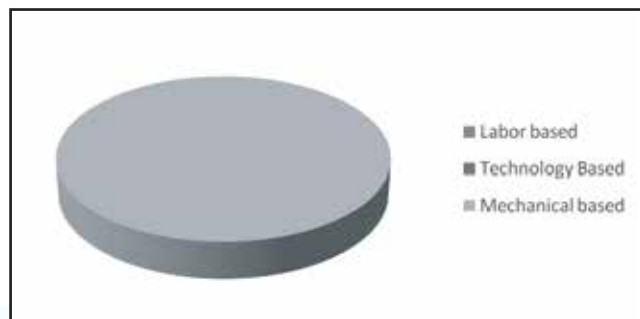
### Supply chain management in Manufacturing:

As found from the primary data there is no good supply management in manufacturing in prefabricated steel structure/ building industry of Bangladesh.



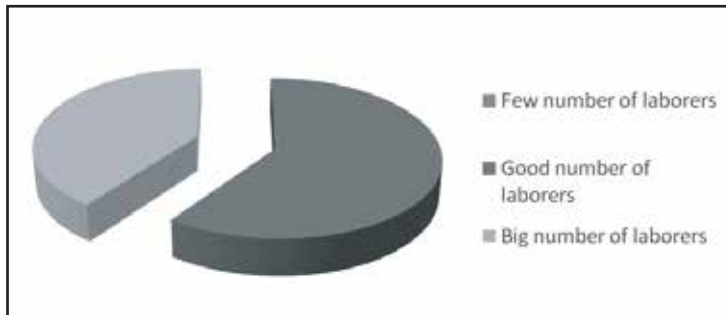
### Manufacturing is mainly Labor based/ Technology based/Mechanical based

Now 3000 engineers, 100000 direct laborer and 100000 indirect laborer is engaged in factories that manufacture prefabricated steel structure/ building. Because of the availability of good number of human resource in this sector it is expected to be more dependent on labor. However the sector is highly mechanical based as shown in the chart:



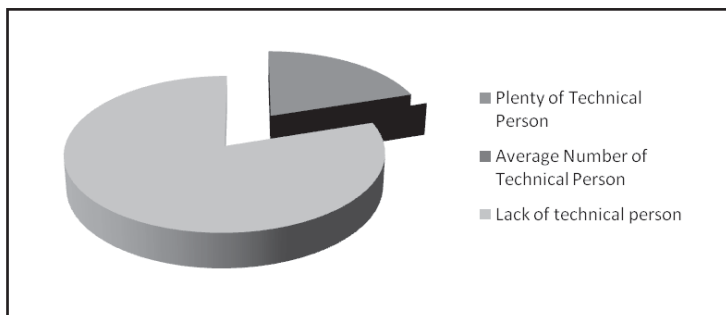
### Number of laborers involved in manufacturing:

There is good number of laborers involved in manufacturing in Pre-Fabricated Steel Structure/Building industry of Bangladesh.



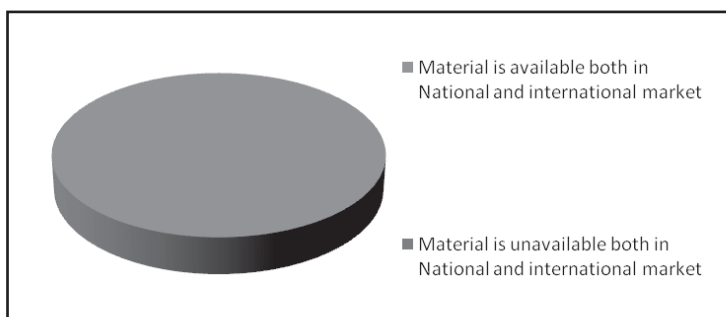
### Technical person in manufacturing

There is lack of technical person in manufacturing in Pre-Fabricated Steel Structure/Building industry of Bangladesh as found from the primary data.



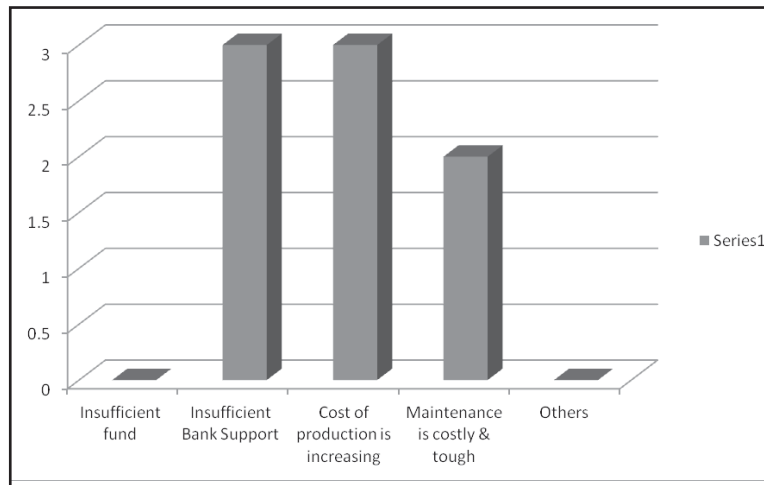
### Availability of Materials

Material is available both in local & international market for manufacturing in Pre-Fabricated Steel Structure/Building industry as chosen by all the sample company representatives.



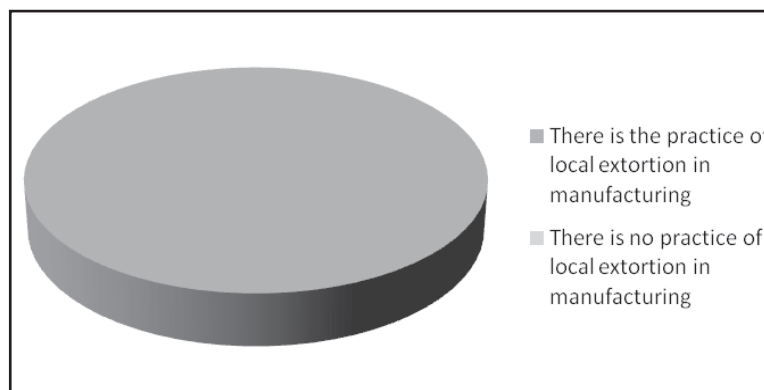
### Financial Challenges in Manufacturing

The following financial challenges are there in manufacturing as picked by the representatives of companies in Pre-Fabricated Steel Structure/Building industry of Bangladesh: insufficient fund, insufficient bank support, increasing cost of production and costly & tough maintenance. The graph shows the data collected from the company representatives:



### Local Extortion in Manufacturing

There is the practice of local extortion in manufacturing in Pre-Fabricated Steel Structure/Building industry of Bangladesh as found from the primary data.



### 10.3 Other Challenges and Opportunities:

Apart from the opportunities and challenges related to import and local purchase of raw material, manufacturing there are some other opportunities and challenges existing in the PEB sector or industry of Bangladesh. There have been local challenges like land acquisition challenge, construction challenge, practice of extortion etc. There have also been issues related to finance for instance low market price like sometimes below cost of goods is sold and as a result companies have to go for the tax evasion policy. Again interest rate is high and there is also collection delay and interest loss.



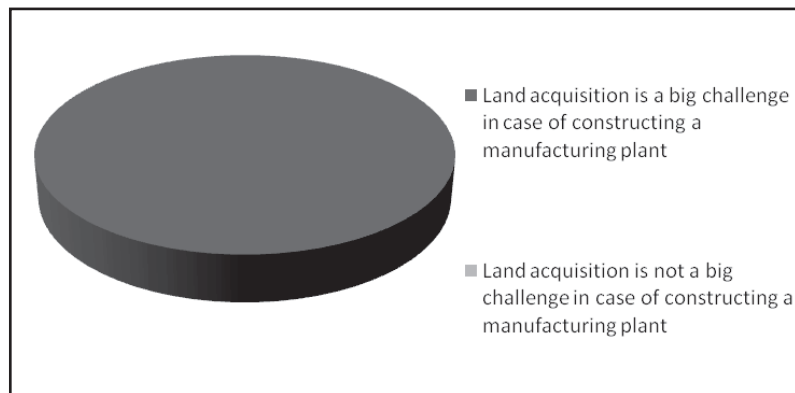
Even though steel components may not be low in price, building houses or buildings with steel significantly decreases overall construction costs. As steel is prefabricated, there is no wastage onsite. Erecting steel buildings requires fewer laborers. This results in decreased labor costs. There are no hidden costs and constructional delays. Both the construction process and maintenance are easy with steel.

Another advantage of steel buildings is the speed at which the construction of PEB industries is completed faster. Unlike traditional construction materials which require months to build, steel components are pre-engineered and pre-fabricated with pre-punched holes and anchor-bolts in place. Fixing and erecting a steel building is quick and easy for an experienced contractor. Assembly drawings and step-by-step erection guides enable you to understand the process and complete it easily.

Moreover when compared with other building construction materials, steel has a larger heaviness ratio. Still, it weighs less than timber, making it easier to carry. Steel can withstand hurricanes, earthquakes, and strong winds, owing to its high ductility. Steel doesn't rotate, buckle, distort or divide. Thus, it is extremely durable and provides more value for construction.

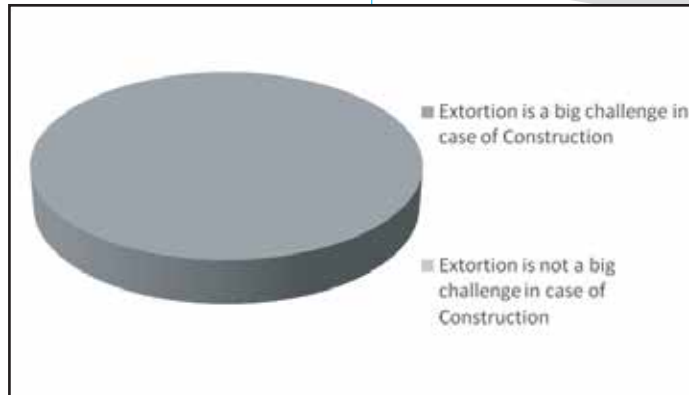
#### **Land acquisition:**

Land acquisition is a big challenge in case of constructing a manufacturing plant as found from the overview of the industry. All the company representatives of PEB industry, Bangladesh have opted that it is a big challenge.



#### **Extortion in case of Construction**

Extortion is a big challenge in case of Construction as found from both the overview and collected primary data. Corruption in the construction sector has major consequences on urbanization patterns, as shown by a 2007 report by Transparency International exposing corrupt practices in RAJUK, the authority in charge of preparing land use plan and implementation, of controlling the development and managing the growth of Dhaka city. The report shows that corruption is present from the planning permission stage all the way to the final construction, through bribery or abuse of power. As a result, the report indicates that Dhaka has become an overcrowded, unplanned, polluted mega city (Transparency International Bangladesh, 2007). In 2012, Bangladesh witnessed a major corruption scandal in the construction industry. However extortion has been a vital barrier in the progress of the PEB Industry in Bangladesh.



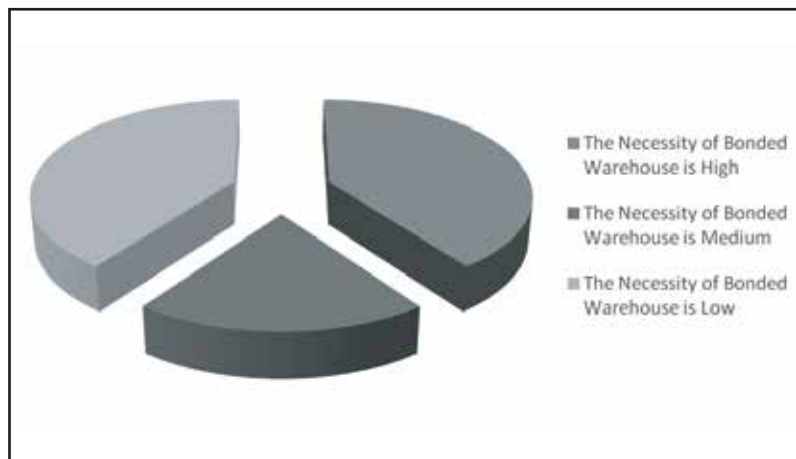
### The Necessity of Bonded Warehouse:

A bonded warehouse, or bond, is building or other secured areas in which dutiable goods may be stored, manipulated, or undergo manufacturing operations without payment of duty. It may be managed by the state or by private enterprise. In the latter case a custom bond must be posted with the government. This system exists in all developed countries of the world.

Upon entry of goods into the warehouse, the importer and warehouse proprietor incur liability under a bond. This liability is generally cancelled when the goods are:

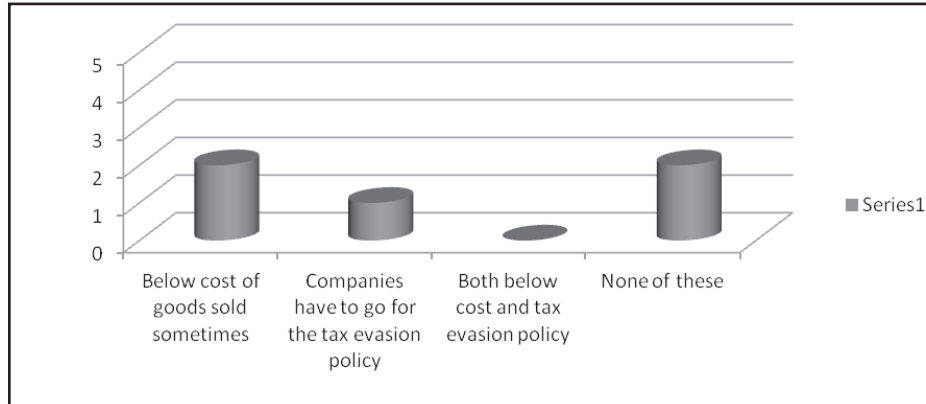
- " Exported or deemed exported
- " Withdrawn for supplies to a vessel or aircraft in international traffic
- " Destroyed under Customs supervision; or
- " Withdrawn for consumption domestically after payment of duty.

The necessity of bonded warehouse for this sector has been realized from the industry overview. Though raw materials are imported from abroad for PEB industry there should be Bonded Warehouse so that there is an appropriate transition of the imported product with proper vat, tax clearance. However the primary data analysis shows something different as given below:



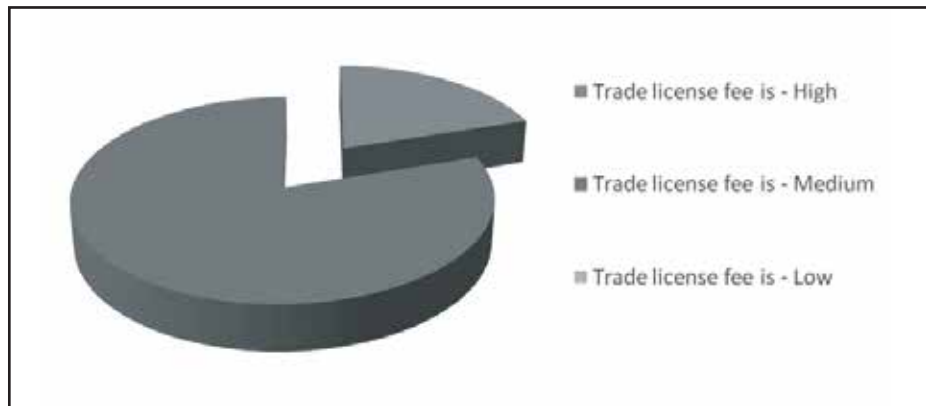
### Effects of Low Market Price

Because of the Low market price sometimes there is below cost of goods sold and again companies have to go for the tax evasion policy. Though it has been found from the overview and 60% of the company representatives that there are such challenges in PEB industry of Bangladesh however 40% of the sample company representatives say that there are no such issues.



### Trade License Fee

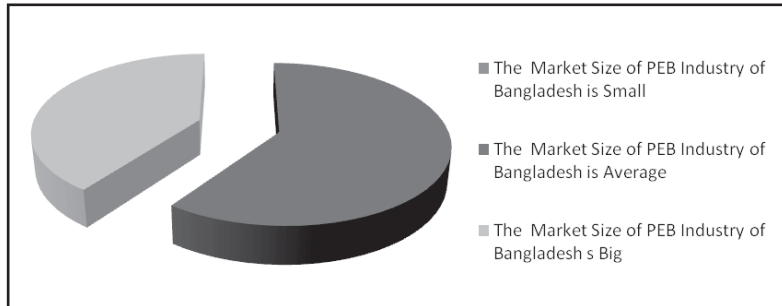
Trade license fee is another vital issue in the PEB industry of Bangladesh. None of the respondents of the sample company representatives says that there is no such challenge.



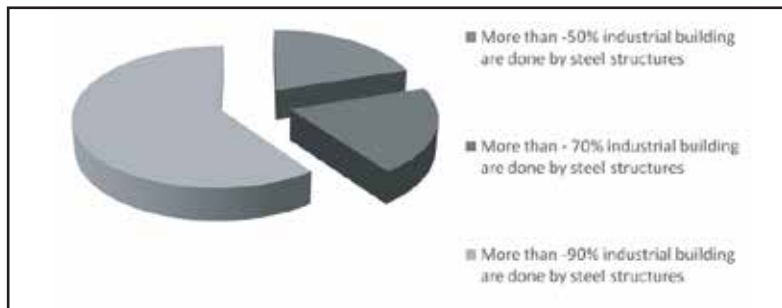
### The Market Size of PEB Industry of Bangladesh

In structural engineering, a pre-engineered building (PEB) is designed by a PEB supplier or PEB manufacturer, to be fabricated using best suited inventory of raw materials available from all sources and manufacturing methods that can efficiently satisfy a wide range of structural and aesthetic design requirements. Within some geographic industry sectors these buildings are also called Pre-Engineered Metal Buildings (PEMB) or, as is becoming increasingly common due to the reduced amount of pre-engineering involved in custom computer-aided designs, simply Engineered Metal Buildings (EMB). This is one of the leading and most profitable industries of current world. In our country prefabricated steel structure/ building used to be imported before 2003. For the first time in 2003 industries that can manufacture prefabricated steel structure/

building developed and eventually in last 12 years the number of such industry raised up to 70 The market size of PEB industry of Bangladesh is quite large. The primary data analysis shows the result like:



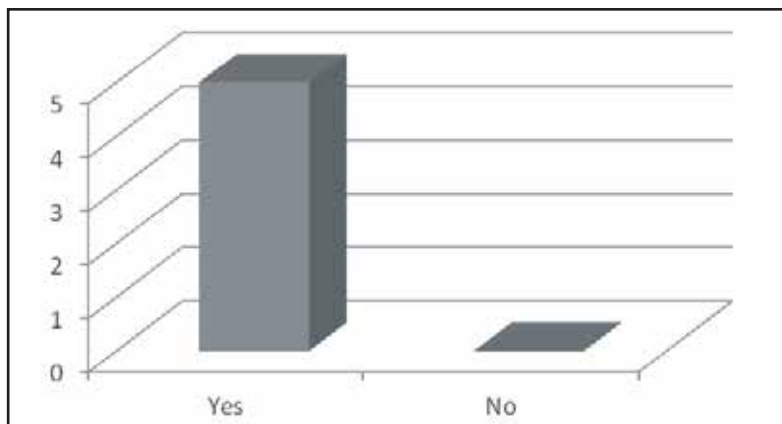
The data analysis also shows that at least more than 50%-70% and preferably more than 90% industrial building are done by steel structures.



### Time Killing due to Political Turmoil in Manufacturing

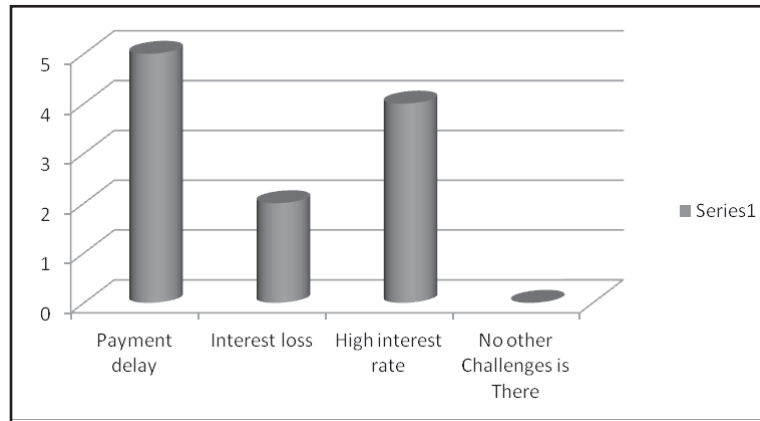
There is frequent incident of time killing due to political turmoil in manufacturing as found both from the primary and secondary data collected from different source.

The respondents were asked whether there is time killing due to political turmoil in manufacturing or not and their response is as given below:



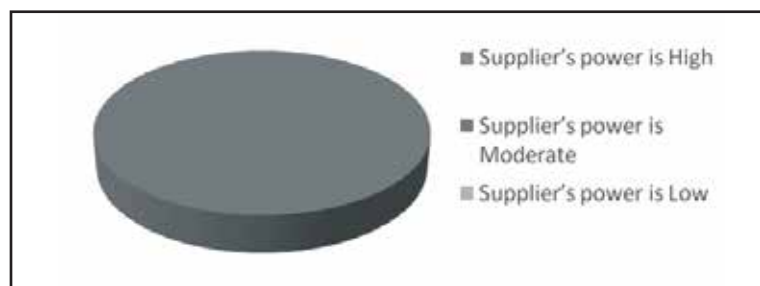
### Other challenges

The respondents have also identified other challenges in the PEB industry of Bangladesh and their concern includes: Payment delay, Interest loss and High interest rate. Among the issues identified the latter one is considered to be the biggest challenge by some of the respondents and there is a suggestion that the interest rate is reduced down to single digit for the growth of PEB sector of Bangladesh.



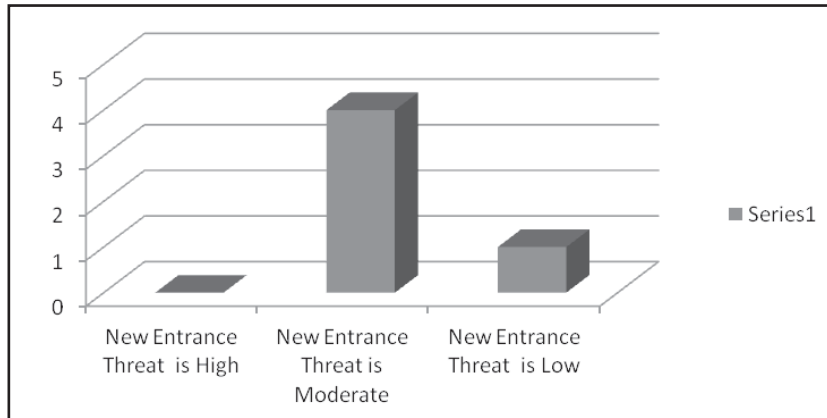
### Buyer's Power and Supplier's Power

Buyer's power of this sector is either high or moderate but not low as selected by the respondents and it has been found to be mostly high in the overview. On the other hand the supplier's power is moderate as all the respondents opined that.



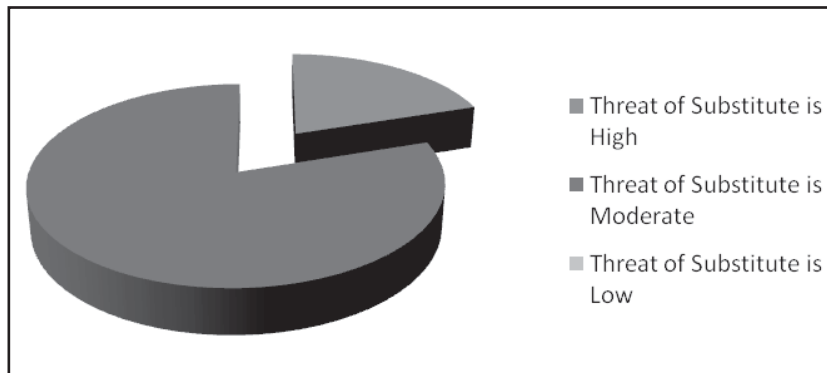
### New Entrant and the substitute of the steel structure

Though the threat of New Entrant of this sector is not high but the primary data says that there is a moderate threat of new entrance.

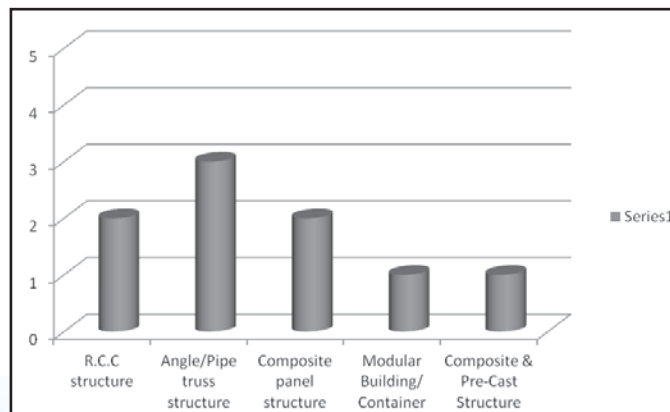


### The substitute of the steel structure

The threat of substitute is mostly moderate though 20% of the sample company representative says that is high.

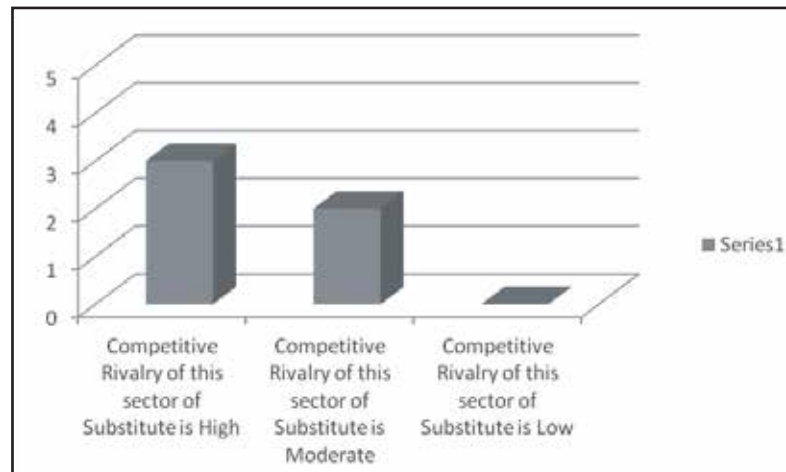


The substitutes of the steel structure are R.C.C structure, Angle/Pipe truss structure and Composite panel structure as discovered from the industry overview. In addition to that it has been found from the primary data that Modular Building/ Container and Composite & Pre-Cast Structure are the two other possible substitutes.



### Competitive Rivalry of this sector

There exists competitive rivalry as found from the primary data and the level of this rivalry is not low rather it is more often high.



### 11. Recommendations:

- Both Government and private firms should work together for the reduction of taxes & duties on imported raw materials
- Implementing proper regulations by Govt. to keep an eye on the sellers practice of adulteration and escaping vat-challan in the local raw materials market of the pre-engineered building sector
- Establishing bonded warehouse for this sector
- Introducing special incentive package for the export of the finished Pre-Fabricated Steel Structure/Building
- Combining the import tax policy on the finished goods of Pre-Fabricated Steel Structure/Building (under HS code 9406)
- Revision and introduction of appropriate govt. rules & regulations for this sector are needed
- Reduction of bank interest rates
- Both govt. and private sector should work together to reach the steel consume rate of Bangladesh to 300 kg
- Arranging domestic & international investment for this sector
- Removing double taxation policy in case of imported raw materials
- Establishing a friendly business policy for this sector so that everyone can be benefited from the growth of this sector
- Law enforcement authorities should work properly to remove the practice of local extortion so that companies can work properly in different locations and can set up their factories smoothly.

## 12. Conclusions

Within the time period of twelve years this sector has gone through a long journey which started from complete dependence on import and reached a position where it becomes a strong export sector. It has been developed as an export sector only after fulfilling the local demand. Proper support from the government is the demand of time by this sector and the services expected from government stems from reduction of duty on raw materials, establishing bonded warehouse, and combining the import revenue on the finished goods of prefabricated steel building is the time demand. Eventually these will help this sector to reach the highest pick. So both companies & government should work jointly to overcome the challenges and pick the opportunities with a speedy pace. Thus this sector will contribute greatly to the overall economy and also to the rapid growth of our GDP.

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## Appendix

### Questionnaire

#### Information of the participant:

Name of the participant:  
.....

Designation of the participant:  
.....

#### Information of the Organization:

Name of the organization:  
.....

Establishment year:  
.....

Total no. of employee:

Head office: ..... Site: ..... Production: .....

No. of Directors:

No. of Engineers:

#### Challenges and opportunities related to raw materials:

##### Import related opportunities and Challenges:

1. Customs Duty is - High/ Medium/Low
2. What Industrial Market Challenges are there:
  - a. Foreign players are getting huge discount of customs duty at EPZ area
  - b. In case of purchasing direct building from abroad, clients are getting almost fully free customs duty
  - c. both a and b
  - d. there is no challenge
3. There is/ there is no- business friendly policy of industrialization
4. In pre shipment inspection (psi)- importers-have to/ do not have to pay extra contract value for importing
5. What Customs Hassles are there:
  - a. Huge Speed Money
  - b. Delaying of time (time value loss)
  - c. both a and b
  - d. none of these
6. Because of third world country Foreign suppliers are ethical/unethical with us
7. Supplier's power is-High/ Medium/Low
8. Lag time is-short/ average/long
9. There is a -Narrow market/ Wide market all over the world
10. There is-ease of communication / difficulty in communication with suppliers
11. It is-easy/difficult to compare the prices between different suppliers

**Local purchase related challenges and opportunities:**

1. Which of the following problems are there in Local purchase (you can choose more than one option):
  - a) Over pricing
  - b) Syndication
  - c) Lack of govt. regulation & monitoring
  - d) Adulteration
  - e) Lack of commitment
  - f) Bargaining power low
  - g) No vat challan given from sellers
  - h) Others.....
2. Adulteration is (if there is any)- low/ medium/ high/ very high
3. What kind of adulteration is (if there is any) there:
  - a) Adulteration in weight
  - b) Adulteration in packing
  - c) both a and b
4. If No vat challan is given from the sellers what kind of problems do arise:
  - a) Hassle by police in the transportation time
  - b) Time loss
  - c) both a and b
  - d) Others.....
5. Credit facilities in local purchase is-available/ unavailable
6. Availability of raw materials in local purchase is- high/ moderate/ low
7. Local purchase is-time saving/ time consuming compared to import

**Challenges and opportunities related to manufacturing:**

1. Which of the following Utility service (Electricity, Gas, Diesel, Octane) related challenges are there (you can choose more than one option):
  - a) The utility services are of- high price
  - b) There is lack of govt. support in manufacturing
  - c) There is-shortage of Supply in manufacturing
  - d) none of these
2. There is – poor/average/good supply chain management.
3. Manufacturing is mainly human/ technology/mechanical based.
4. There is- few/ good/big number of labors involved in manufacturing.
5. There is -plenty/ average number/Lack of technical person in manufacturing.
6. Material is-available/ unavailable both in local & international market.
7. Which of the following financial challenges are there in manufacturing (you can choose more than one option):
  - a) Insufficient fund
  - b) Insufficient Bank Support
  - c) Cost of production is increasing
  - d) Maintenance is costly & tough
  - e) Others.....
  - e) None of these

1. Is there the practice of local extortion in manufacturing? a) Yes b) No

**Other challenges and opportunities:**

1. Do you think that Land acquisition is a big challenge in case of constructing a manufacturing plant?

a) Yes b) No

2. Is extortion a big challenge in case of Construction? a) Yes b) No

3. The necessity of bonded warehouse for this sector is- High/ Medium/Low

4. Because of the Low market price there is-

a) below cost of goods sold sometimes

b) companies have to go for the tax evasion policy

c) Both a and b

d) None of these

5. Trade license fee is - High/ Medium/Low

6. The market size is- small/average/big

7. More than -50%/ 70%/90% industrial building are done by steel structures

8. Is there any frequent incident of time killing due to political turmoil in manufacturing? a) Yes b) No

9. What are the other challenges (you can choose more than one option):

a) Payment delay

b) Interest loss

c) High interest rate

d) Others.....

e) None of these

10. What do you think about Buyer's power of this sector

a. High b. Moderate c. Low

11. What do you think about threat of New Entrant of this sector

a. High b. Moderate c. Low

12. What are the substitute of the steel structure (you can choose more than one option)

a. R.C.C structure

b. Angle/Pipe truss structure

c. Composite panel structure

d. Others.....

e. None of these

13. Threat of Substitute is High/ Moderate/Low of this sector

14. What do you think about Competitive Rivalry of this sector

a. High b. Moderate c. Low

15. Supplier's power is High/ Moderate/Low of this sec



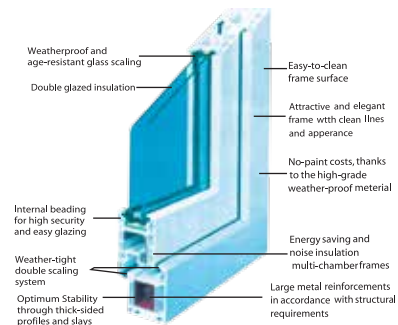
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## Overview on Steel Structures

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Managing Director

Quantam Builders & Engineering Ltd.

Steel is the most preferred metal for the construction of large structures such as bridges, space frame structure, multistoried buildings, industrial buildings and residential buildings. There are three main types of steel construction - conventional steel fabrication, bolted steel structure construction and light gauge steel structure construction. Steel structure construction has numerous advantages over concrete construction.

The steel has incredible versatility. From the ability for structural steel to be molded into virtually any shape to its exterior ability to yield shingle-sequel roofing patterns and wood-like siding, steel's versatility is part of what is making it such an attractive option for the residential construction market.

Architects and designers like steel's ability to let their artistic imaginations run wild, while still having the ability to design and construct a building that is both safe and resilient. This also allows for the versatile design of large, clear span buildings such as airplane hangars, warehouses, agricultural buildings and indoor arenas. It also permits for the construction of skyscrapers, the tallest of which stands in Dubai at 2722.4 feet (829.8 m) tall. The commercial sector no longer corners the market on steel buildings, either.

This design versatility and flexibility is now being touted in the residential sector as well. Consider a family who wants to knock out a wall for a remodel or renovation, only to find that a load-bearing wood pillar is an essential component. Now, they have the option of running a steel beam across the ceiling, opening the space up and negating the need for a structural beam below the ceiling line. Additionally, steel and metal are used for siding and roofing materials that far outlast their wood counterparts.



There are multiple reasons why steel makes an attractive building option from start to finish, not the least of which are:

- Sustainability
- Affordability
- Durability

From full-throttle metal building projects, to hybrid construction projects that leverage the attributes of both wood/Concrete and steel, the modern builder has a wealth of options to choose from.



Steel is a versatile building material, which has led to its inclusion in nearly every stage of the construction process from framing and floor joists, to roofing materials. Here are some of the main benefits that make structural steel such a reliable choice.

## **Steel is lighter than concrete**

This may seem surprising at first, because if you weigh a 2x4 of wood and a 2x4 of steel, the steel will weigh more as the result of its density. When it comes to framing, however, the design of a steel I-beam will almost always cause it to be lighter than the lightest in comparison to structurally sound wood beam design. A steel I-beam weighs less than Glulams, LVL, and Parallam beams.

The total dead load of concrete conventional buildings is much higher than steel structure buildings. So Steel structure building foundation are lighter than RCC buildings foundation. It will be at least 20% saver cost than RCC building foundation.

In addition to decreasing the labor required to build with steel, the lighter-weight advantage reduces materials shipping costs, and can also simplify the design of a building's foundation and other structural support systems, which can further reduce project budgets.

## **Build faster with Steel**

Time has always equaled money, but it seems like this high-tech era of ours has made it so that every client wants their building to come in within budget and ahead of schedule. Fast-tracked projects can be a nightmare for architects and construction crews -mainly because taking shortcuts can lead to unsafe building practices. It saves project duration 1/3 than RCC concrete buildings, which means saving of 2/3 project duration time.

Steel parts are pre-engineered to a specific design in the manufacturing plant and are shipped out, ready to be erected. This speeds up construction time significantly, making it possible to complete large-scale projects in a matter of weeks.

Because the fabrication process is highly quality-controlled, Project Managers can place their attention on other issues and the pre-cut, ready to assemble parts eliminate the need for measuring and cutting on site. This also takes the element of human error out of the equation, reducing the amount of time spent assembling something only to find out it needs to be re-measured, cut and installed again.

In addition to project time and budget issues, a faster construction timeline also reduces the amount of time your construction project impedes traffic, affects the flow into and out of surrounding businesses and any water or utility disruptions to nearby buildings.

## **Save money with steel**

Much of the cost savings you'll gain can be inferred from the labor and cost benefits of decreased construction time. However, building with steel also saves money via other first time and lifetime savings.

"Steel can be recycled: Rather than paying landfill fees for non-recyclable construction waste, you will be able to recycle steel and metal building components. Due to public interest in decreasing unnecessary construction waste, most waste removal companies have subsidized programs allowing them to pick up your steel and metal building waste at no cost to you.

- ❖ Because steel is so durable: and requires so little maintenance, it is a more economic choice for building owners. Maintenance fees, repairs and replacements are minimal - even over the course of 50 years or more - saving building owners tens of thousands of dollars over the course of the building's lifetime.

It can withstand extreme forces or harsh weather conditions, such as strong winds, earthquakes, hurricanes and heavy snow. They are also unreceptive to rust and, unlike wood frames, they are not affected by termites, bugs, mildew, mould and fungi. Additionally, they are more fire-resistant compared to wooden frames.

Utilising steel supplies in building residential, commercial or industrial structures is definitely a worthy investment.

- ❖ Innovation in steel production: combined with greater competition to meet rising steel demands, has brought steel prices lower than they've been in twenty years. According to the American Institute of Steel Construction, "In 1980, 10 man-hours were required to produce a single ton of steel. Today that same ton of structural steel requires substantially less than a single man-hour." Thus, these cost savings can be being passed on to the consumer.
- ❖ Sustain ability against seismic: Due to a steel structures' almost unrivaled ability to withstand high winds, heavy snow loads, fire and seismic activities, combined with their resistance to pests and decay, insurance companies often offer lower premiums on policies underwritten for metal buildings.
- ❖ Faster construction times: means fewer interest payments to the lender, who typically requires that interest-payments are made through the duration of the construction process.
- ❖ Cost-effectivity: It is light-weight compared to timber, which makes it easier to transport and thus, reduces fuel costs and accelerates project schedules. Aside from this, it is also energy efficient and can be recycled, creating minimal raw material wastes. When bundled together, these cost-saving benefits make steel one of the most affordable building products on the market.

## It's environmental friendly

Steel is made from recycled materials and can be recycled at the end of its lifespan, one of the many reasons why it can earn builders points toward major green building certification programs. According to the Steel Recycling Institute:

- ❖ 80 million tons of steel are recycled each year, making it the world's most recycled product.
- ❖ Since 1990, the steel industry has reduced energy intensity per ton of steel produced by 28% and CO2 emissions by 35% per ton of steel shipped.
- ❖ Reductions in energy use and CO2 emissions are rapidly reaching the limits defined by the laws of physics.

When combined with other design enhancements, steel buildings are incredibly energy efficient. The connections between high-quality, prefabricated steel parts are so exact that with the addition of adequate insulation, they are air-tight and comfortable, ensuring the building has a completely sealed envelope. Roof panels are primed and ready to host a solar array and cool metal roofing products dramatically decrease solar heat gain, further increasing energy savings.



## Adaptability

Steel can be adjusted or changed according to the owner's requirement. For instance, wall frames made from this type of material can be repositioned or altered easily in order to widen the space or create a new interior building layout. This ability to adapt to changes allows for easier expansions, at the same time helps extend the lifespan of the structure.

## Versatility and Beauty

It offers a stylish way of creating large, column-free interiors, thereby giving the building a sense of openness. It's also malleable, giving structural designers the freedom to explore ideas in terms of creating stylish shapes and textures in order to make the building distinct. Steel can be cut and shaped into an incredible variety of shapes and sizes, and the steel will not buckle, warp, distort, or splinter. You may notice, if you ever go to a contemporary art museum, how many sculptures are made out of steel, thanks to its ability to shape practically any way the designer wishes.

Buildings with steel structural components can be eye-catching and unique with an extra artistic flair. Steel can also be designed to mimic other materials and textures such as shingles and wood siding so you don't need to sacrifice certain visual appeal.

## Constructability

" The strength, stiffness, toughness, and ductile properties of structural steel allow it to be fabricated into an endless variety of shapes.

" Steel structures are assembled by bolting or welding the pieces together on site as soon as they are delivered as opposed to concrete, which takes weeks to cure before construction can continue.

" Distribution of a building's compression and tension stress among steel beams allows architects more freedom with design space and the ability to make last minute alterations.

## Safety

- ❖ Even though steel is a noncombustible material, the International Building Code requires that it be completely coated in a fire-resistant material as its strength and integrity become significantly compromised in the instance of a fire.
- ❖ Water resistant coatings are also advisable to prevent structural steel from corroding. Fire-resistant coatings are typically also water resistant.
- ❖ Structural steel lacks the porosity necessary for mold and mildew growth, making it an ideal choice for residential buildings.
- ❖ Off site fabrication and fast component assembly makes structural steel inherently safer to manage at the construction site.
- ❖ Steel is endlessly recyclable, making it also safe for the environment.





1. Maintenance cost - steel structures are susceptible to corrosion when exposed to air, water and humidity. They must be painted periodically.
2. Steel has very small resistance against fire as compared to concrete. There has fire resistance paint. We can do fire resistance design accordingly and install firefighting system.
3. Fireproofing cost' Steel is incombustible material however its strength is reduced tremendously at high temperatures due to common fires. Need push to the government for duty free for fireproofing materials and Machine.
4. Susceptibility to buckling' as the length and slenderness of a compressive column is increase its danger of bucking increases.
5. Fatigue -The strength of structural steel member if this member is subjected to cyclic loading. Need to do perfect design.
6. Brittle - Under certain conditions steel may lose its ductility, and brittle fracture may occur at places of stress concentration. Need used quality ensured materials.
7. Steel cannot be mold in any direction you want. It can only be used in forms in which sections originally exists. But can do design and fabricated in factory.
8. Has a high expansion rate in changing temperatures. This problem can control

## **BANGLADESH PERSPECTIVE**

### **Present scenario of Steel structured building in Bangladesh**

Bangladesh is one of Asia's leading emerging steel markets and has a growing need for raw materials and steelmaking technologies. Steel structured buildings started in 1984 with the inception in Chittagong Export Processing Zone, and are now a favorite amongst Industrialists. Steel structured buildings now have a strong hold in Bangladesh's construction sector. Steel buildings are metal structure fabricated with steel with the internal support along with exterior cladding, as opposed to steel framed complexes which generally work with other materials with regard to floors, walls etc.

A pre-fabricated steel structure is now being used for different purposes such as setting up factories, multi-storied buildings, power plants and bridges (Craftex Builders, 2016). According to industry insiders, the segment produces an annual turnover of over BDT 10.00 billion. The main competitive advantage of this industry over the more traditional RCC building construction is the amount of time it saves. A typical 5 story RCC building takes 2 years to complete, whereas, the same building can be made in 6 to seven months of time. Moreover, most of the work is finished in the builders' premises, while the only assembly is done on-site. This technique of construction also offers a significant cost advantage, compared to RCC buildings which cost BDT 2,500.00 per square feet whereas, steel buildings cost only BDT 250.00 - BDT 1,000.00 per square feet. This cost increases in case of high rise buildings, but the main target of steel buildings is of medium height with a large area (Khan, 2009). Local steel-building makers are expecting a bright future for the pre-fabricated building sector as an increasing number of conglomerates, including foreign companies, are setting up such structures for industrial use. The demand for steel buildings is increasing in the country as it needs low investment, less time, and provides high safety (Sucre: Engineering Credit Rating Ltd.)

## **Market Size and Share at present in Bangladesh**

The Pre-engineered steel industry of Bangladesh has shown remarkable success in the construction sector. There are approximately 130 more big and small PEB companies doing their business in local market, 30 companies of them are Steel Building Manufacturer Association of Bangladesh (SBMA) members. The mission of this industry is to encourage overall development and making a contribution to National Exchanger to work economic development of the country. The steel Structure Manufacturing Association of Bangladesh (SBMA) are leading the steel construction market, and 95% market shear owned by their members.

## **Production**

The Bangladeshis company has enough production capacity to meet there market demand. Most of them are well-equipped by modern machinery and technology. The Pre-engineered steel Industry is mostly involved in buildings: High rises, Multi-story Buildings, industries, Workshop, Warehouse Housing, Training Center, Gymnasium, Basketball Court, Swimming pools, Markets Shopping center, Bus Station, Police station Border Posts, Grain storage, steel framed commercial buildings and waste/recycling facilities, commercial showrooms, distribution centers, restaurants, CNG stations, Fruit and vegetable Storage, Cold Storage, Equipment storage, Military Applications, Aircraft Hanger etc

## **Import**

Bangladesh imports about 250,000 tons of hot-rolled coils, HR steel plates, steel coils, special steel, pipes etc. Materials are imported from a variety of countries that includes Australia, Japan, China, India, Korea, Vietnam, Canada etc. (Sucre- The Daily Star, 2015)

## **Export**

In the last five years, the country exported prefabricated building materials worth around \$50 million, mainly to Sudan, KSA, Pakistan, India, Nepal and the UAE African Countries. Local steel-building makers, however, said they are now facing an uneven tax policy as they have to pay more than 60 percent duty for the import of raw materials. They urged the government to reduce the tax rate for the development of the sector (Sucre-Department of Research | Emerging Credit Rating Limited).

## Demand and location

Presently, the annual demand for prefabricated steel buildings in Bangladesh is around BDT 20,000 million, growing at more than 35% for the last several years. Local companies meet around 85%-90% of the demand and the rest is imported. Prefabricated buildings consist of several factory-built components or units that are assembled on-site to complete the unit. The factories made of prefabricated buildings are now mainly located in Gazipur, Narayanganj, Comilla, Chittagong, Manikganj and Savar.

## The Top 10 Steel Producing Countries In The World

Serial	Country/Region	Crude steel production (million metric tons, data 2015)
1	People's Republic of China	803.83
2	Japan	105.15
3	India	89.58
4	United States	78.92
5	Russia	71.11
6	South Korea	69.73
7	Germany	42.68
8	Brazil	33.25
9	Turkey	31.52
10	Ukraine	24.8



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## SUSPENDED, SELF-SUPPORTED & RE-USABLE SHUTTER TECHNOLOGY FOR CASTING OF REINFORCED CONCRETE SLAB SUPPORTED ON STEEL FRAMING SYSTEMS

**Technology first developed by:** Tarique Nazmus Sadat, M.Engg.(Civil & Structure, BUET), B.Sc.Engg.(Civil, CUET). Structural consultant since 1994. Steel, Composite & RC Structural Expert & Researcher. Chairman & Chief Structural Designer, Structural Design Department,

### ABSTRACT

Steel framing supporting cast-in-place reinforced concrete slab was historically being constructed using props-supported replaceable shutter system. Later, most commonly, concrete slab is cast upon permanent cold formed steel deck which itself is supported on steel I-shaped sections. This system makes construction easy and saves construction time by eliminating props-supported replaceable shutter system. Permanent metal deck serves as shutter system and sometimes designers consider it as bottom reinforcement providing re-bar for top reinforcement only. But metal deck is vulnerable to fire which requires expensive fire protective measures whether it is considered as bottom reinforcement or not. Metal deck itself bear full construction load as shutter during casting of concrete slab on it. For this reason, I-beams are spaced closely to support metal deck and virtually cost of steel frame increases. So, research and study is required to develop alternate solution against props-supported replaceable shutter and permanent metal deck system. After long practice, study and research; a new design idea and construction technology has been developed by us first time to convert the metal deck to shutter. This new shutter is self-supported, suspended and continuously re-usable without any props. Weight of steel frame reduces by increasing spacing of I-beams. No fixed metal deck is required and fare face finishing of ceiling is achieved. No prop is required under ceiling to support shutter. So, other construction works also progress simultaneously under ceiling which saves construction time. Additionally ceiling plaster, paint, costly fire proof spray and false ceiling can be avoided. So, significant cost and time saving is possible without any significant construction difficulties. Steel I-beam supported reinforced slab may be designed as composite beam using shear connectors to make floor I-beam further economic. Already, first time, this technology has been successfully used conforming all advantages mentioned above in a four storied steel framed building for a garments factory in Bangladesh having 4500 square meter slab per floor. Net financial benefit was minimum US\$ 49 and maximum US\$ 52 per square meter of building floor. There is lot of options for further development of this construction technology. Initially production cost is two to three times more than metal deck cost, but it may be used minimum fifty times after production. So it is highly cost effective. It is obviously innovative and advanced construction technology for single and multistory steel buildings, steel framed bridges, flyovers, dooms etc. to construct floor and deck slabs. Specially, bridges and flyovers may be constructed without obstructing traffic or navigation as no prop is required. It may be highly advantageous for dense traffic as in Dhaka city. It may be incorporated for any other types of structures successfully to take advantages. Research is required to

incorporate it with RC structures.



(a) At ground level



(b) At overhead floor level

**Figure 1** Field experiment of model (Courtesy: Composite Steel Structure Ltd.)



(a) After opening SSRS



(b) Using SSRS under RC slab

**Figure 2** Building using SSRST first time (Courtesy: Composite Steel Structure Ltd.)

## FINDINGS

Comparative study, analysis, design and discussion have been performed based on model test and practical case study of SSRST. Important findings and results are achieved from this research and study considering practical construction project. The findings are as follows:

- Net financial benefit is minimum US\$ 46 and maximum US\$ 49 per square meter of building floor area when SSRST is applied.
- Advanced technology is developed to minimize use of costly permanent metal deck or props supported re-usable shutter under RC floor slab on steel framed system for buildings.
- Metal surface is minimized in steel framed structure which is vulnerable to fire.

- Costly permanent metal deck is converted to re-useable metal shutter which imparts financial benefits.
- Reduces use of costly fire proof spray at metal buildings.
- Ensure obstruction free space under ceiling and deck during construction period.
- All other construction works can be performed simultaneously under ceiling and deck.
- Avoids props under metal shutter to reduce cost of shutter system.
- Save cost and time of construction significantly.
- Avoid costly plaster and painting of ceiling by ensuring fare face look of concrete under ceiling.
- Avoid use of costly false ceiling.
- Facilitate conceal electric wearing within slab and smooth plumbing works under ceiling which is required.
- Ensure aesthetically impressive look of natural concrete color under ceiling. It is highly desired by architects for green buildings.
- Reduce structural cost by increasing steel beam spacing.
- Skilled man power is required for faster erection and accuracy of production is very much important for smooth erection to ensure speed of construction.

## CONCLUTIONS AND RECOMMENDATIONS

Based on these findings, final conclusions and recommendations are drawn and presented in the following sections.

**Conclusions:** It is proved and distinctly established that SSRST is highly advantageous for steel framed buildings. It makes significant financial, aesthetical and construction time benefits. It facilitates other construction works directly. It makes working space to progress all other works simultaneously. It reduces fire proofing requirements. Net financial benefit is minimum US\$ 46 and maximum US\$ 49 per square meter of building floor area when SSRST is applied at steel framed buildings.

**Recommendations:** Further research and study is required for development of SSRST for smooth construction without any difficulties and delay. It may be incorporated with all types of RC and other structures by further research and development. SSRST may be used for flyovers, bridges, domes etc. with significant advantages like steel framed buildings. To make obstruction free for traffic and navigation/drainage for flyovers and bridges this innovative technology may be very much advantageous. Comprehensive research and development is required to take maximum advantage of SSRST.

# Album



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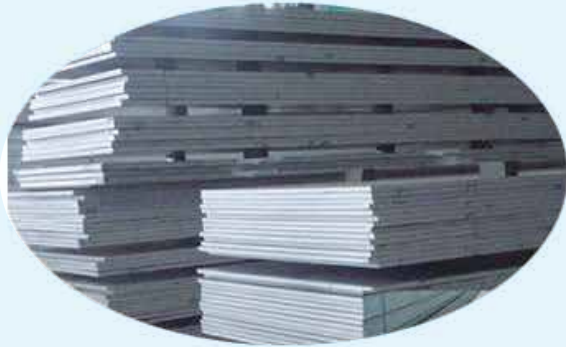


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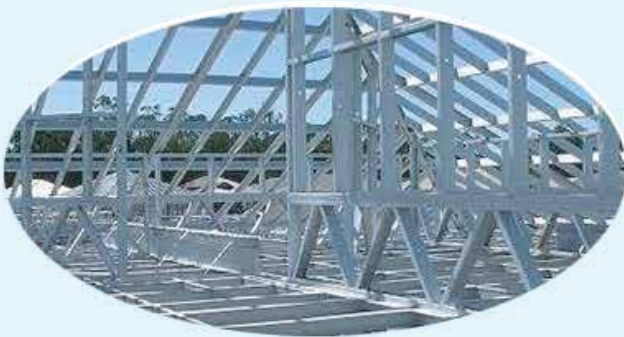
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